



US 20080255660A1

(19) **United States**(12) **Patent Application Publication****Guyenot et al.**(10) **Pub. No.: US 2008/0255660 A1**(43) **Pub. Date: Oct. 16, 2008**(54) **MEDICAL DEVICE FOR TREATING A
HEART VALVE INSUFFICIENCY****Publication Classification**

(76) Inventors: **Volker Guyenot**, Jena (DE);
Thomas Peschel, Jena (DE);
Christoph Damm, Jena (DE);
Hans-Reiner Figulla, Jena (DE);
Markus Ferrari, Jena (DE);
Johannes Jung, Pforzheim (DE)

(51) **Int. Cl.****A61F 2/24** (2006.01)**B21D 53/00** (2006.01)(52) **U.S. Cl. 623/2.14; 29/34 R**

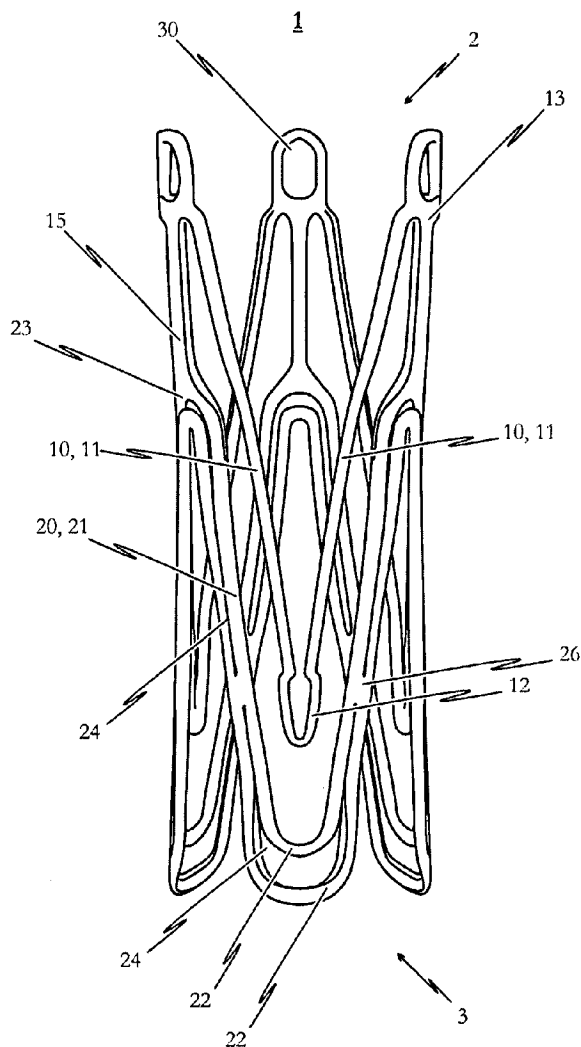
(57)

ABSTRACT

Correspondence Address:

**FINNEGAN, HENDERSON, FARABOW, GAR-
RETT & DUNNER
LLP****901 NEW YORK AVENUE, NW
WASHINGTON, DC 20001-4413 (US)**

A medical device for treating a heart valve insufficiency, with an endoprosthesis which can be introduced into a patient's body and expanded to secure a heart valve prosthesis in the patient's aorta. In an embodiment, the endoprosthesis has at plurality of positioning arches configured to be positioned with respect to a patient's aorta and a plurality of retaining arches to support a heart valve prosthesis. The endoprosthesis includes a first collapsed mode during the process of introducing it into the patient's body and a second expanded mode when it is implanted.

(21) Appl. No.: **11/785,072**(22) Filed: **Apr. 13, 2007**

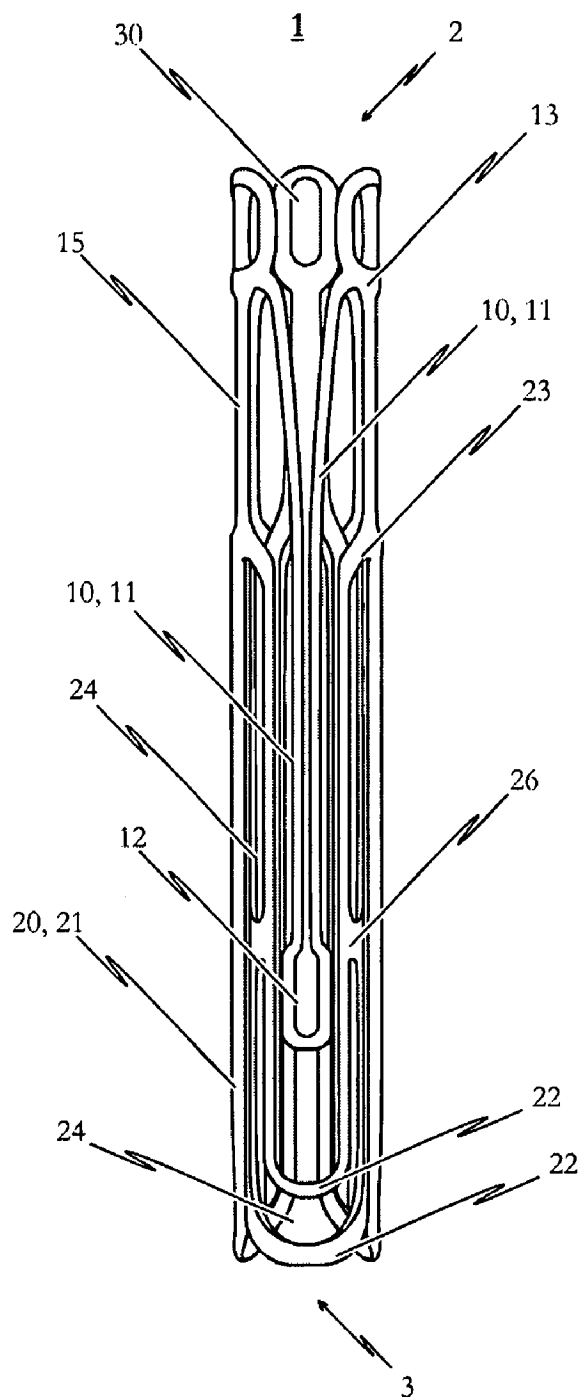


Fig. 1a

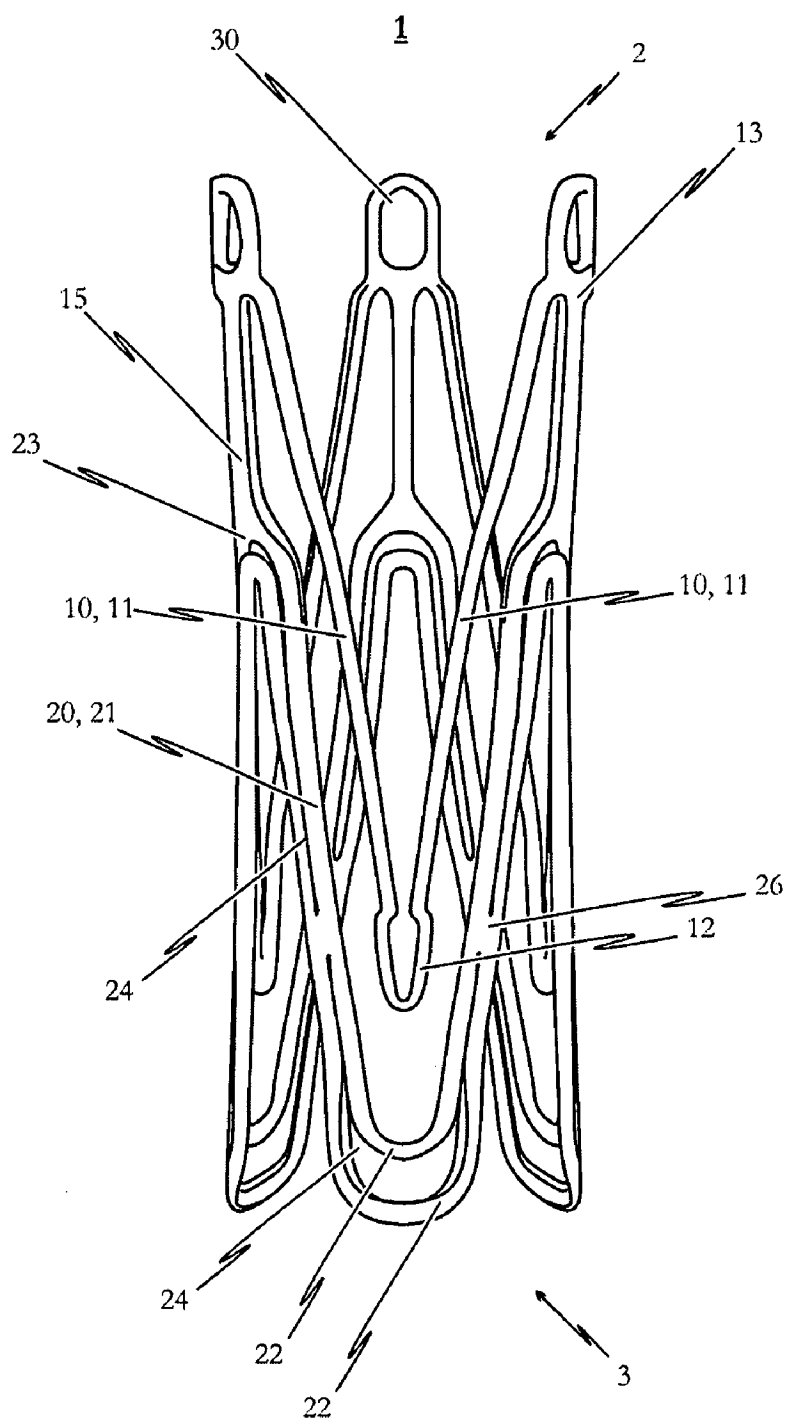


Fig. 1b

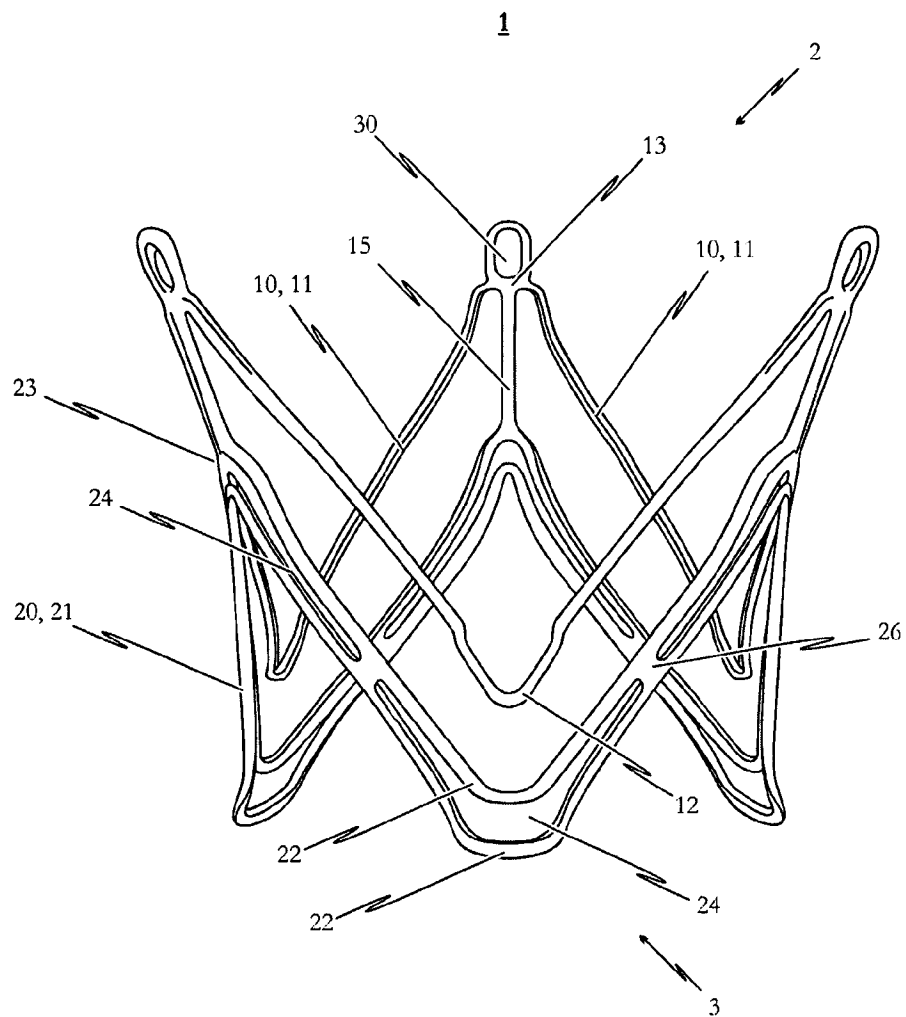


Fig. 1c

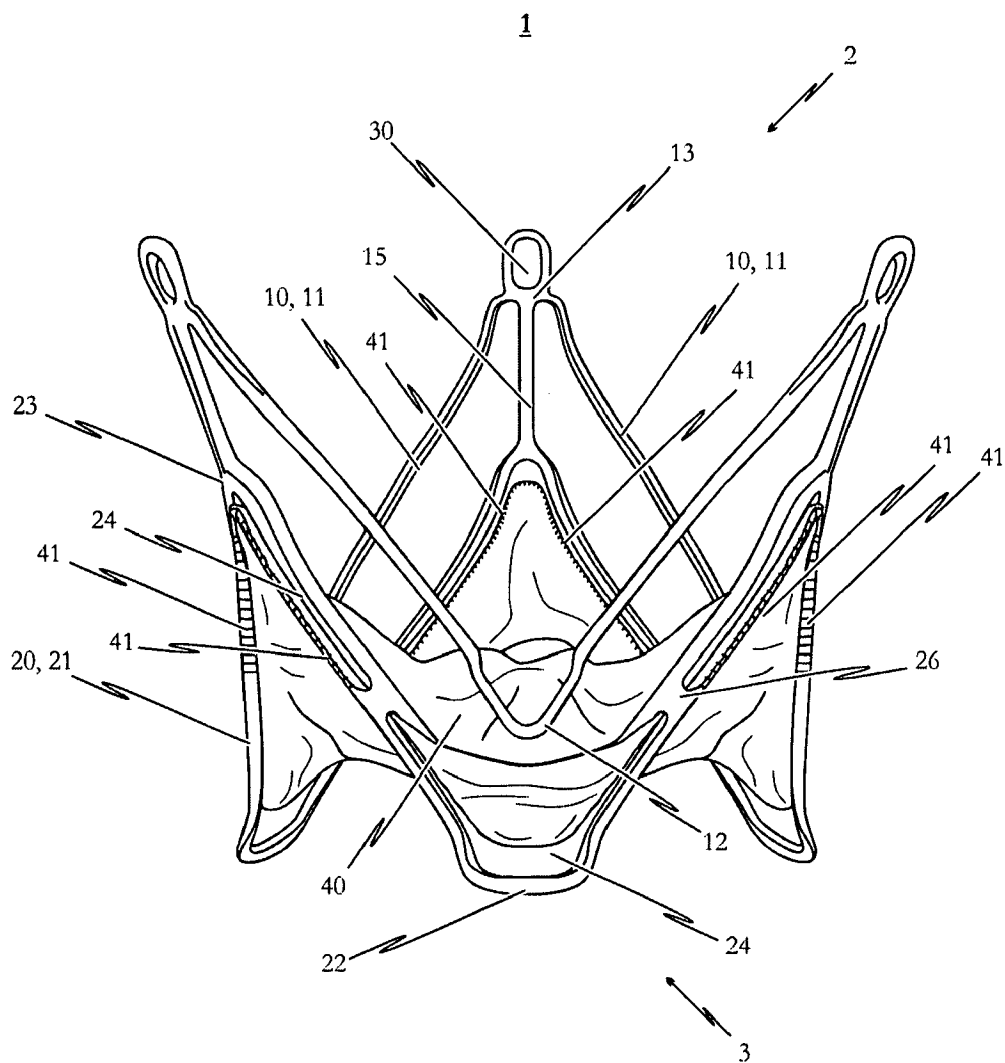
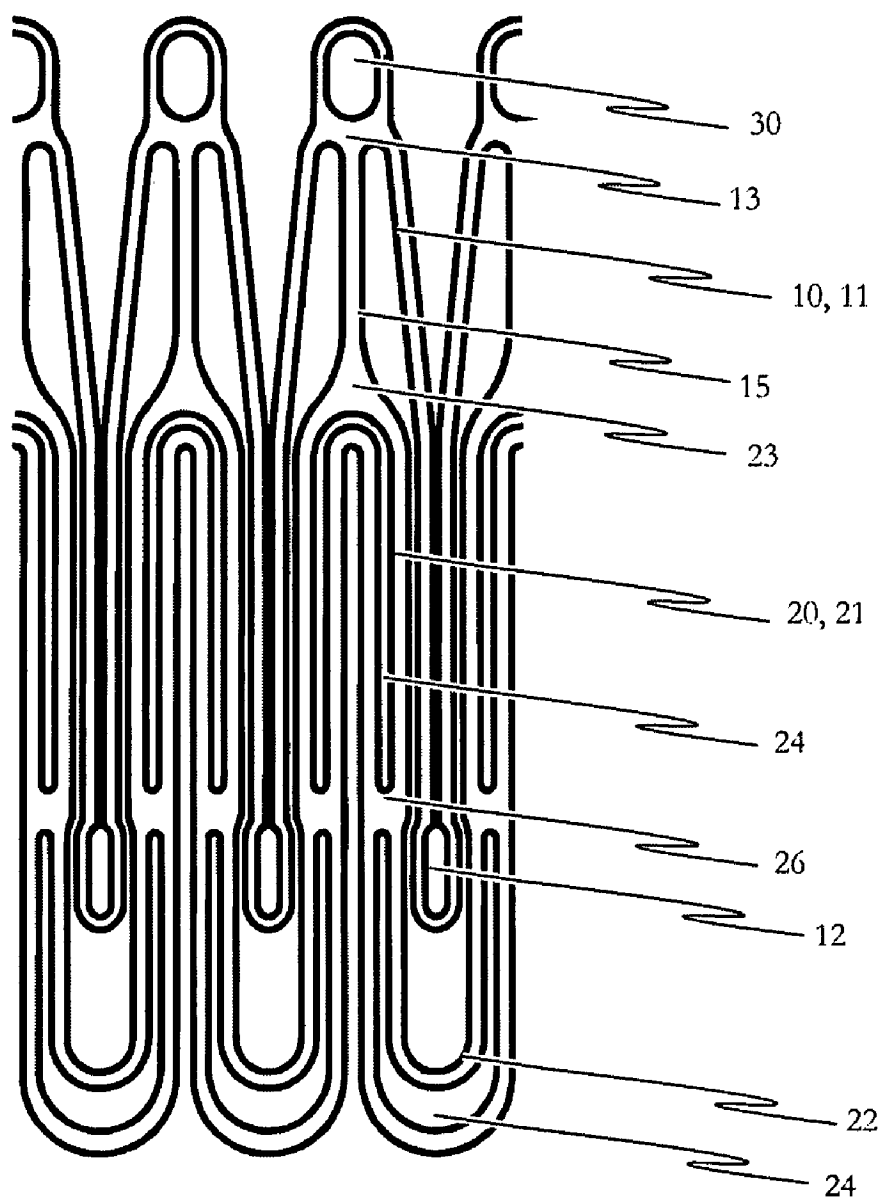


Fig. 1d

2



3

Fig. 1e

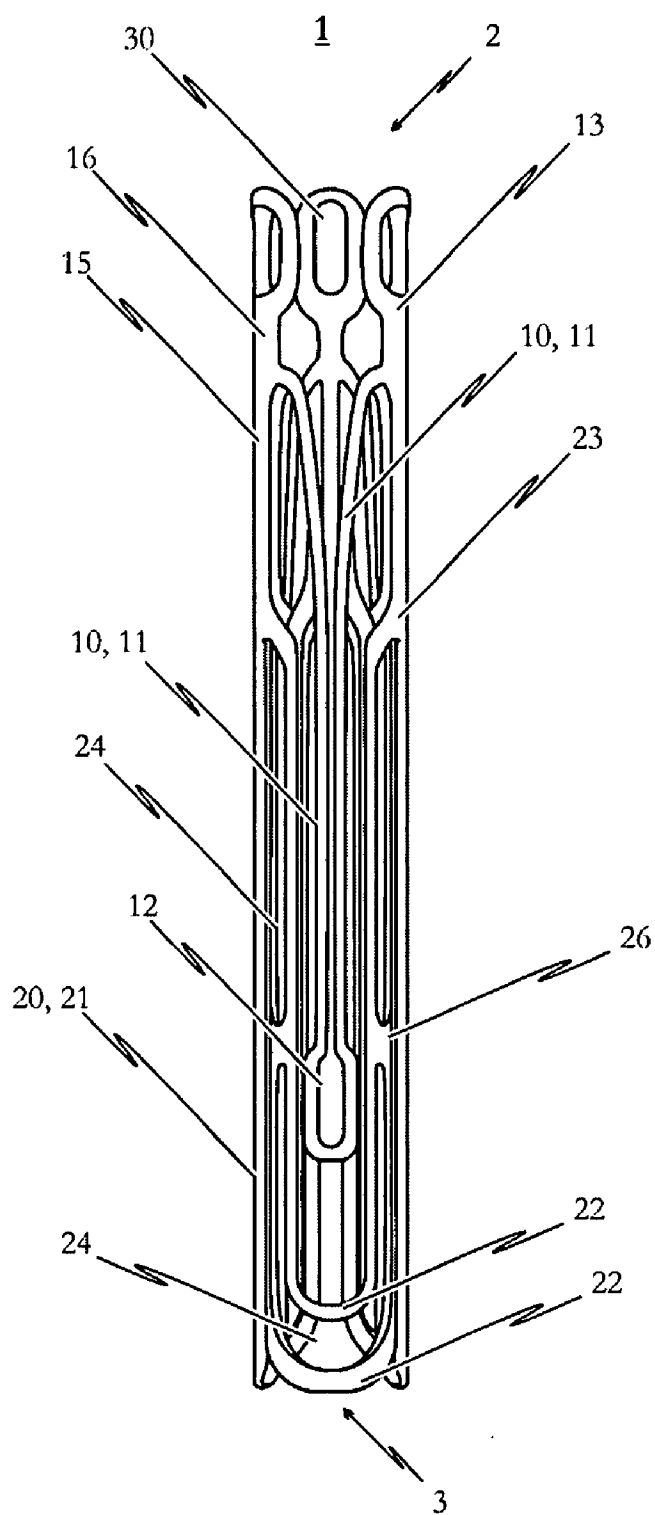


Fig. 2a

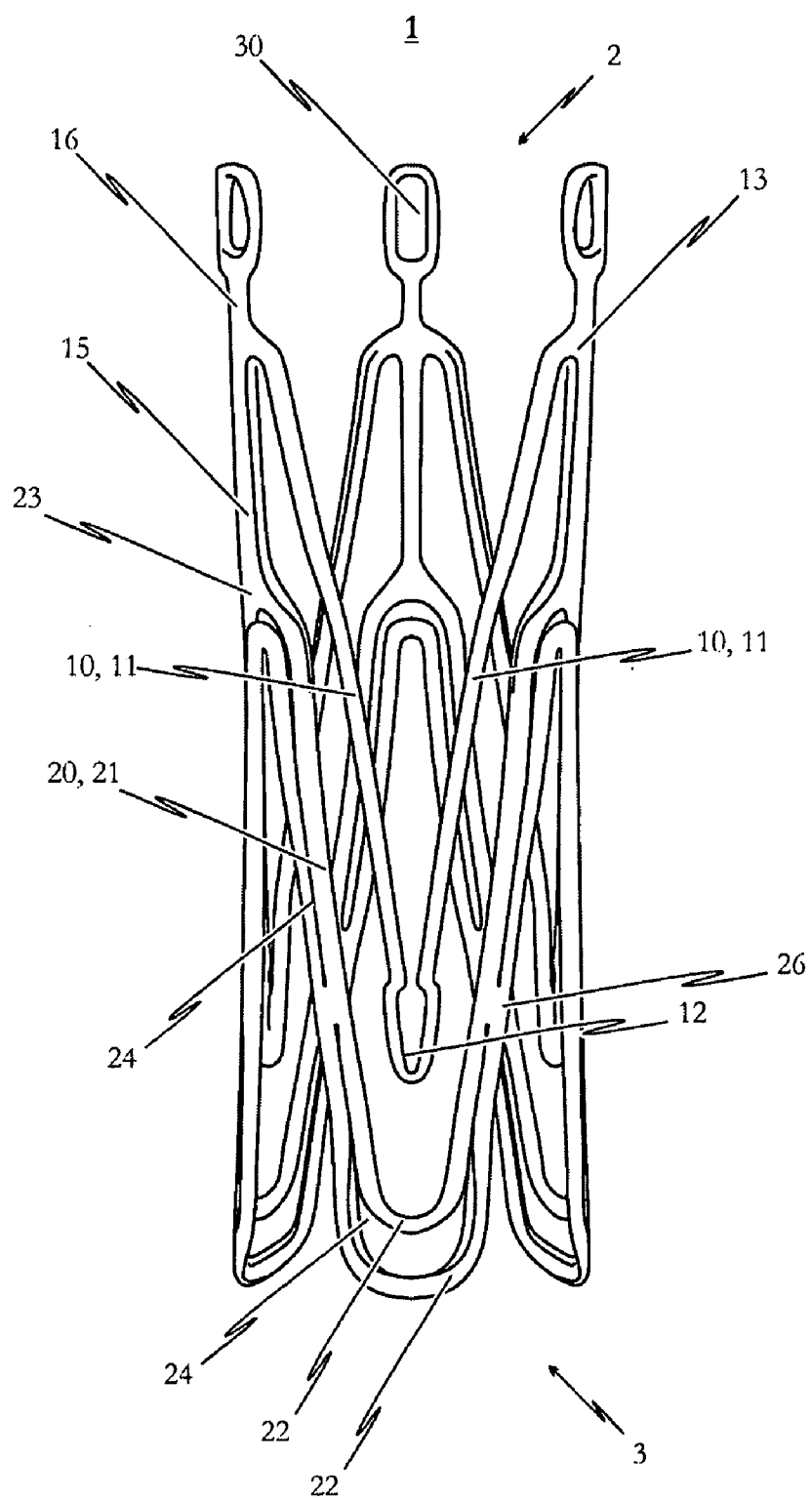


Fig. 2b

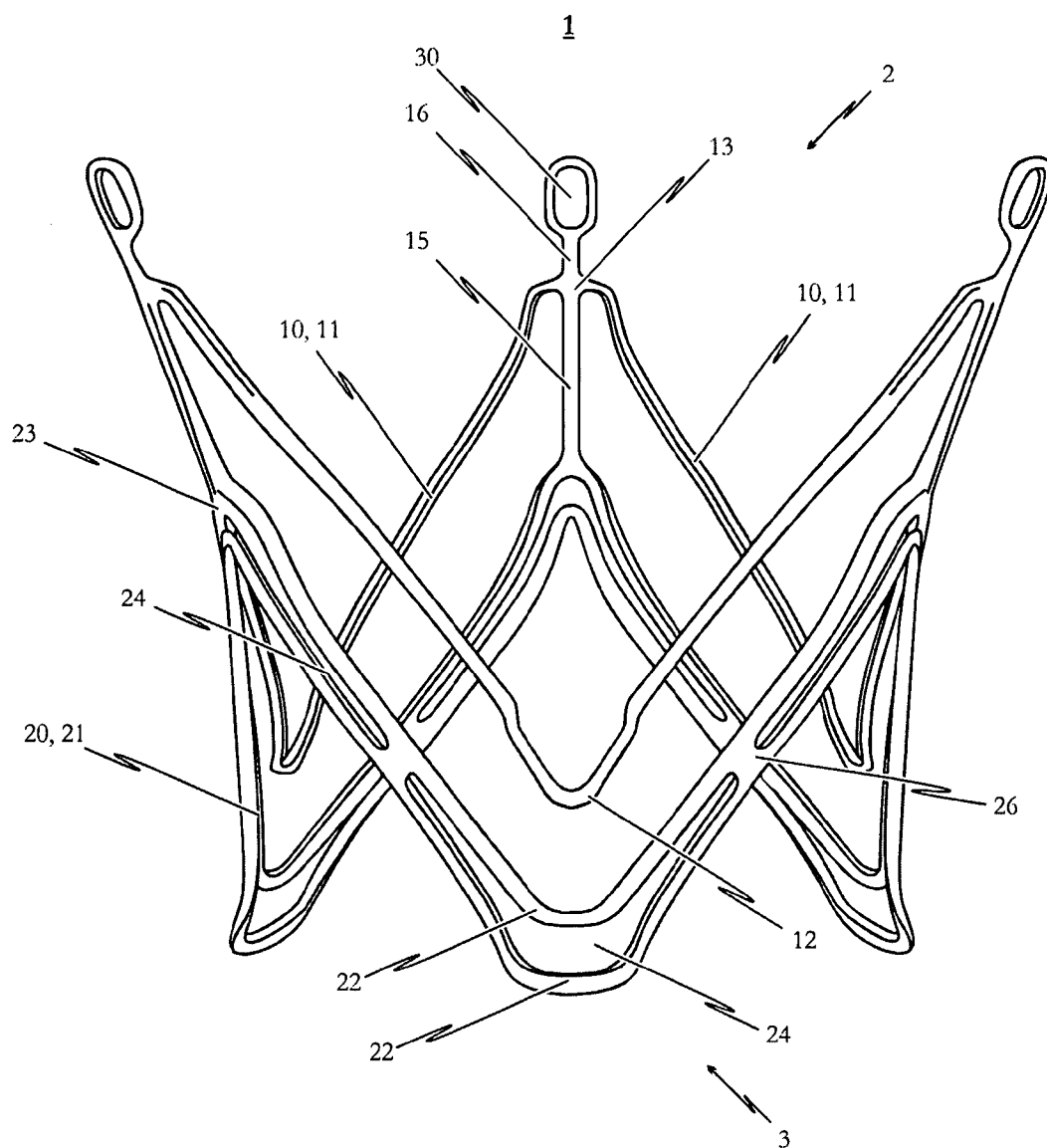


Fig. 2c

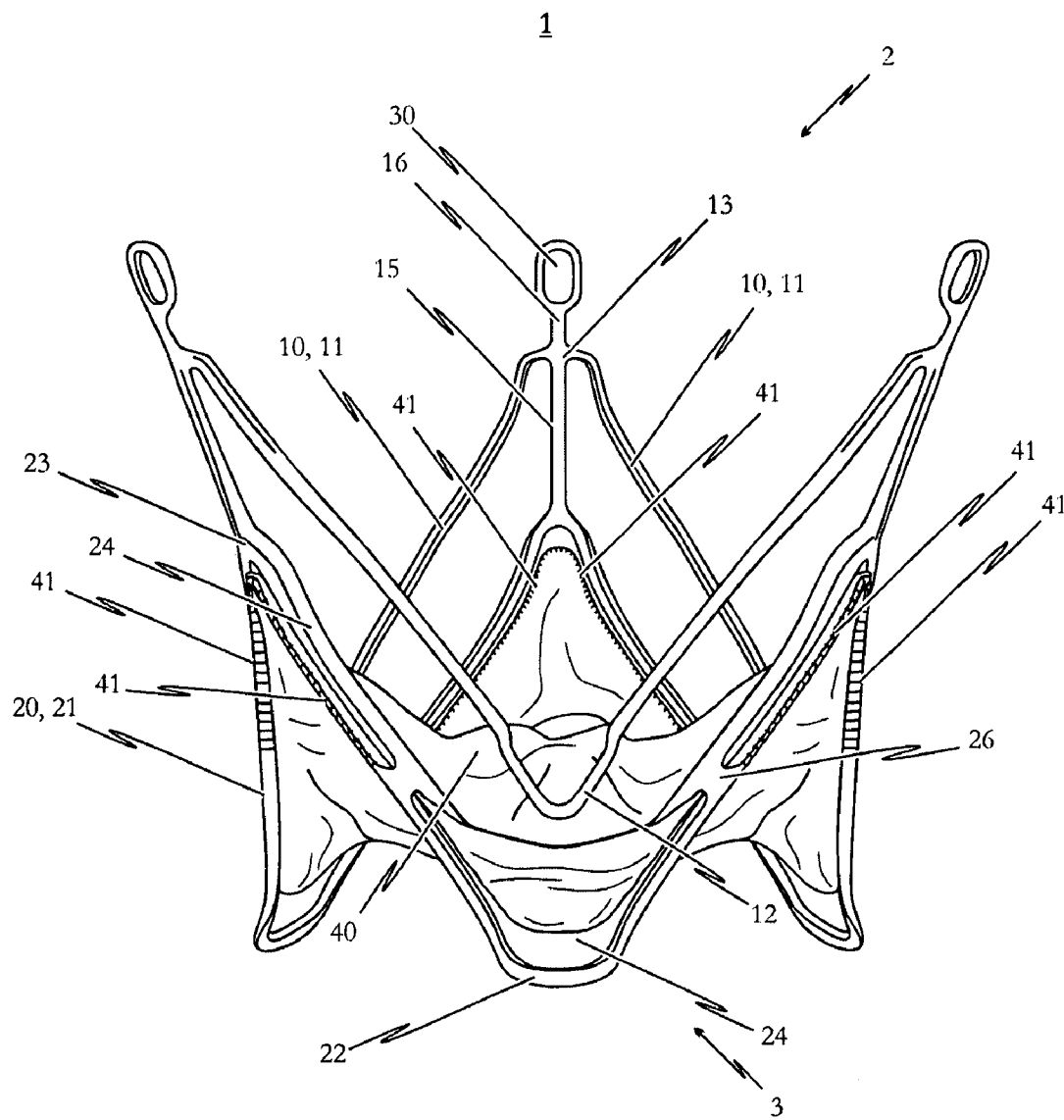
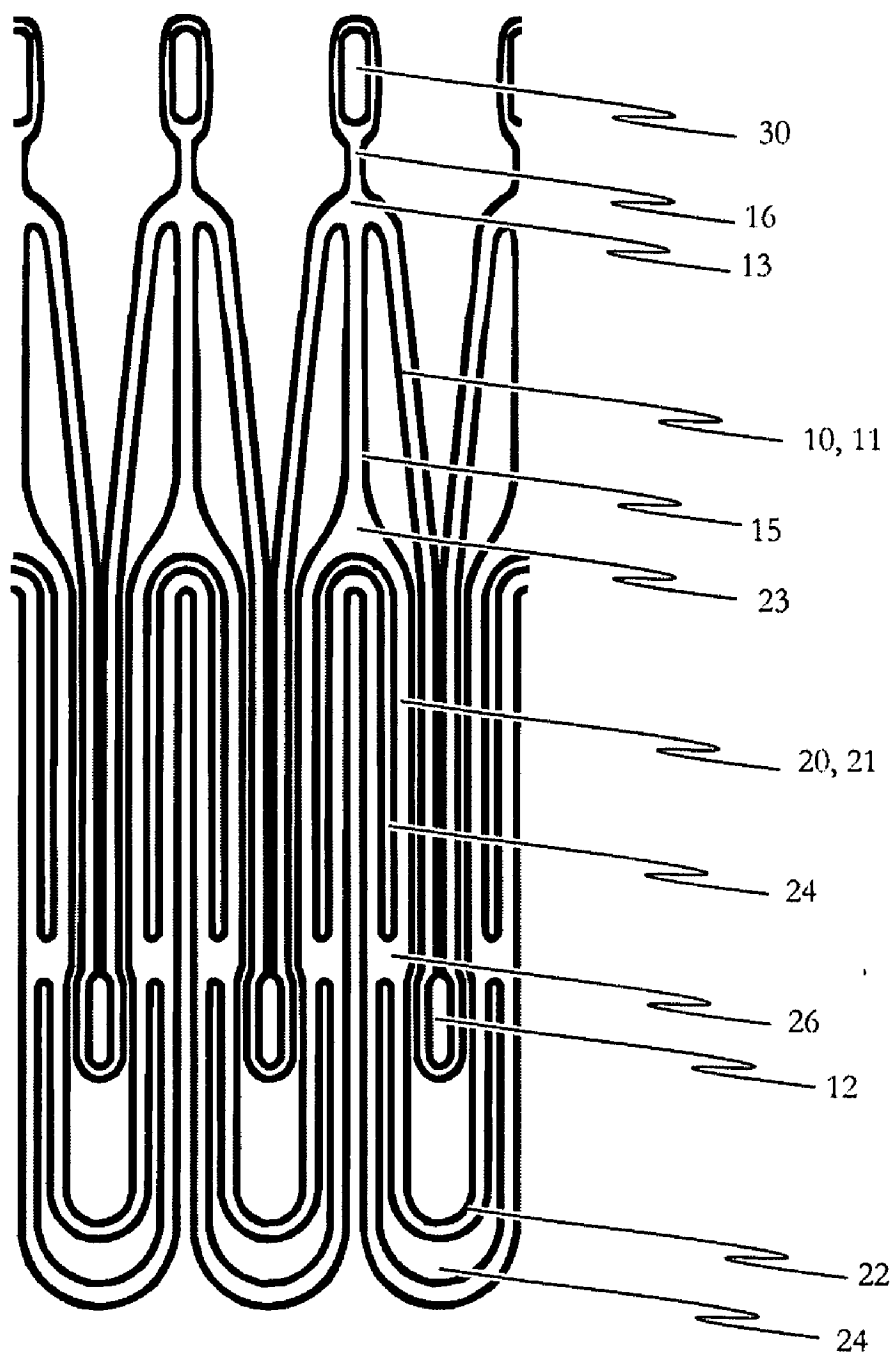


Fig. 2d

2



3

Fig. 2e

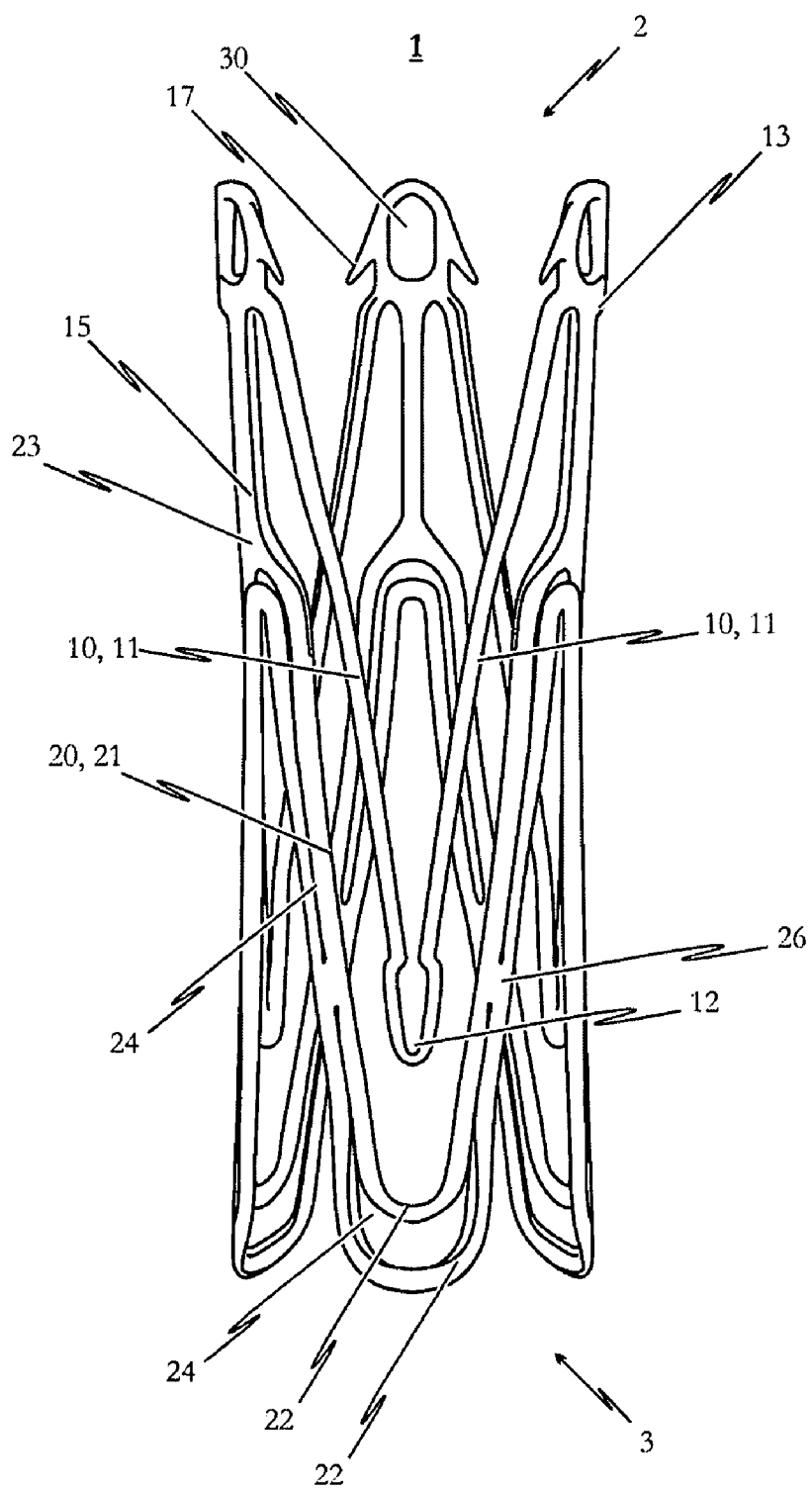


Fig. 3b

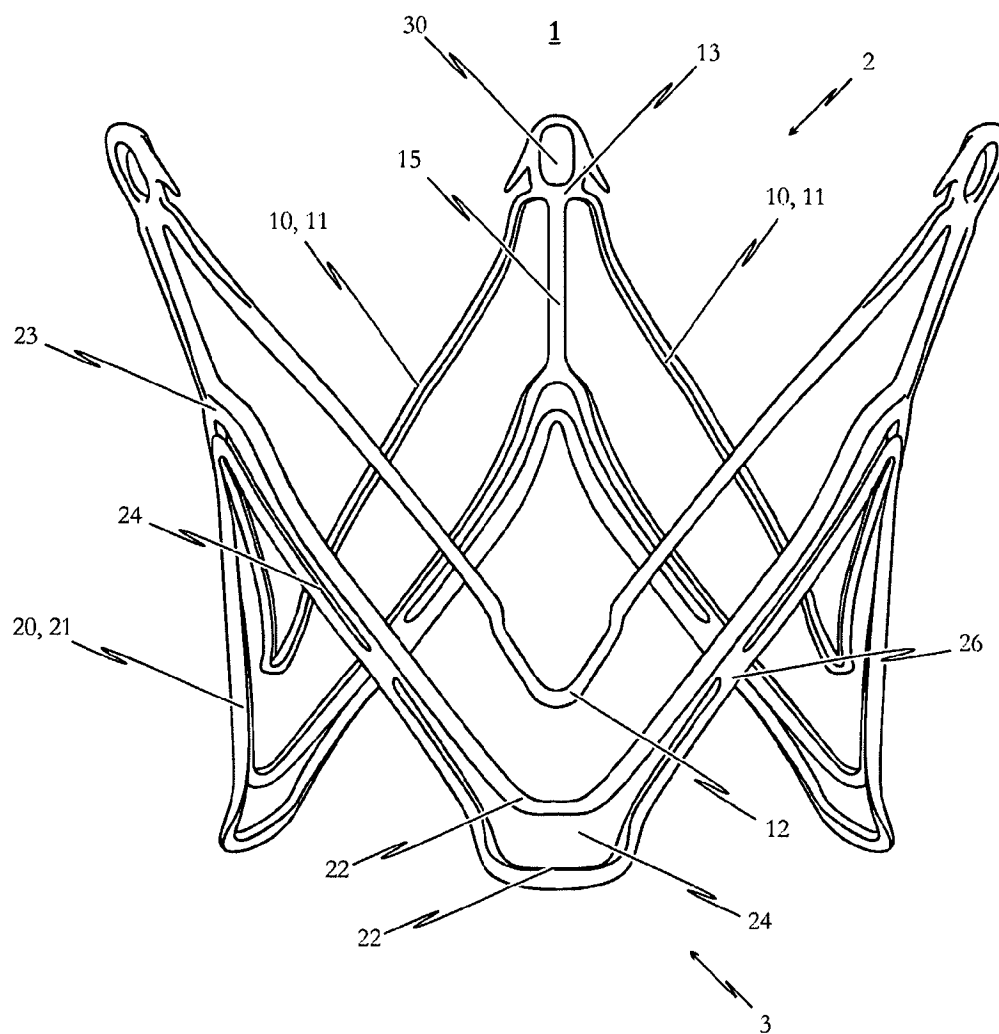


Fig. 3c

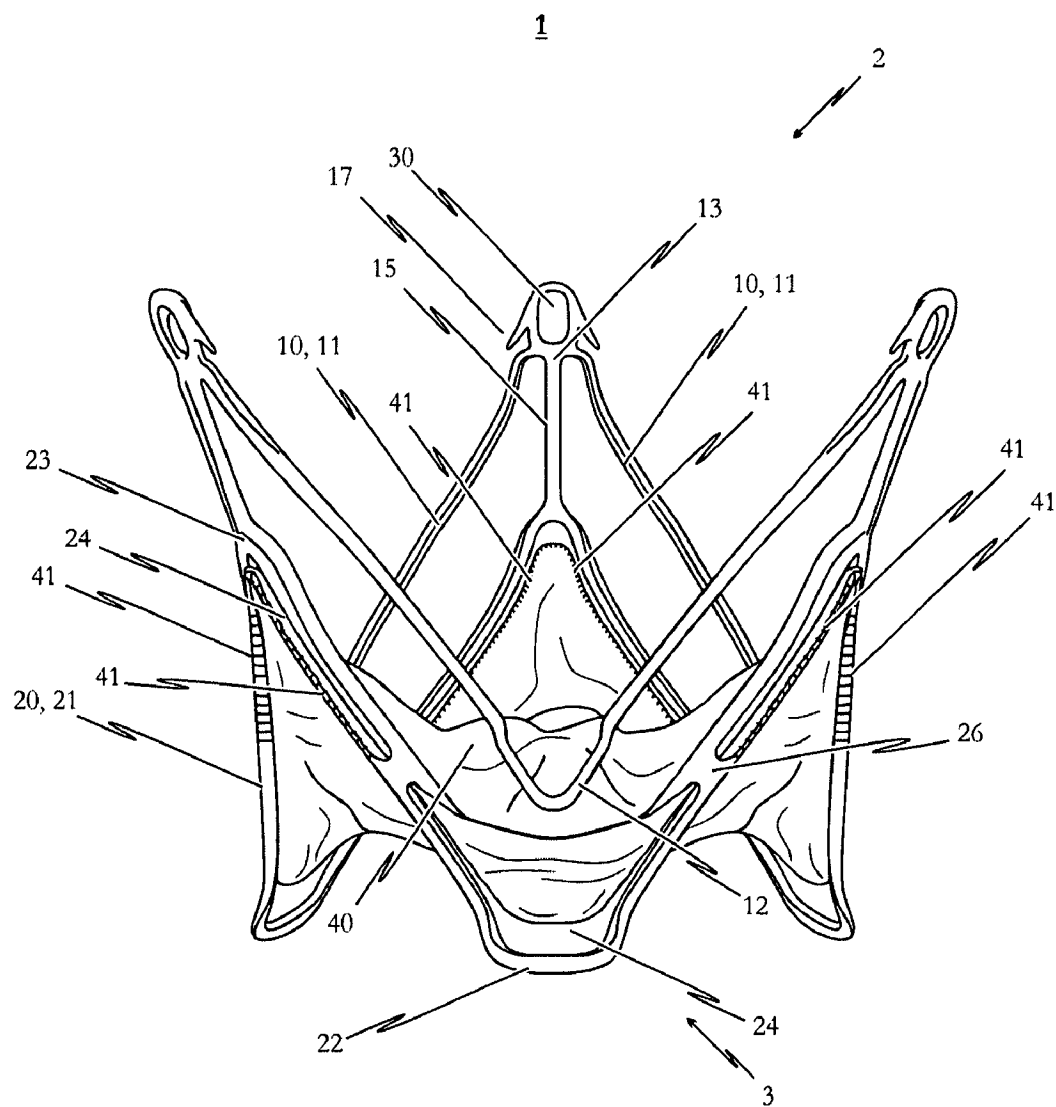
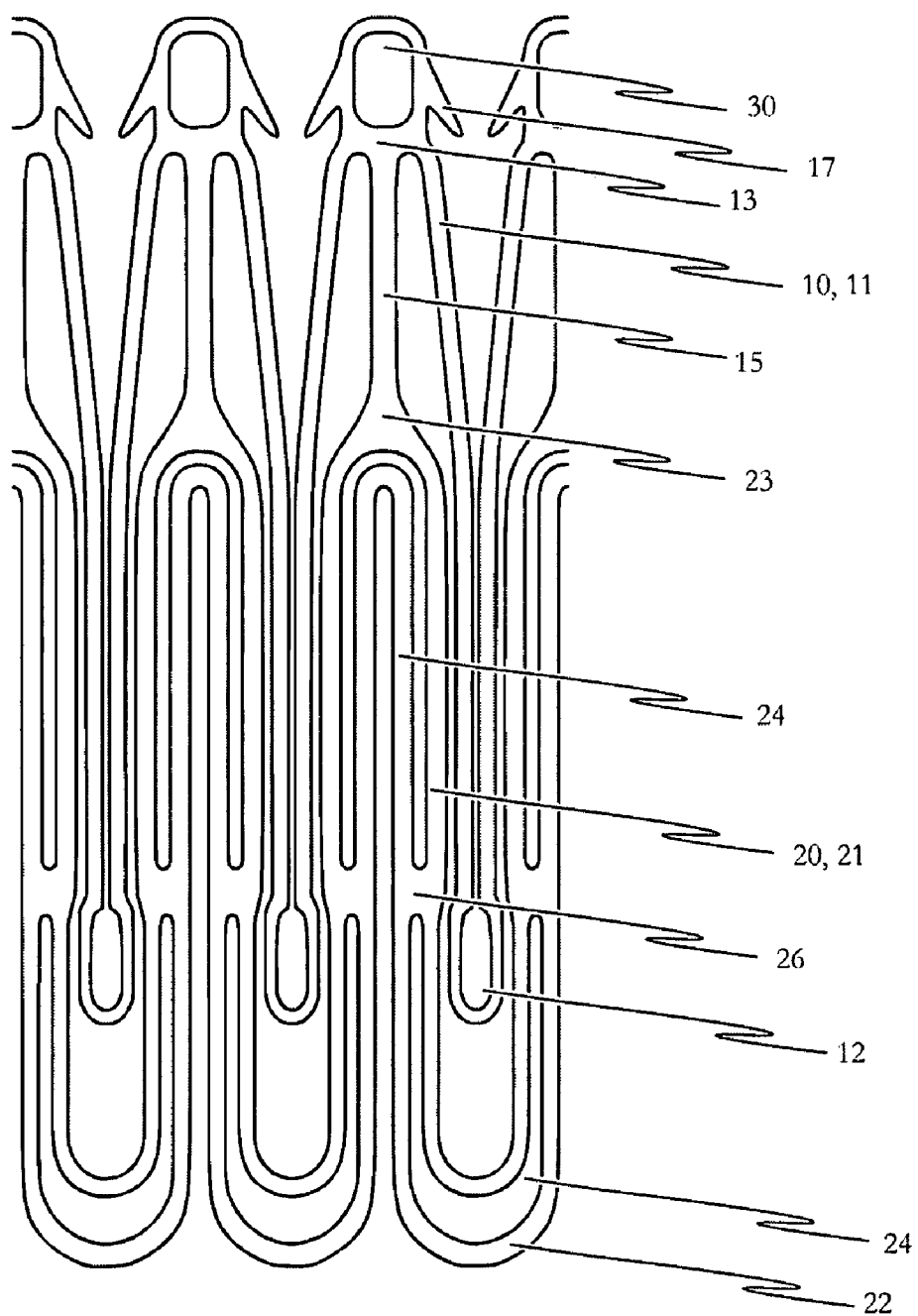


Fig. 3d

2



3

Fig. 3e

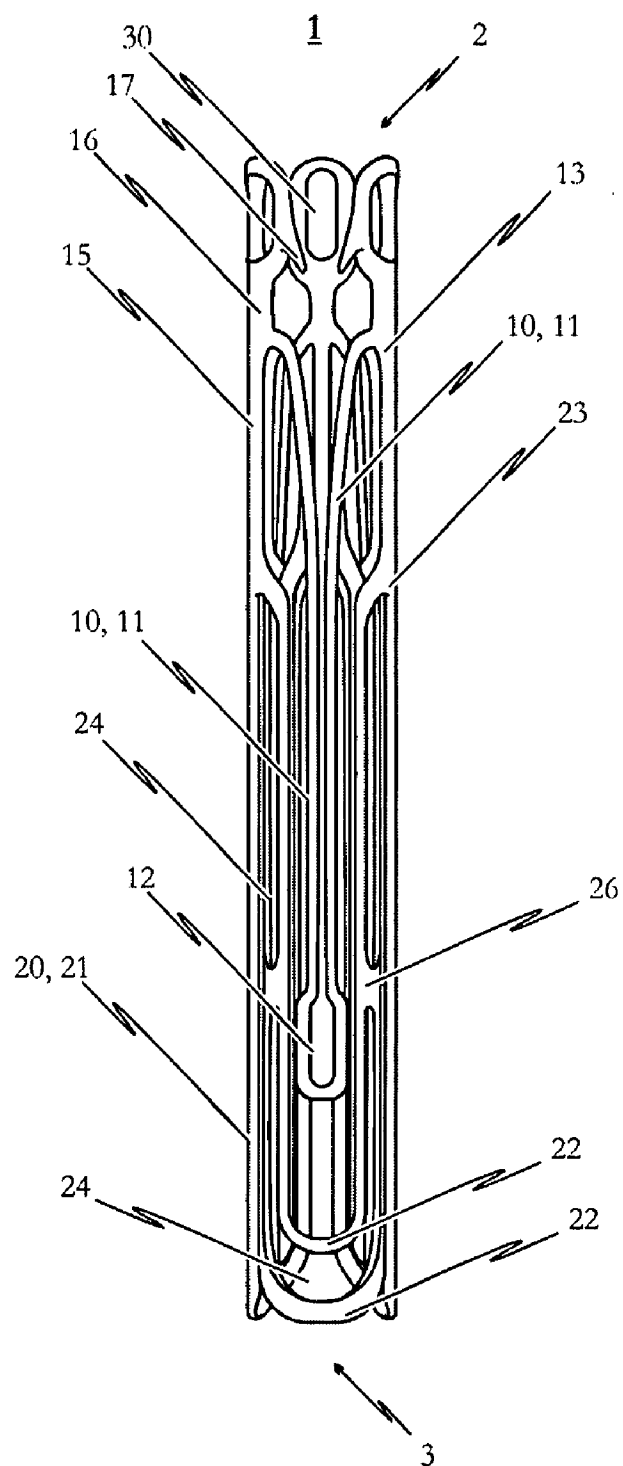


Fig. 4a

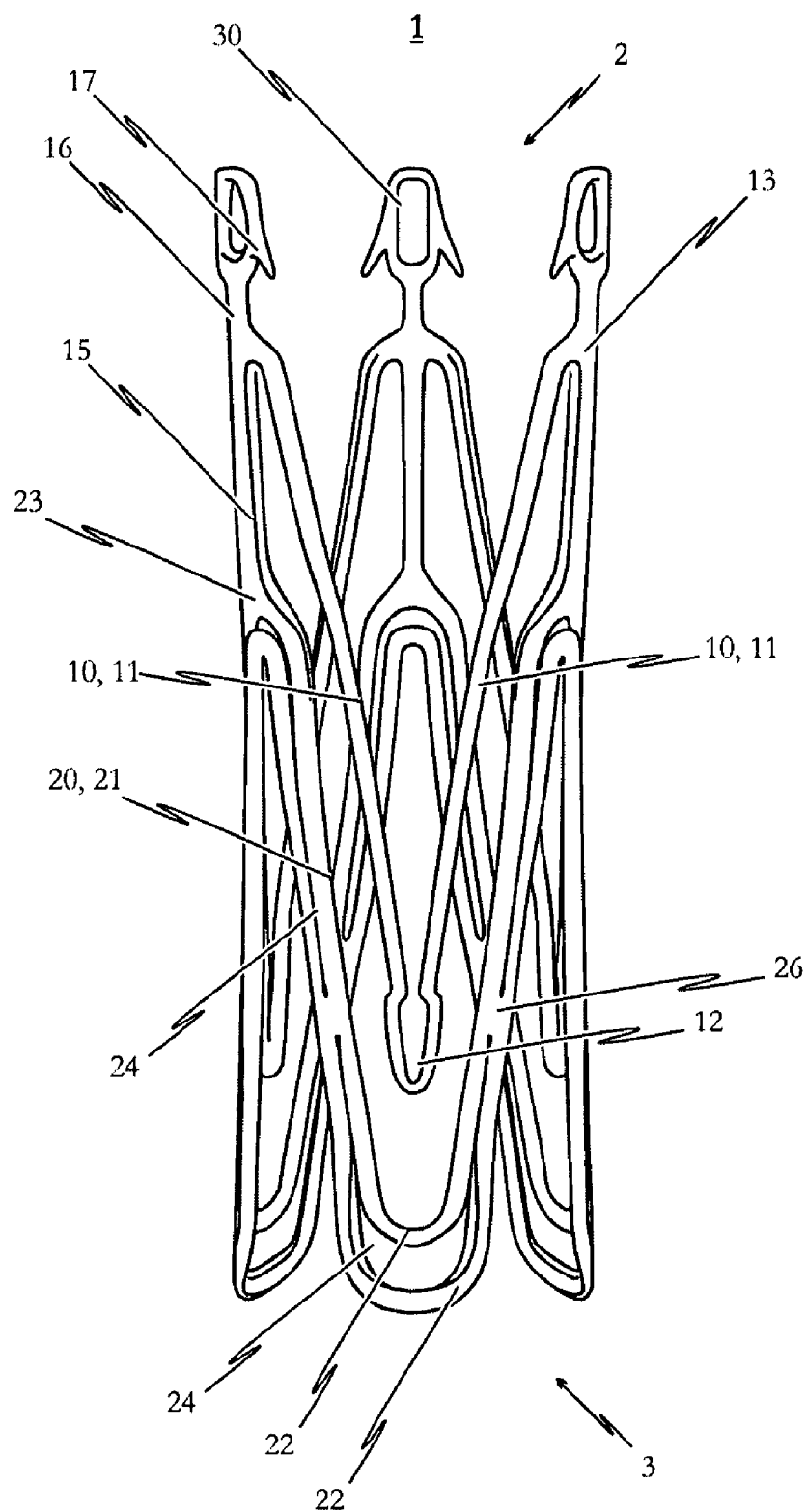


Fig. 4b

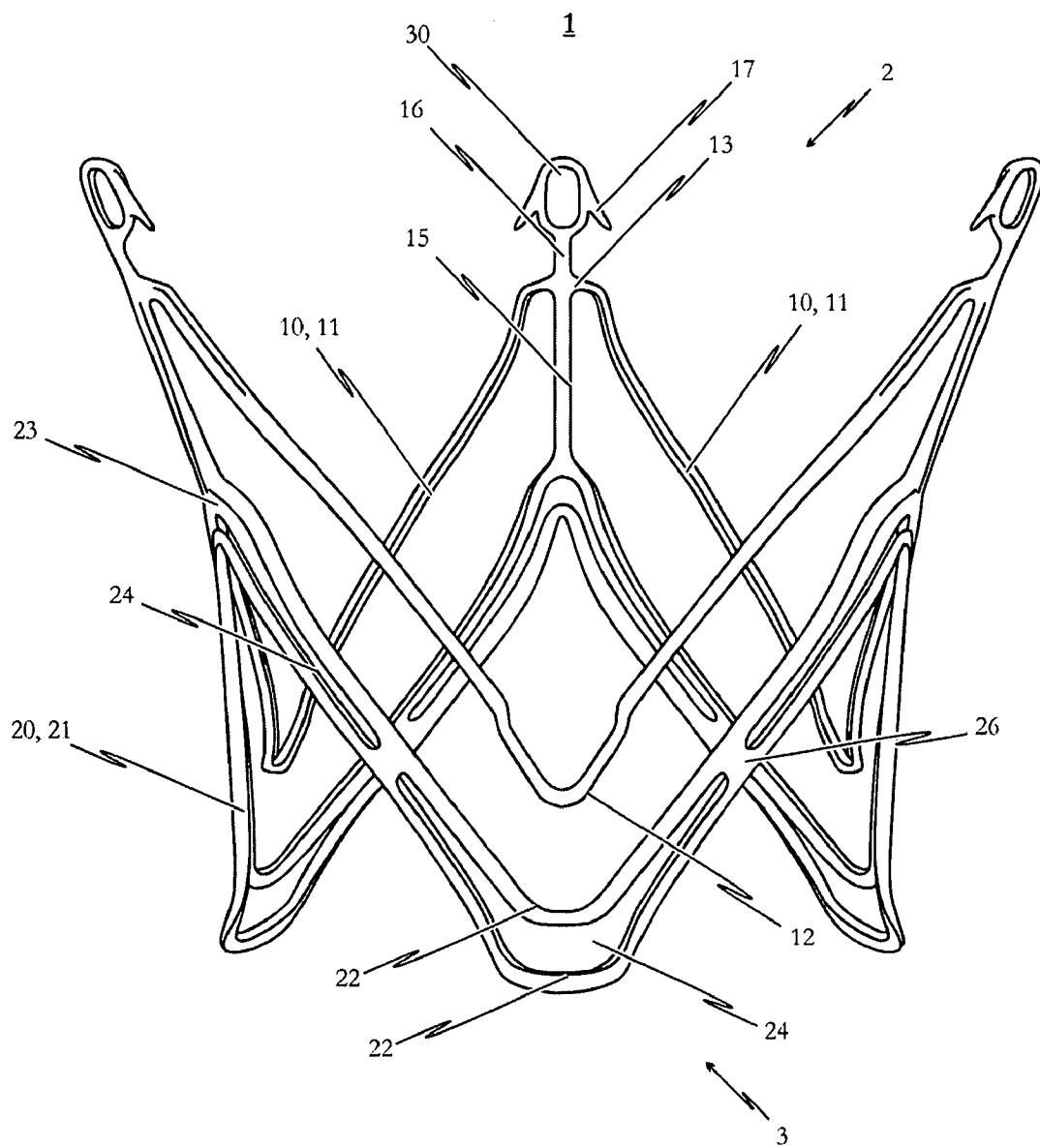


Fig. 4c

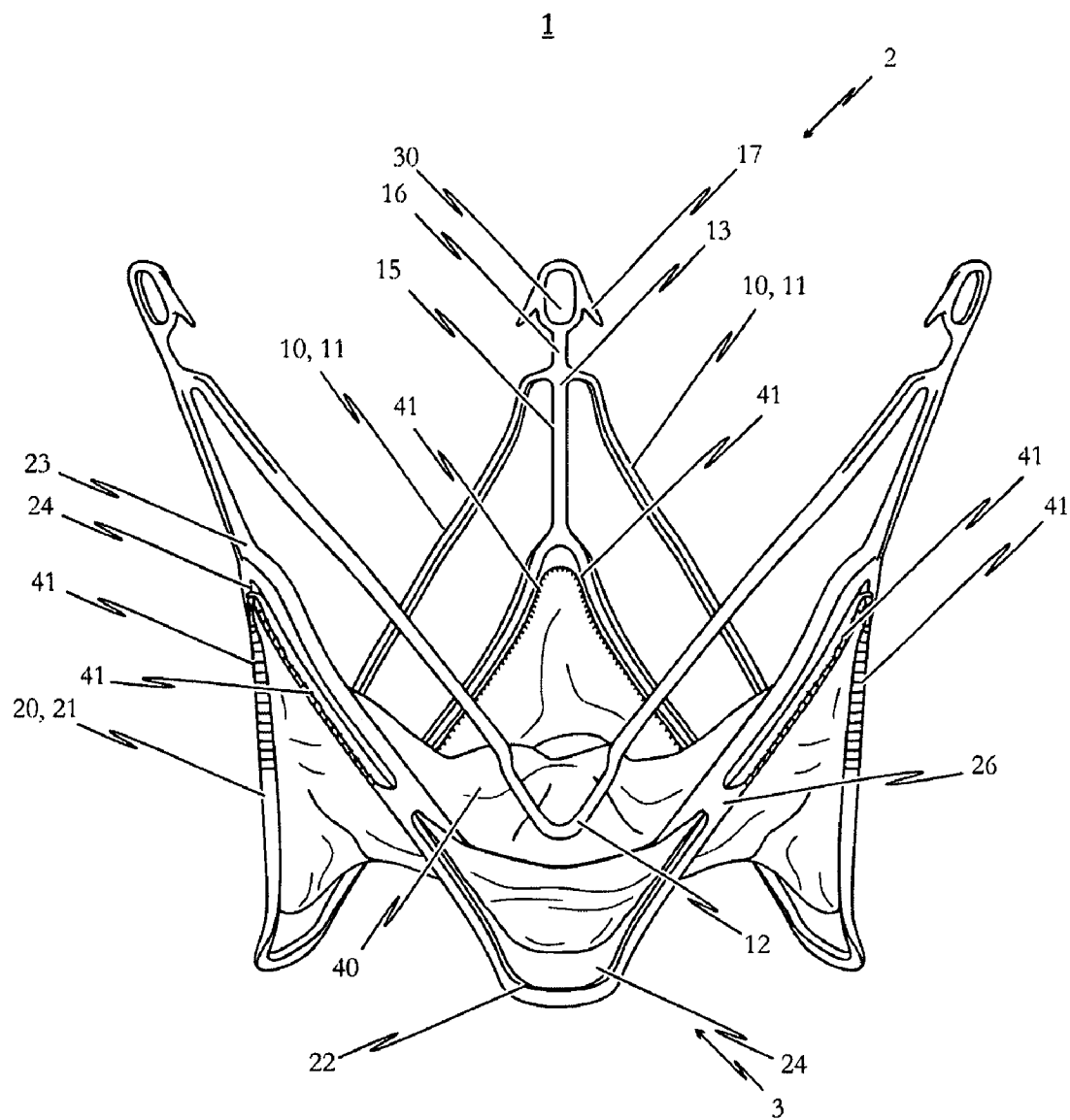
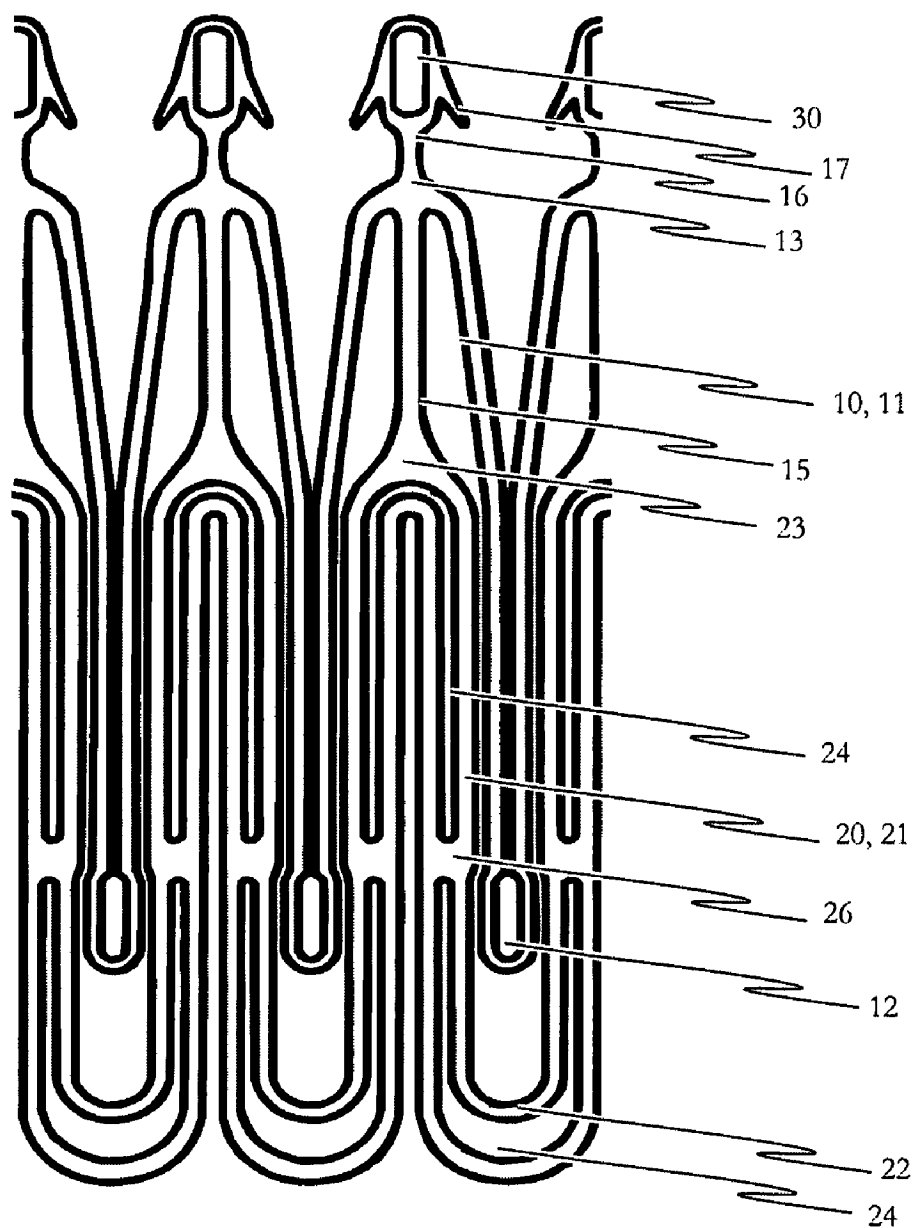


Fig. 4d

2



3

Fig. 4e

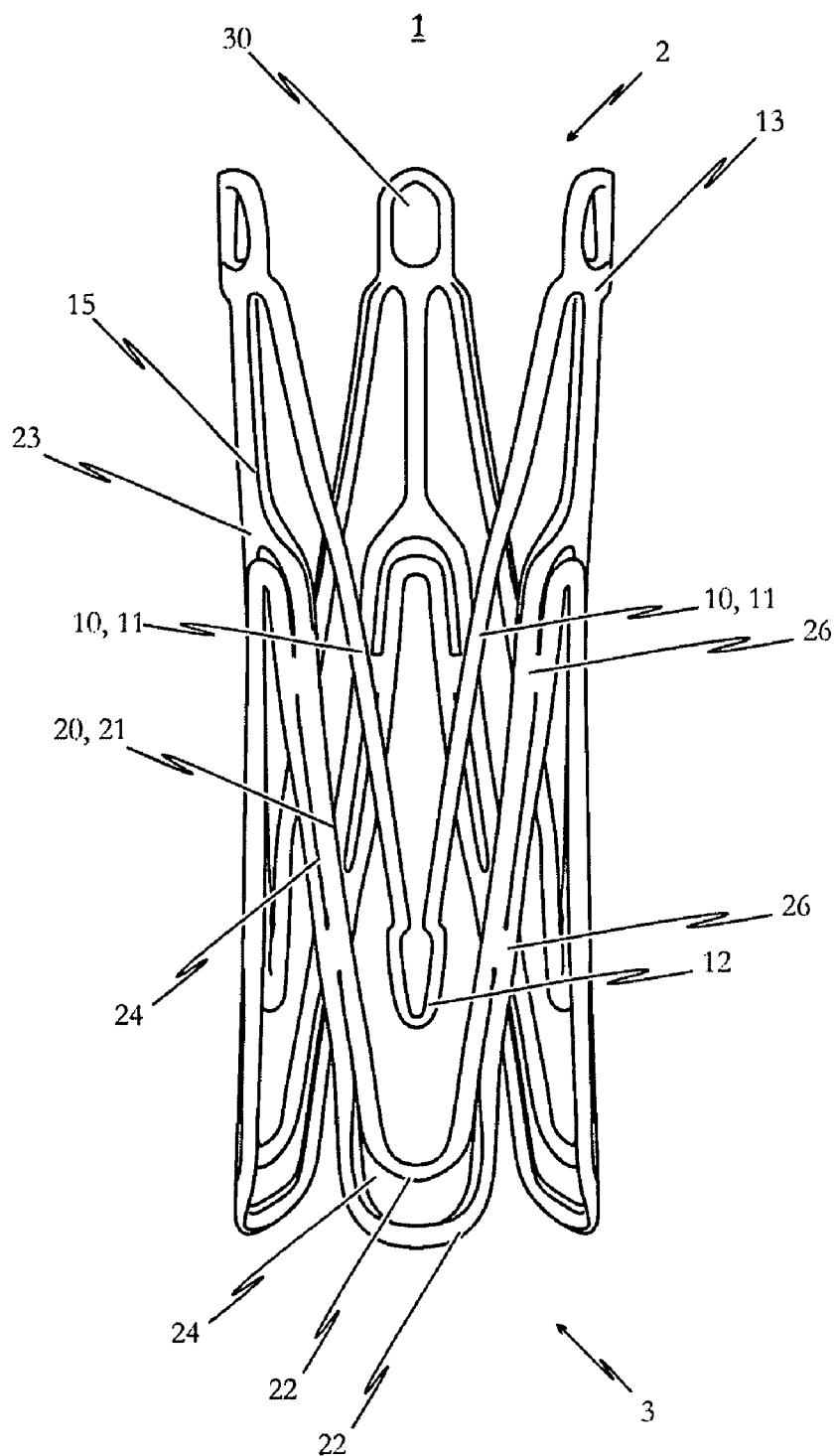


Fig. 5b

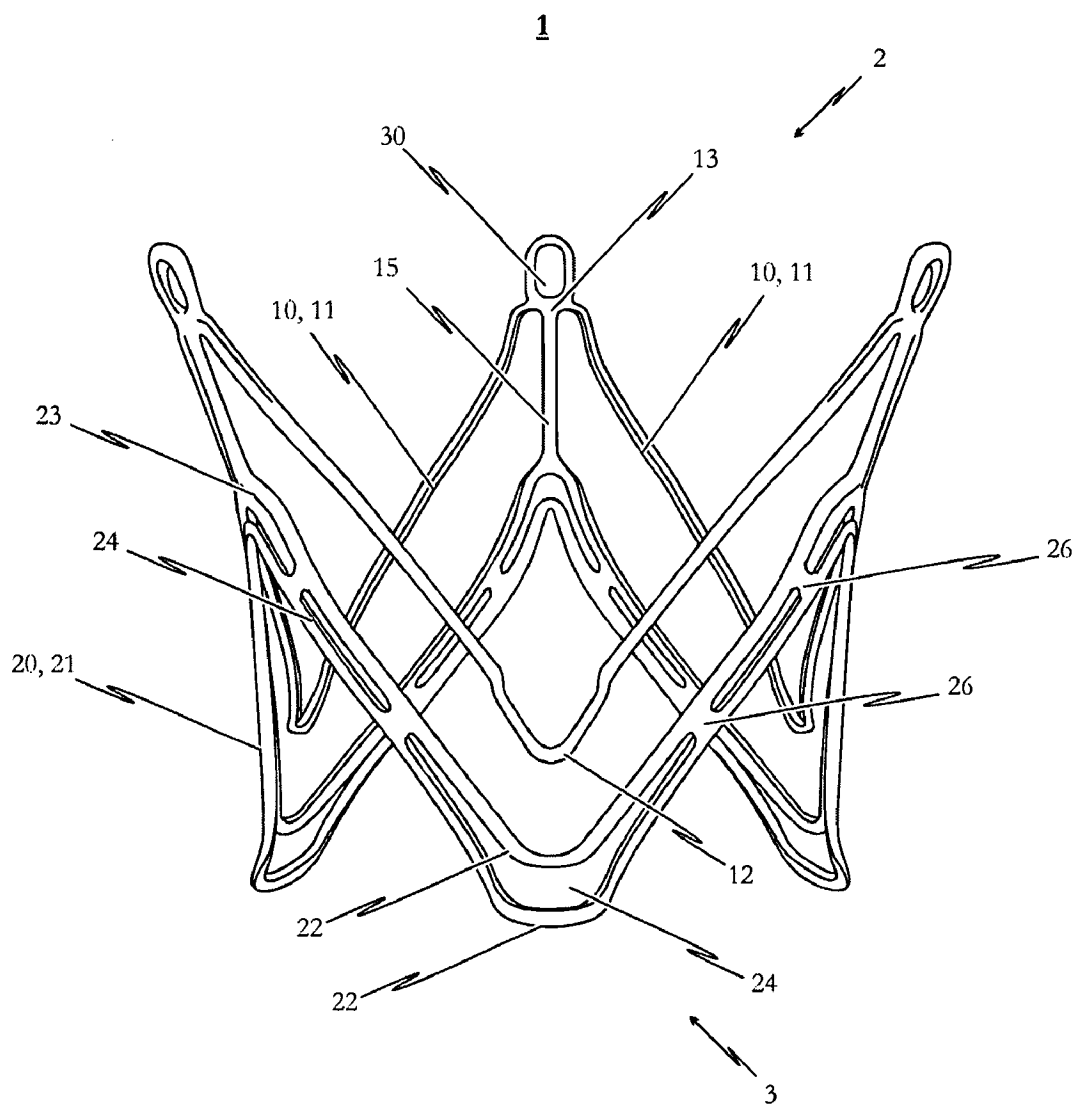


Fig. 5c

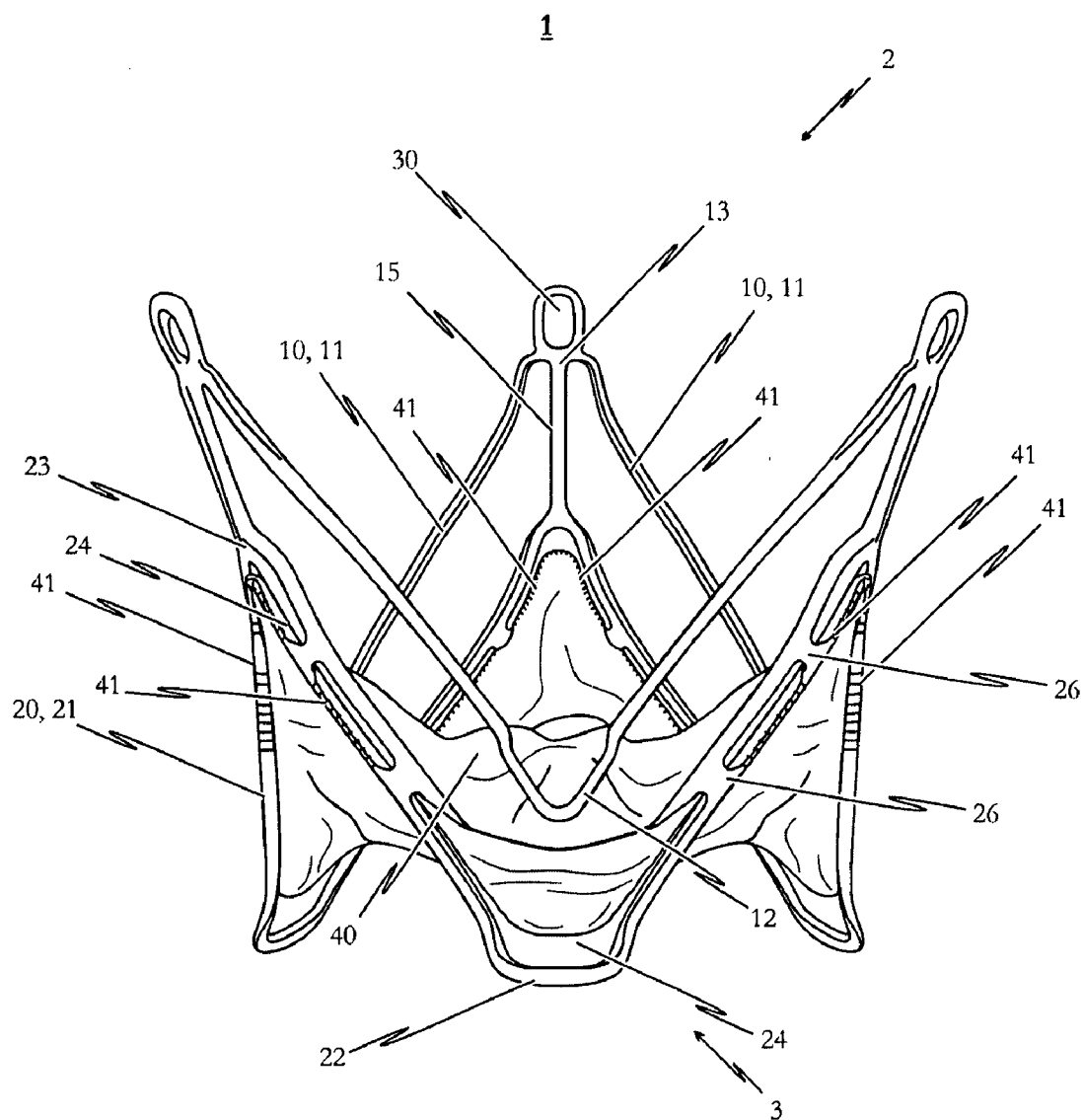
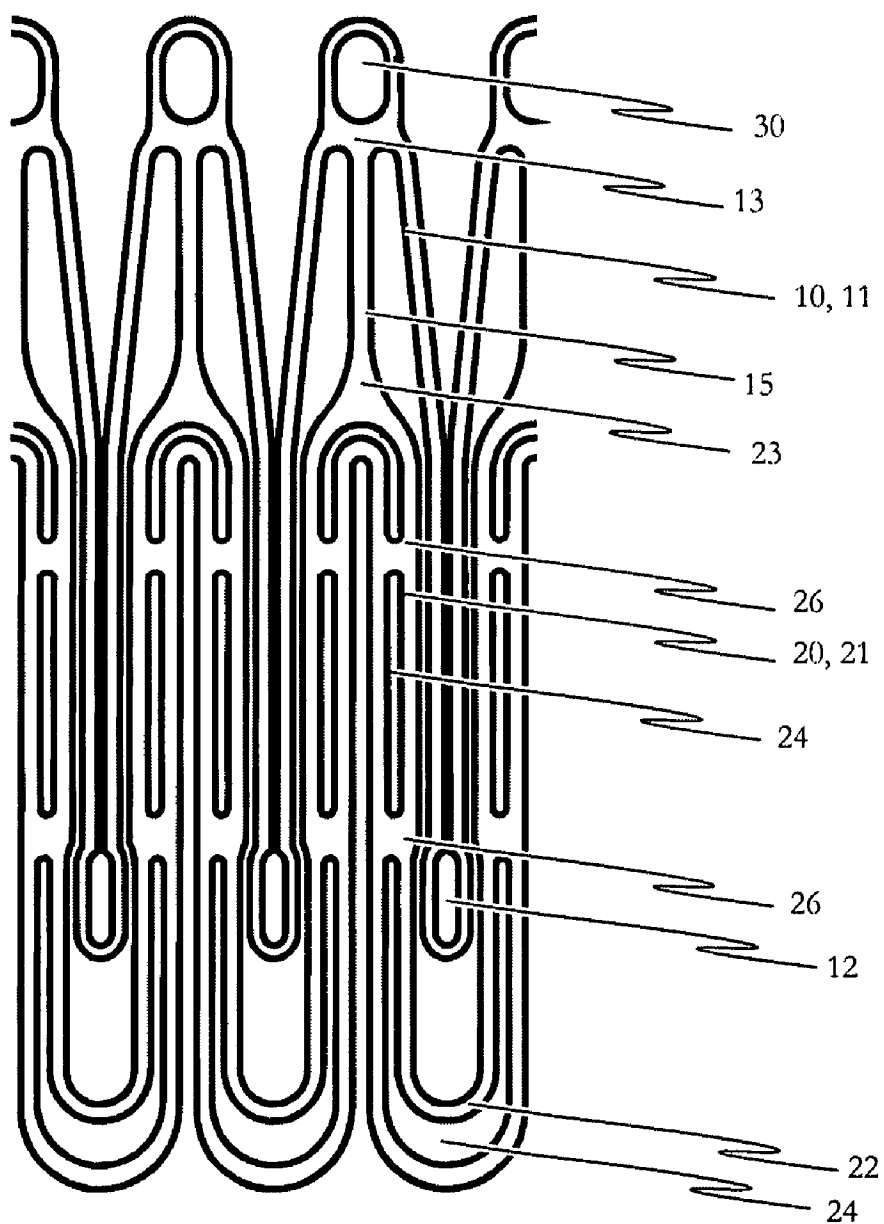


Fig. 5d

2



3

Fig. 5e

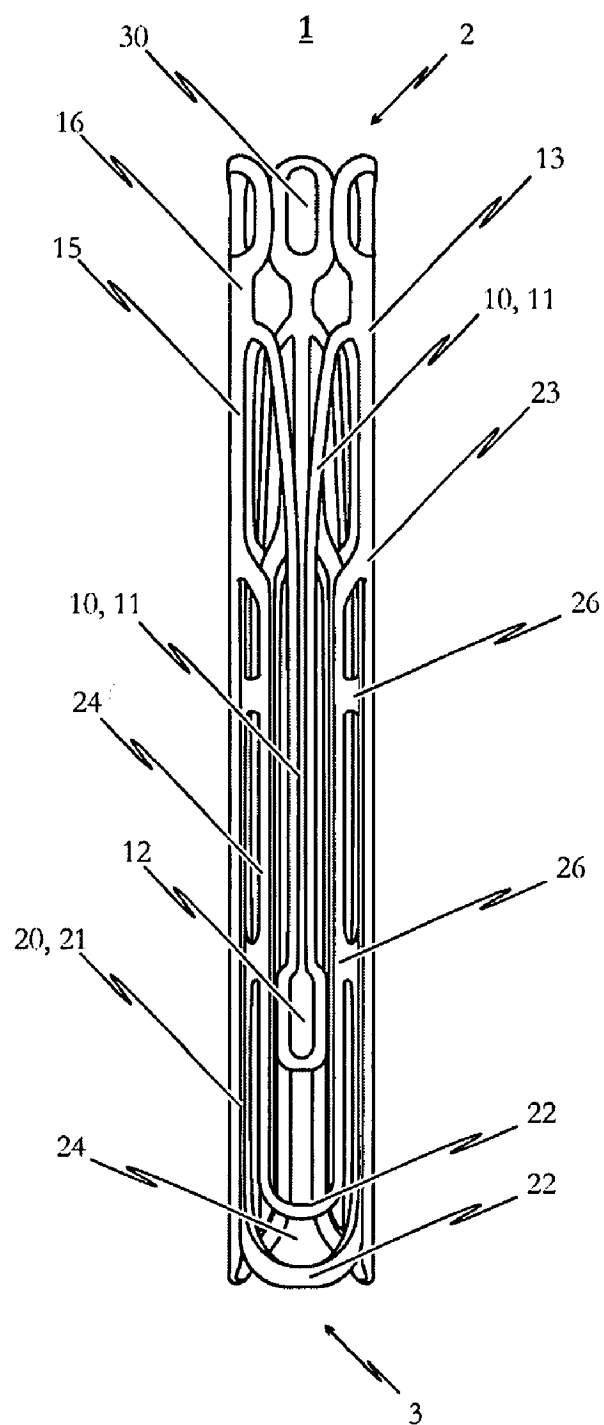


Fig. 6a

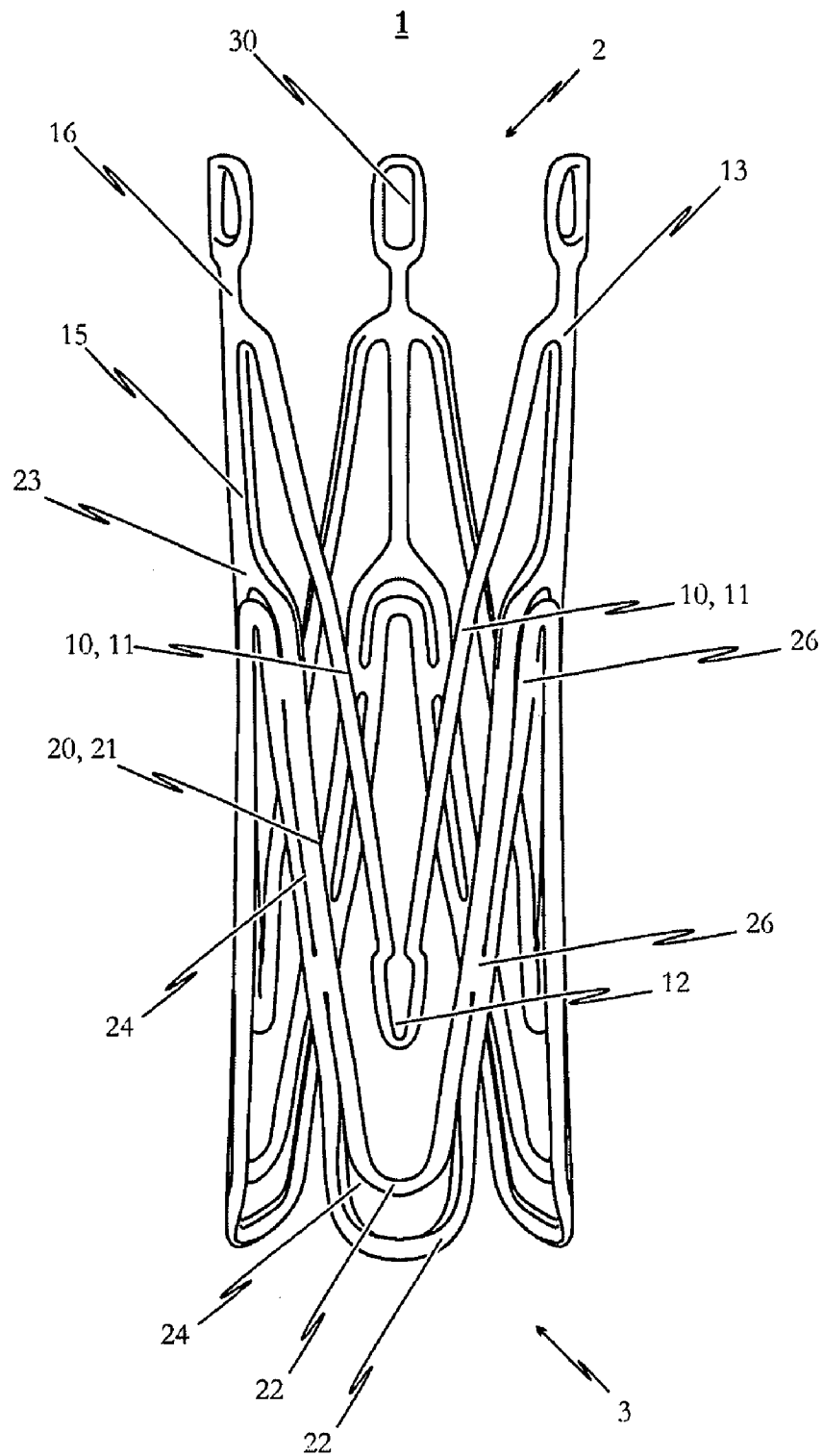


Fig. 6b

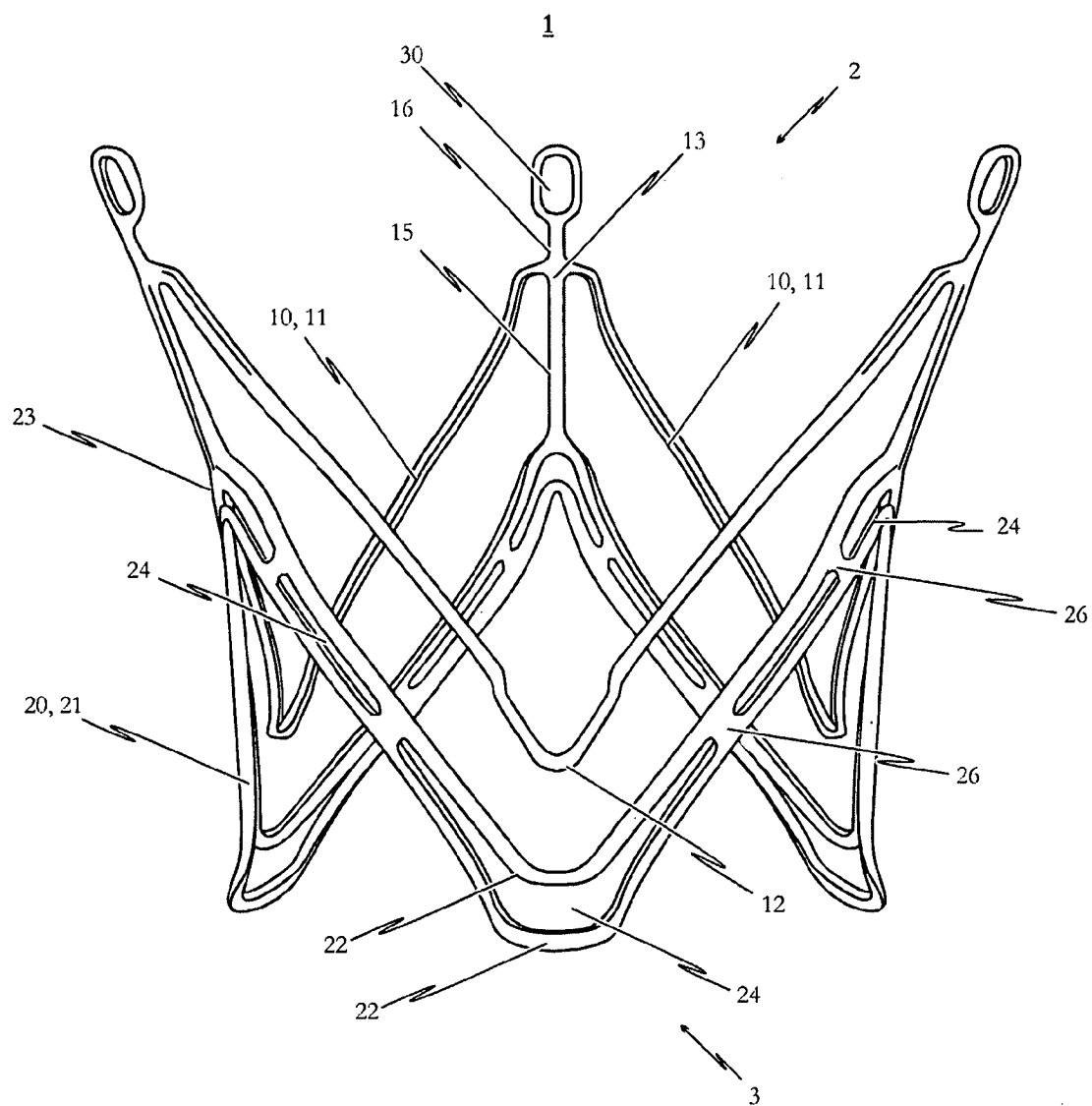


Fig. 6c

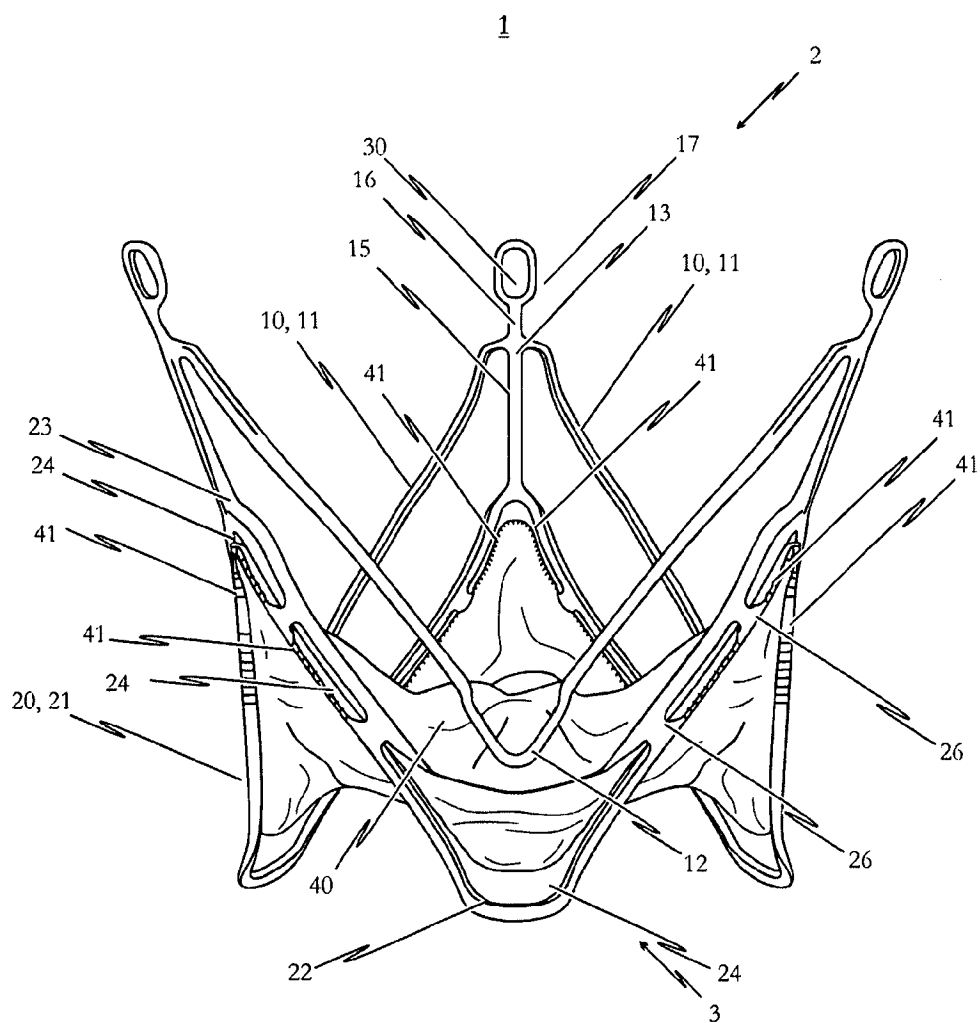
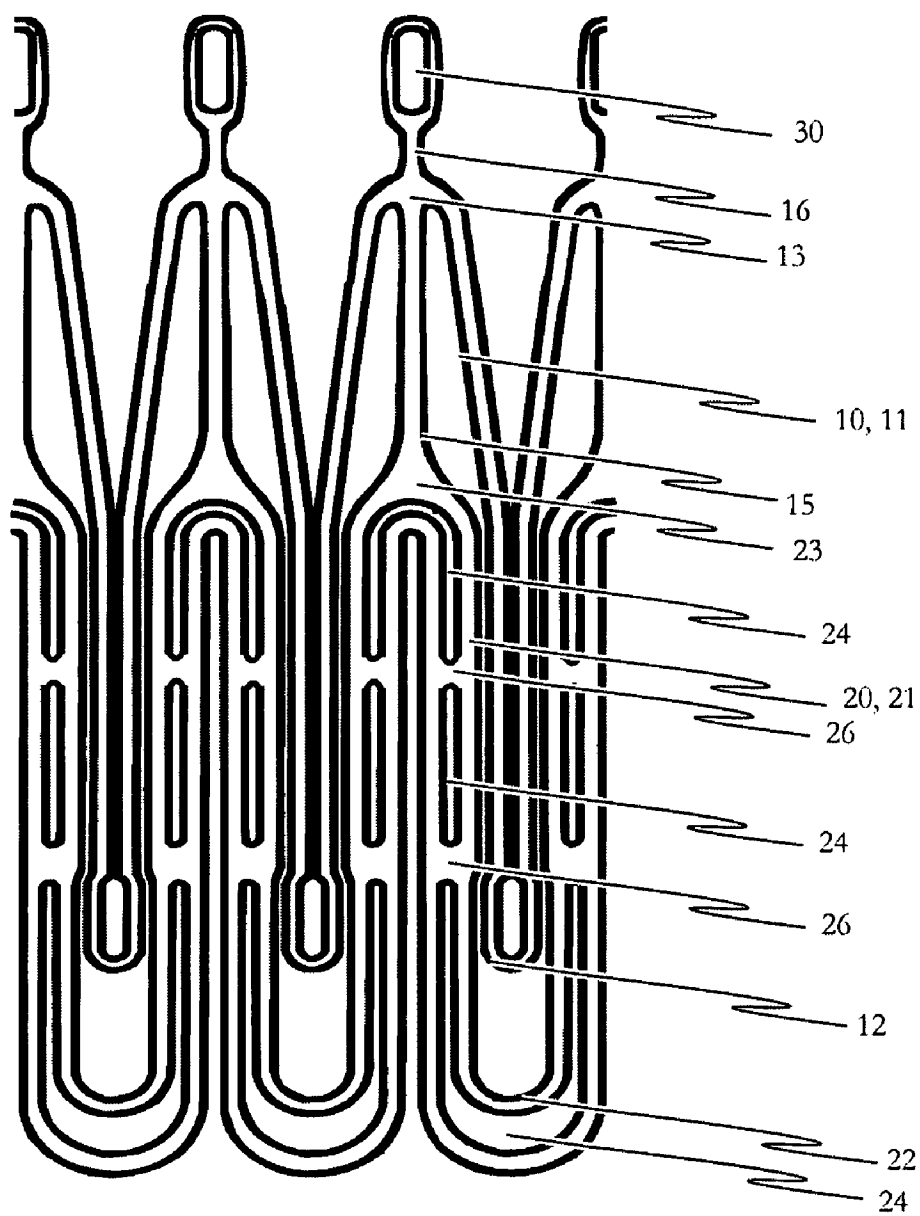


Fig. 6d

2



3

Fig. 6e

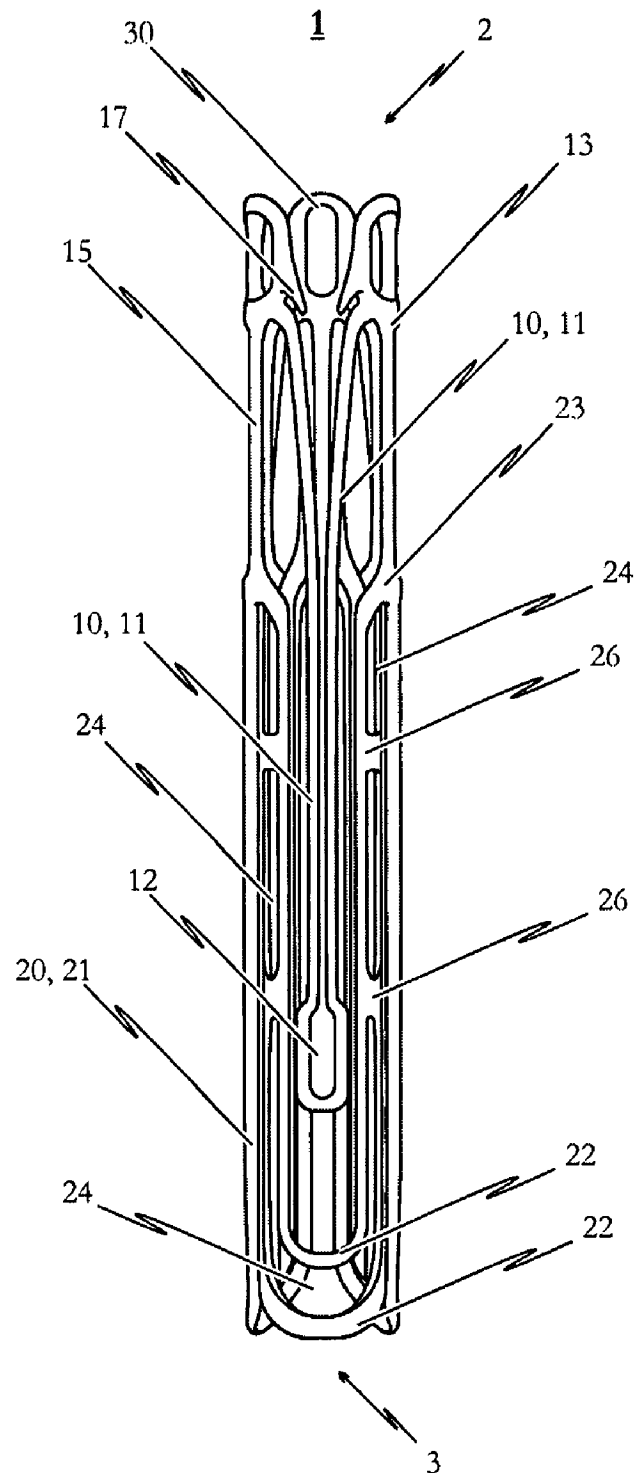


Fig. 7a

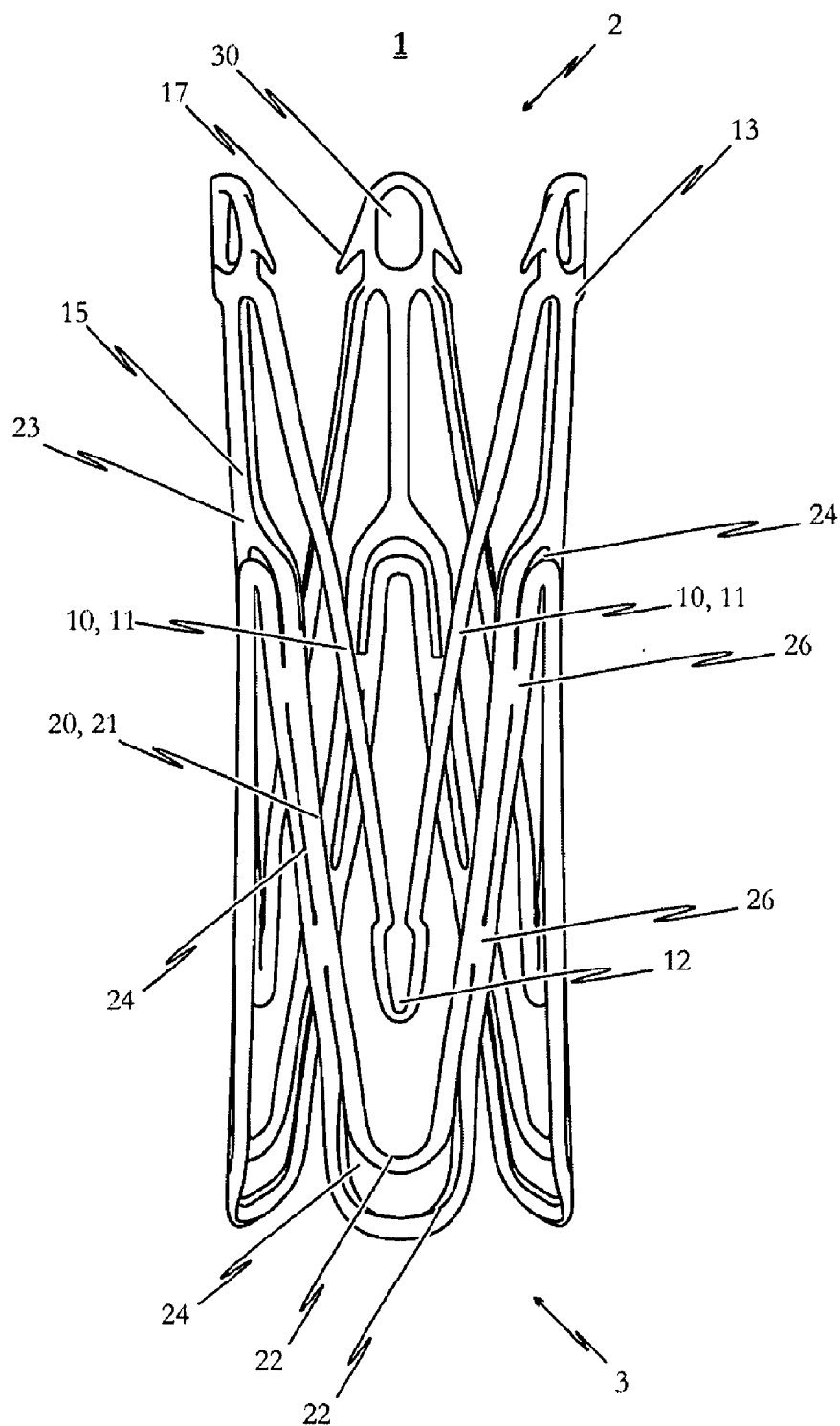


Fig. 7b

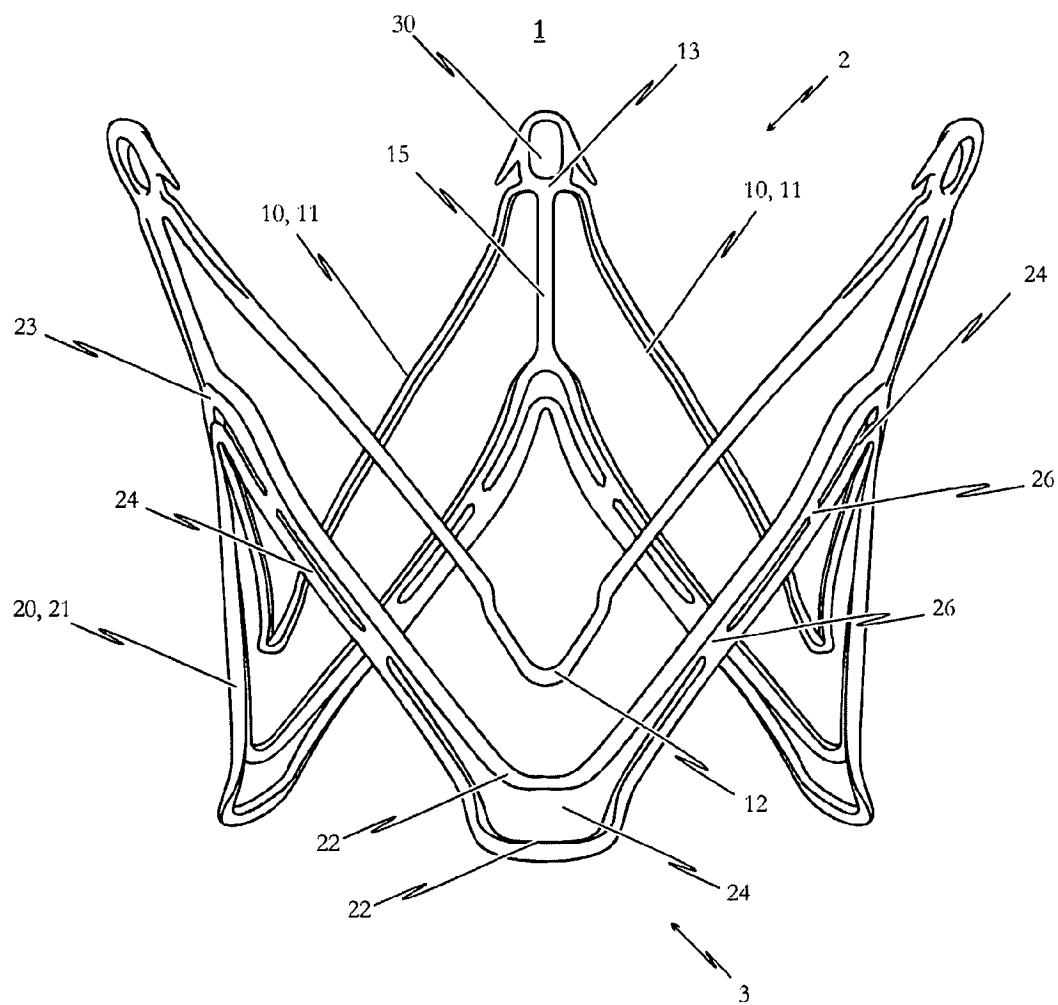


Fig. 7c

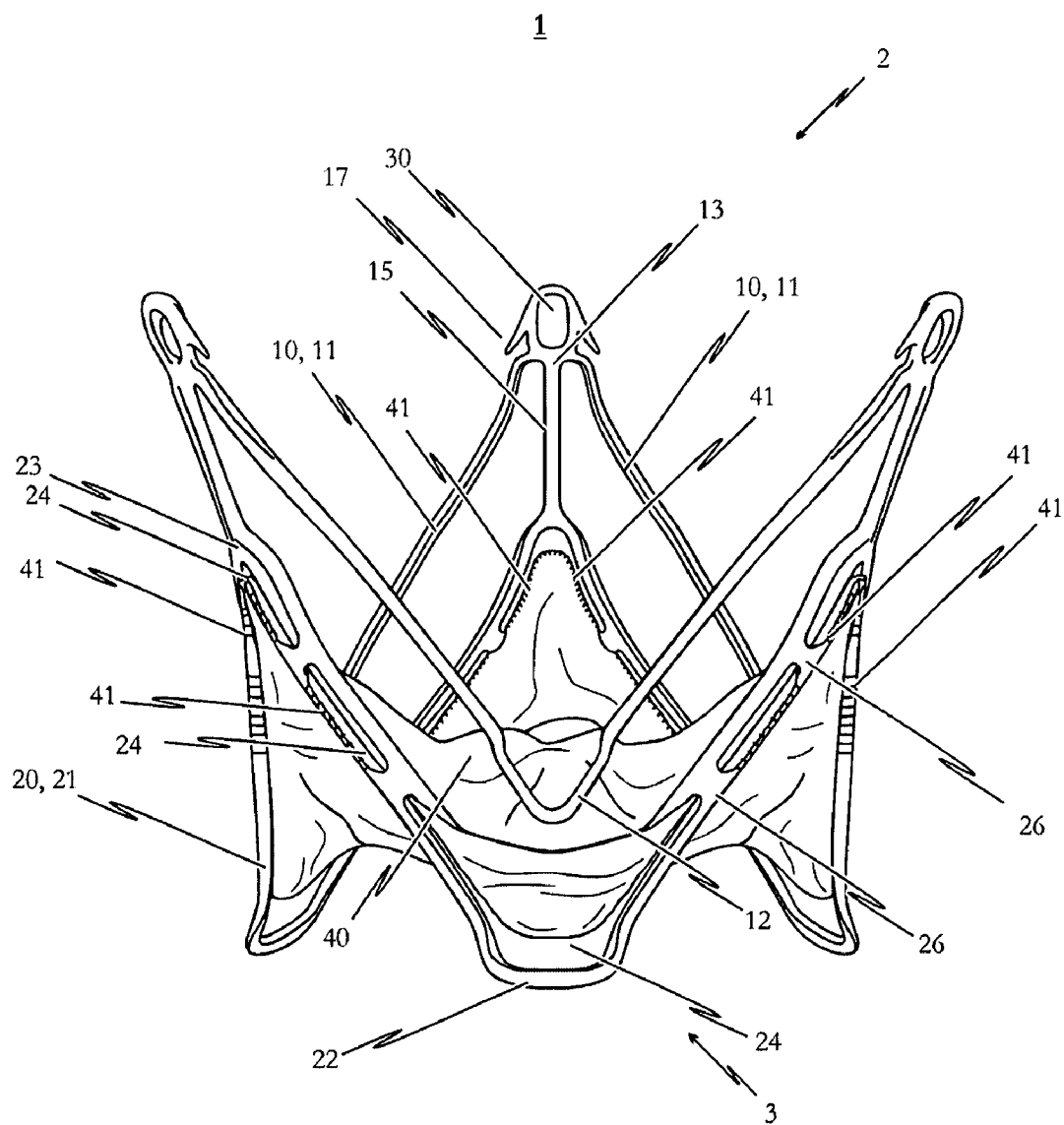
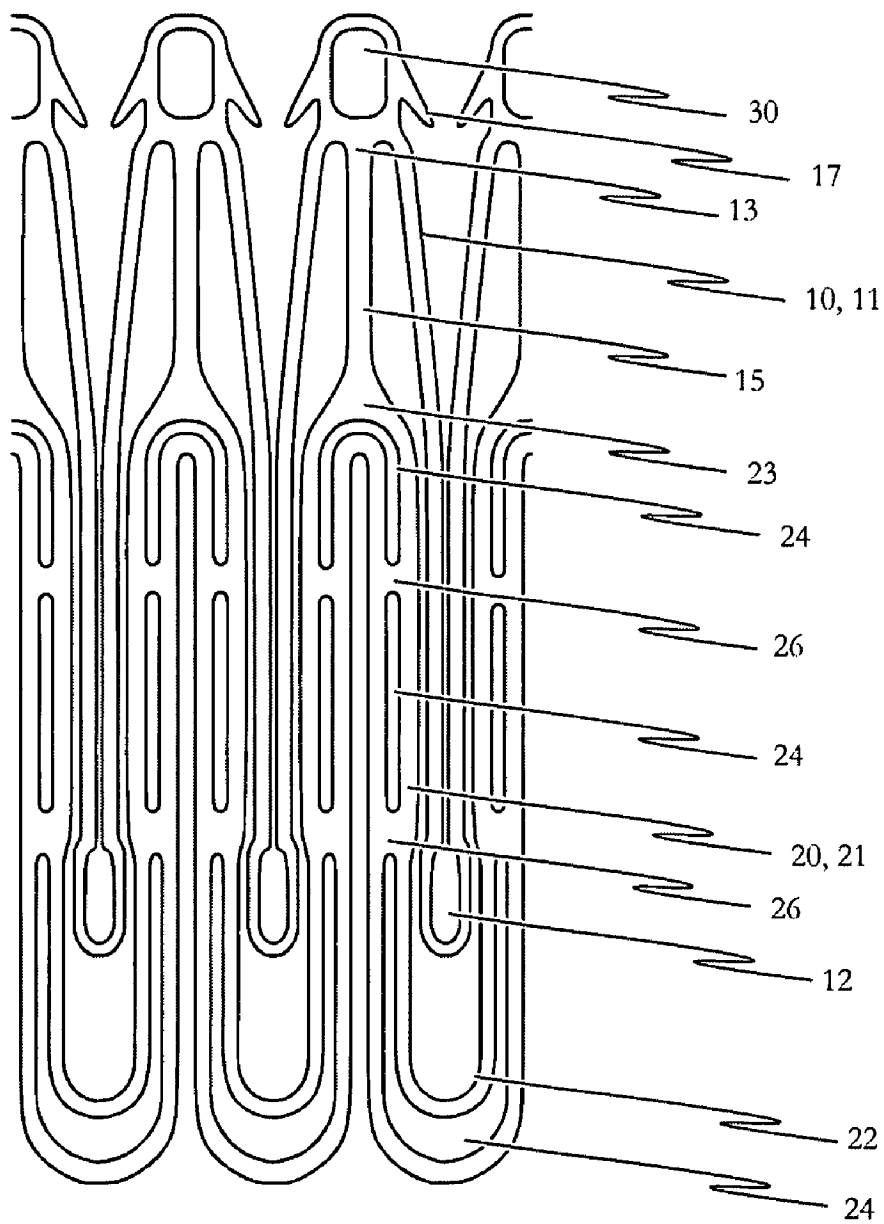


Fig. 7d

2



3

Fig. 7e

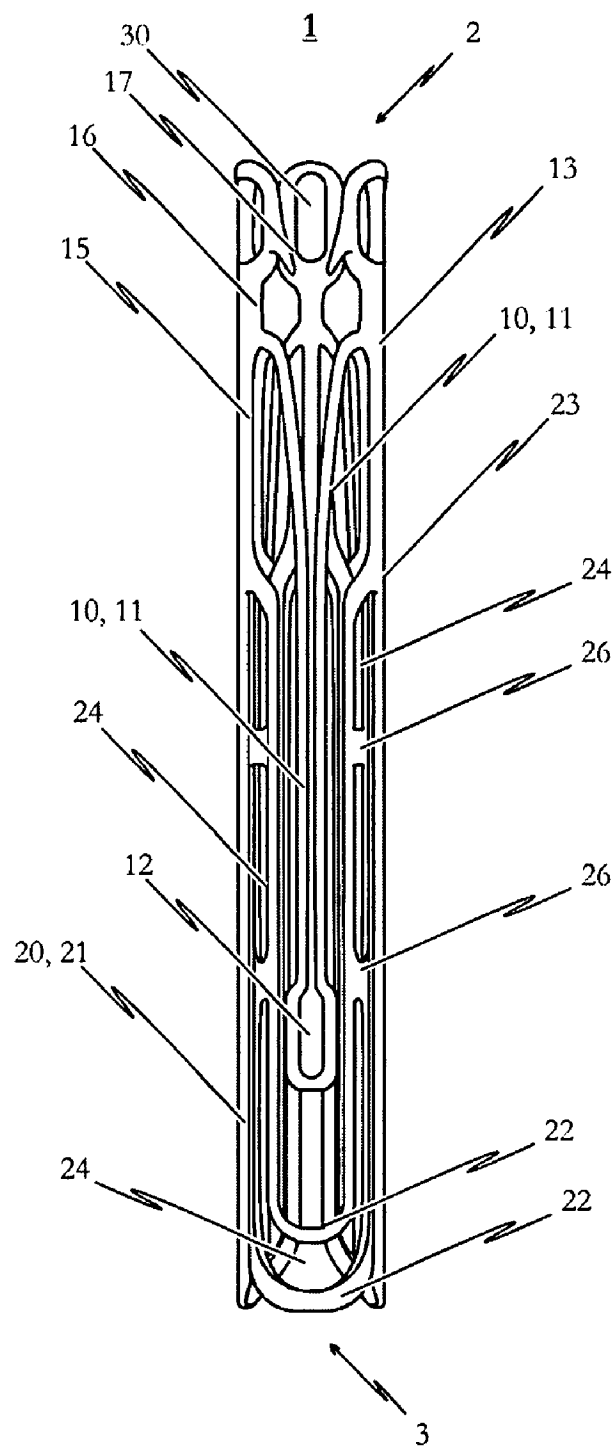


Fig. 8a

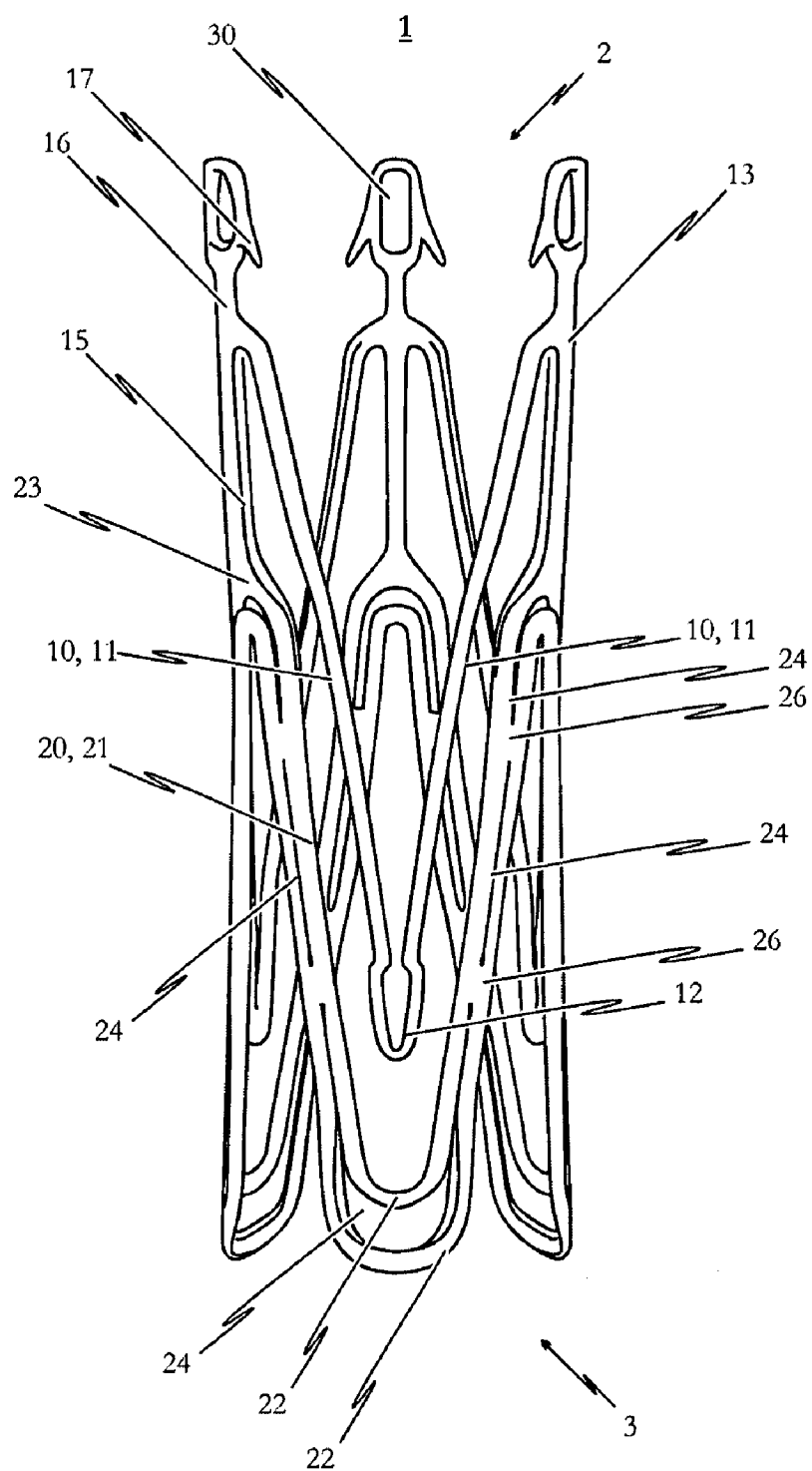


Fig. 8b

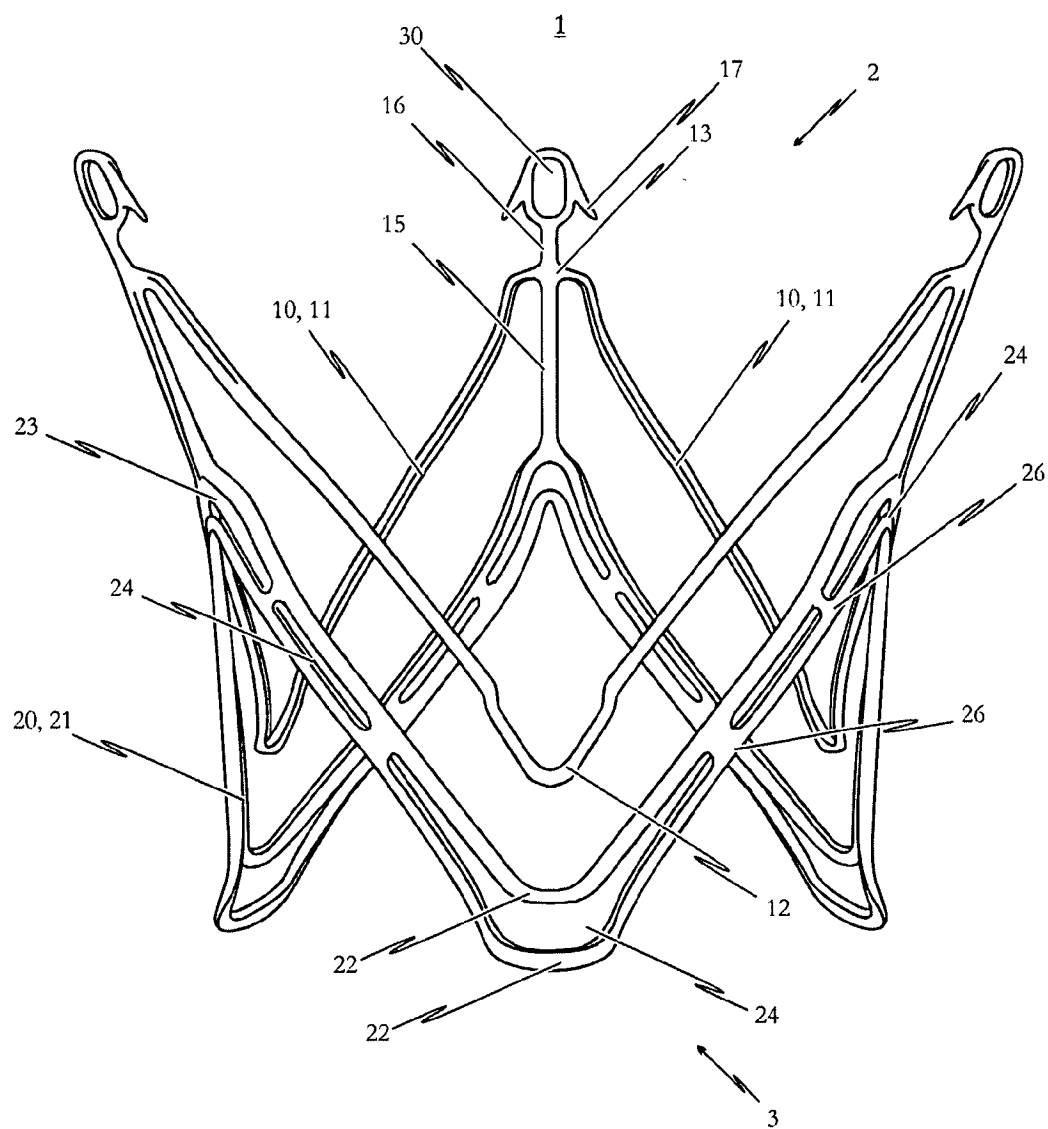


Fig. 8c

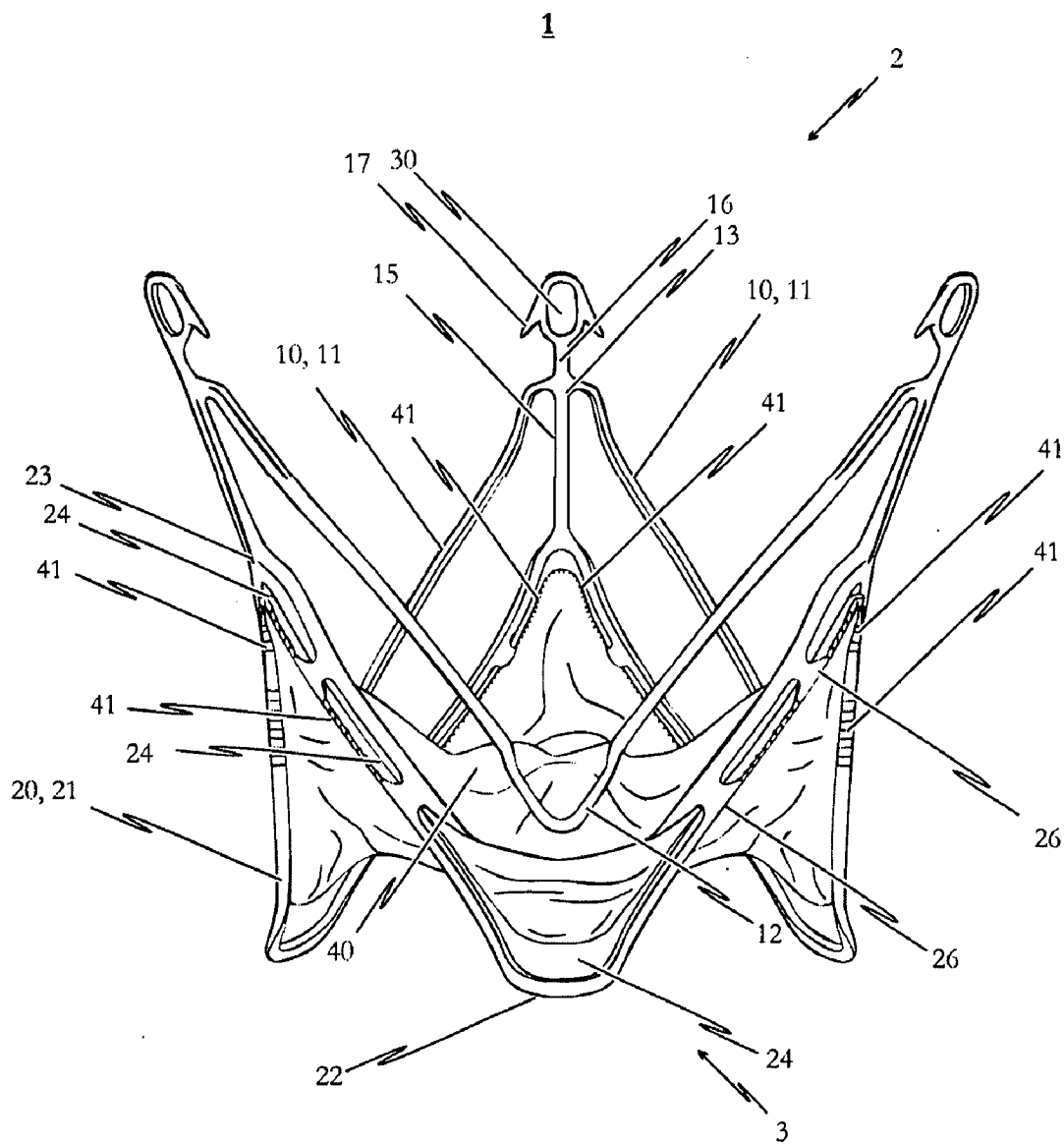
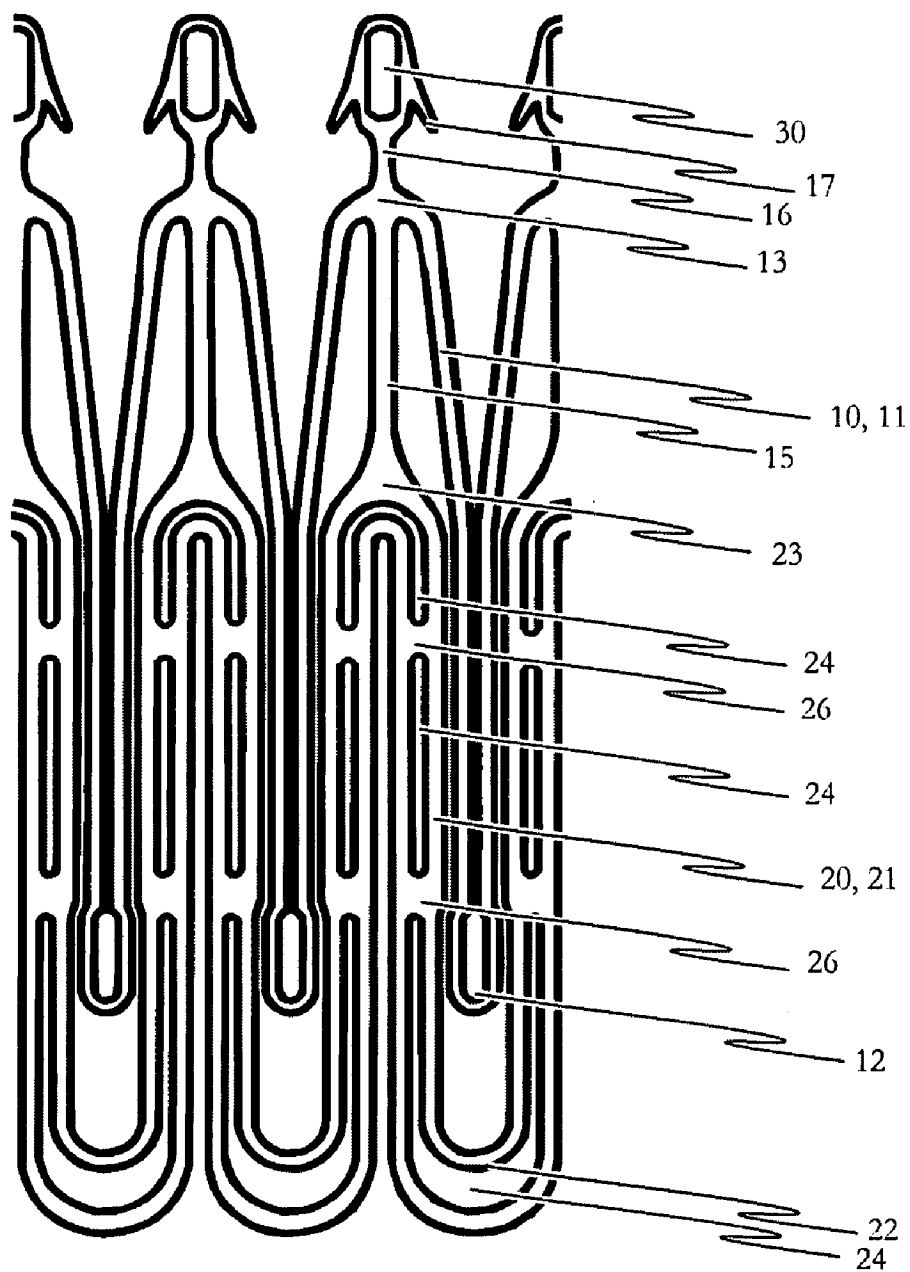


Fig. 8d

2



3

Fig. 8e

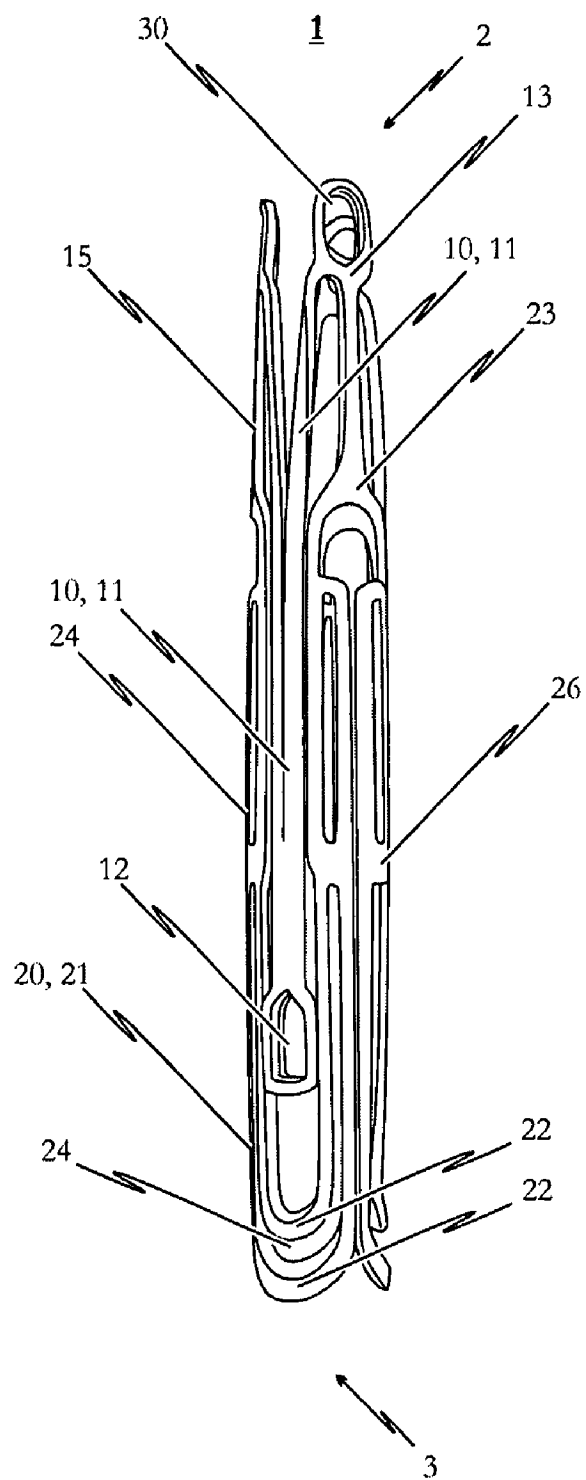


Fig. 9a

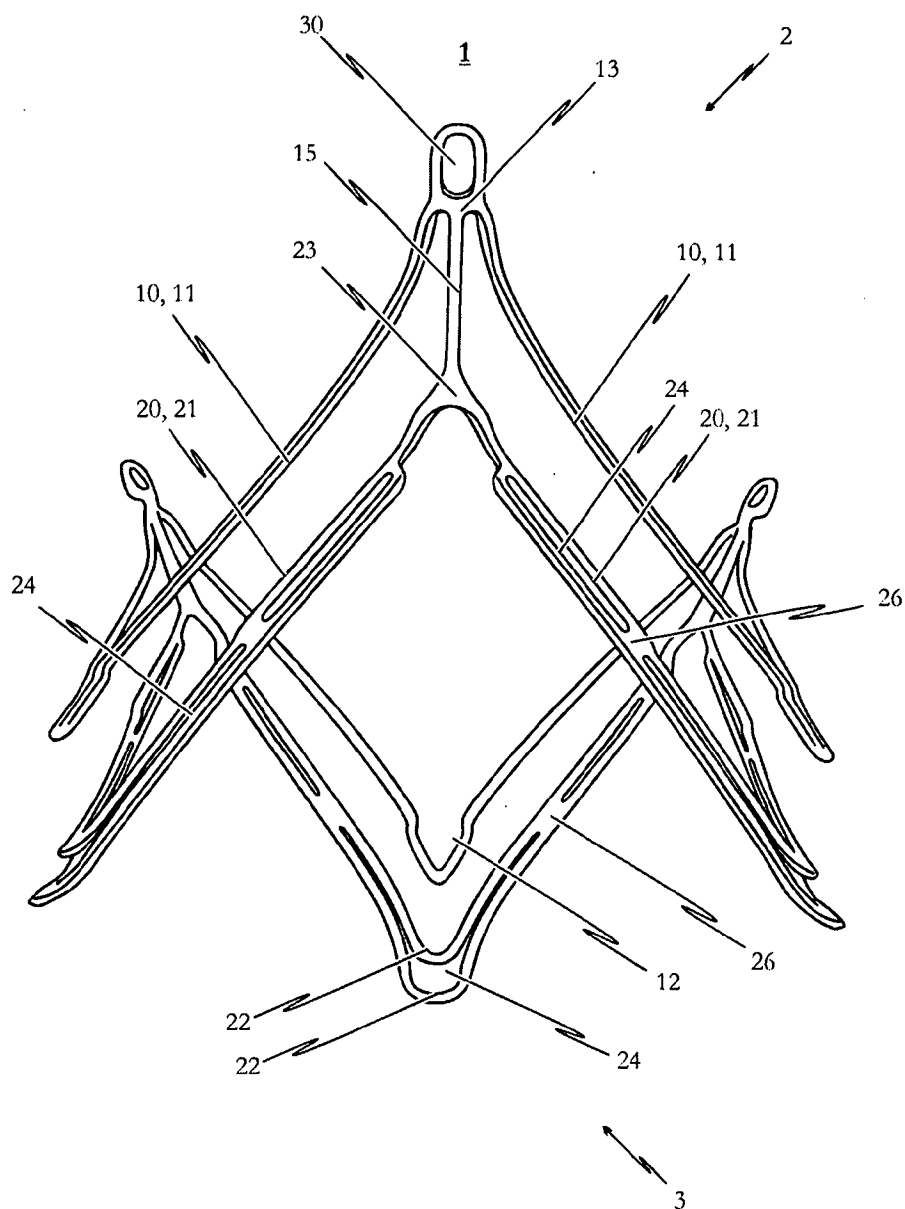


Fig. 9b

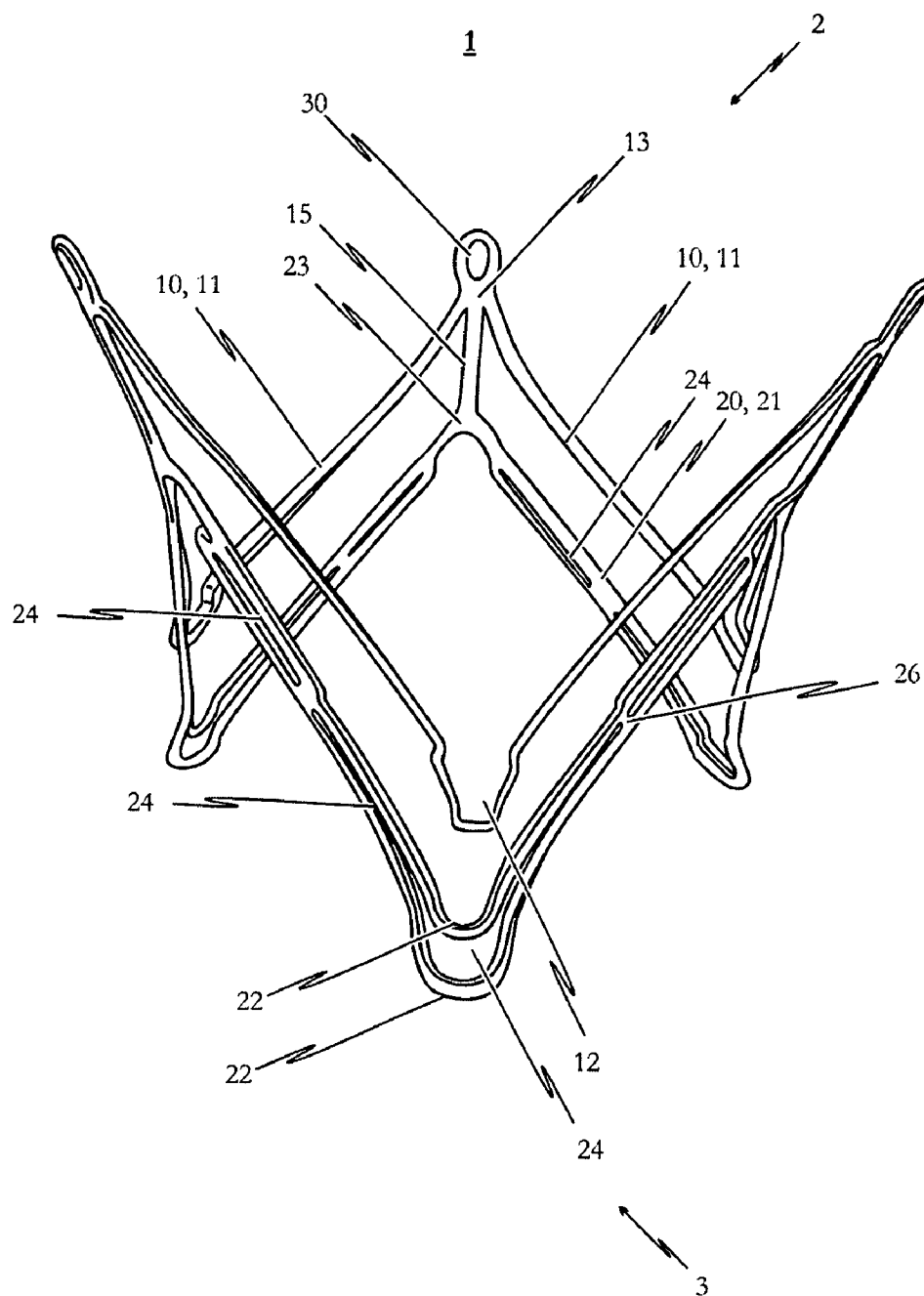


Fig. 9c

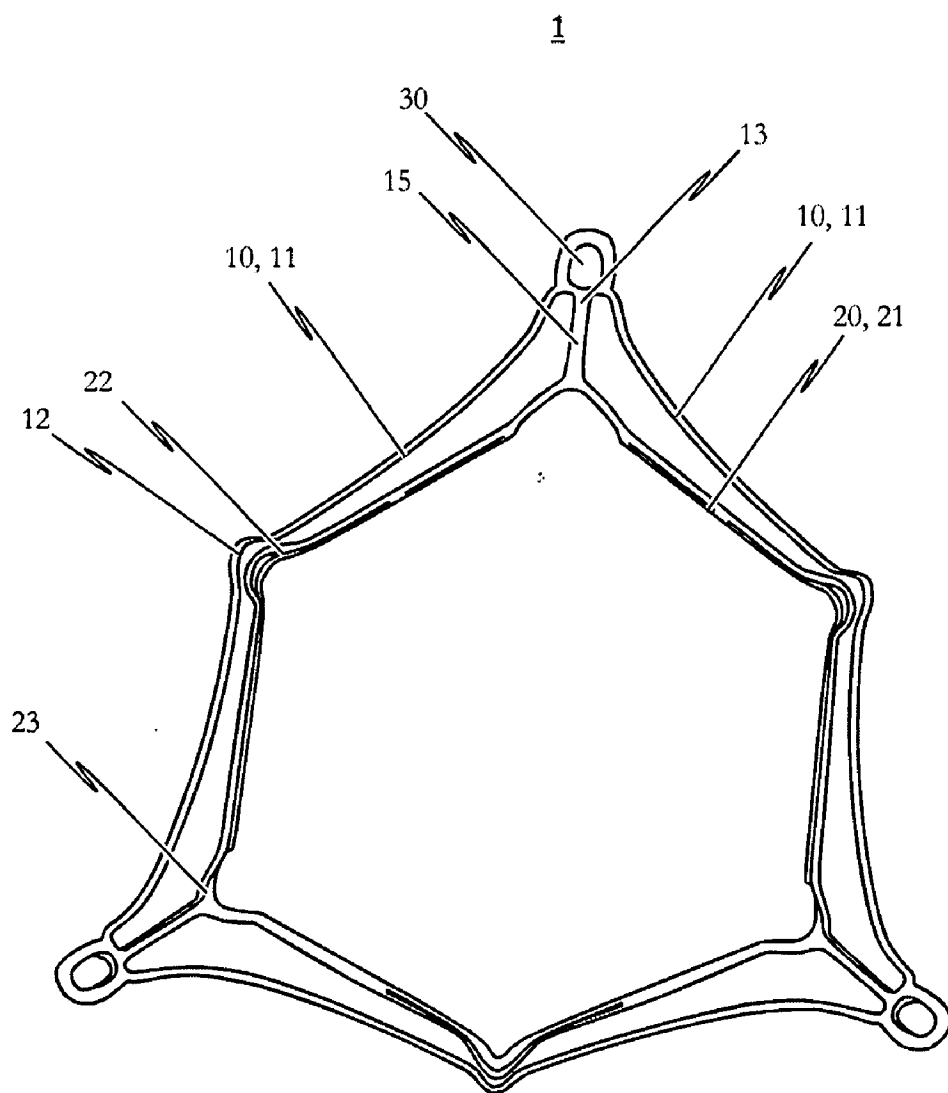
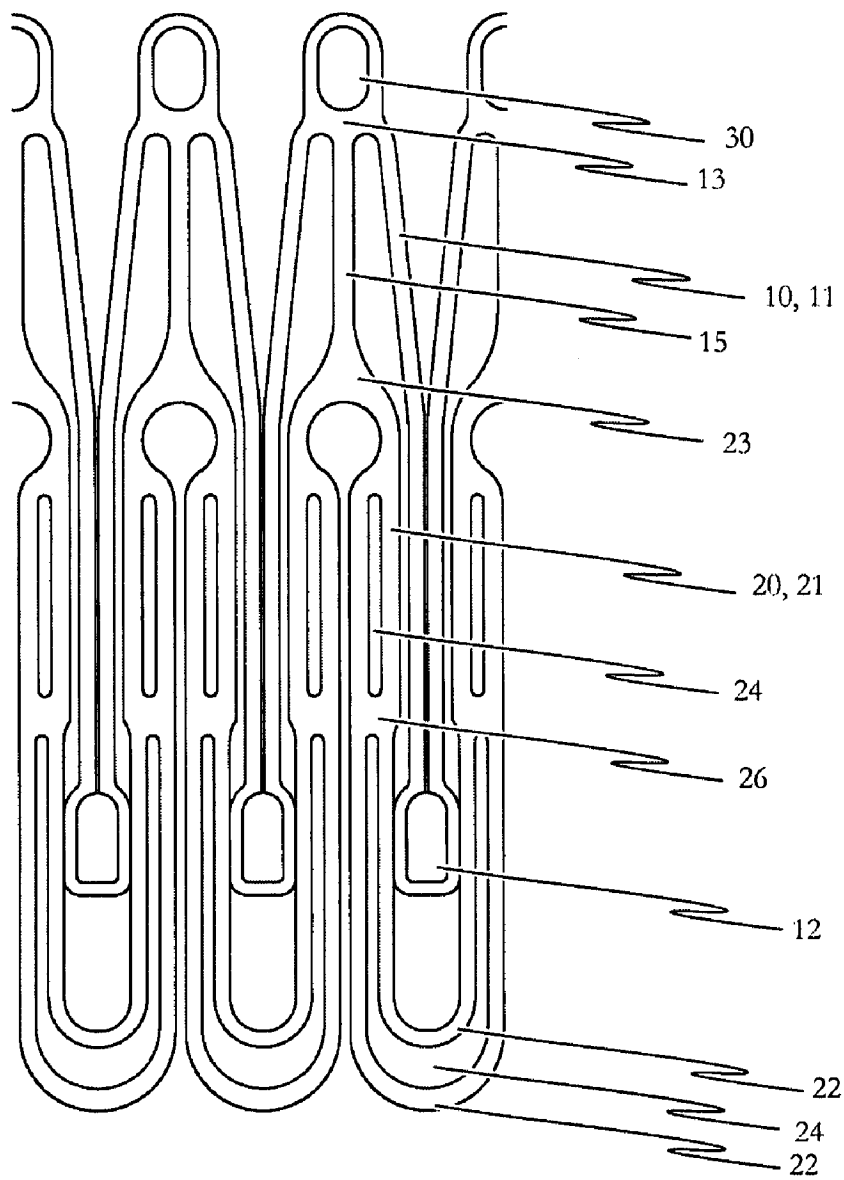


Fig. 9d

2



3

Fig. 9e

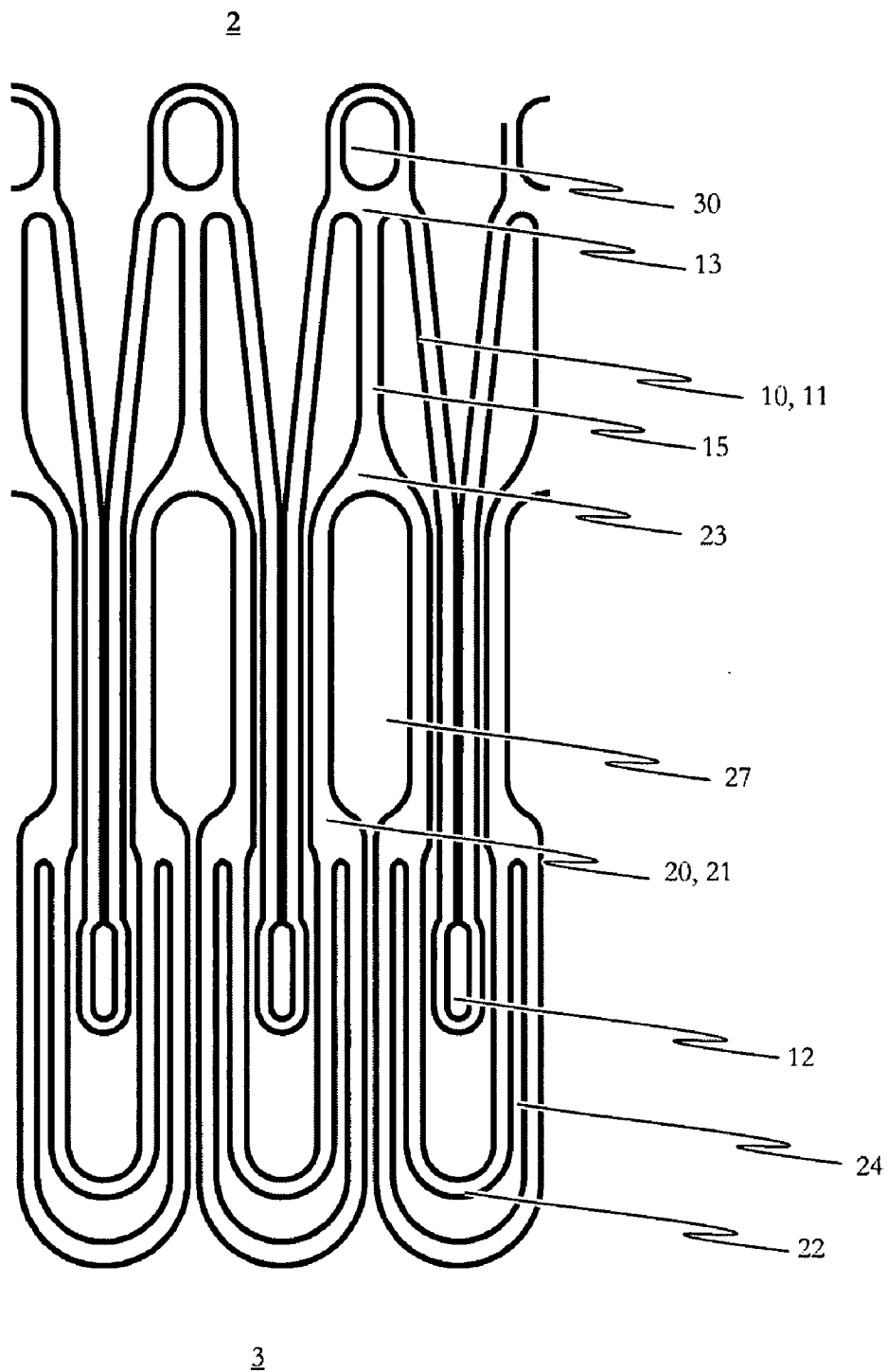


Fig. 10

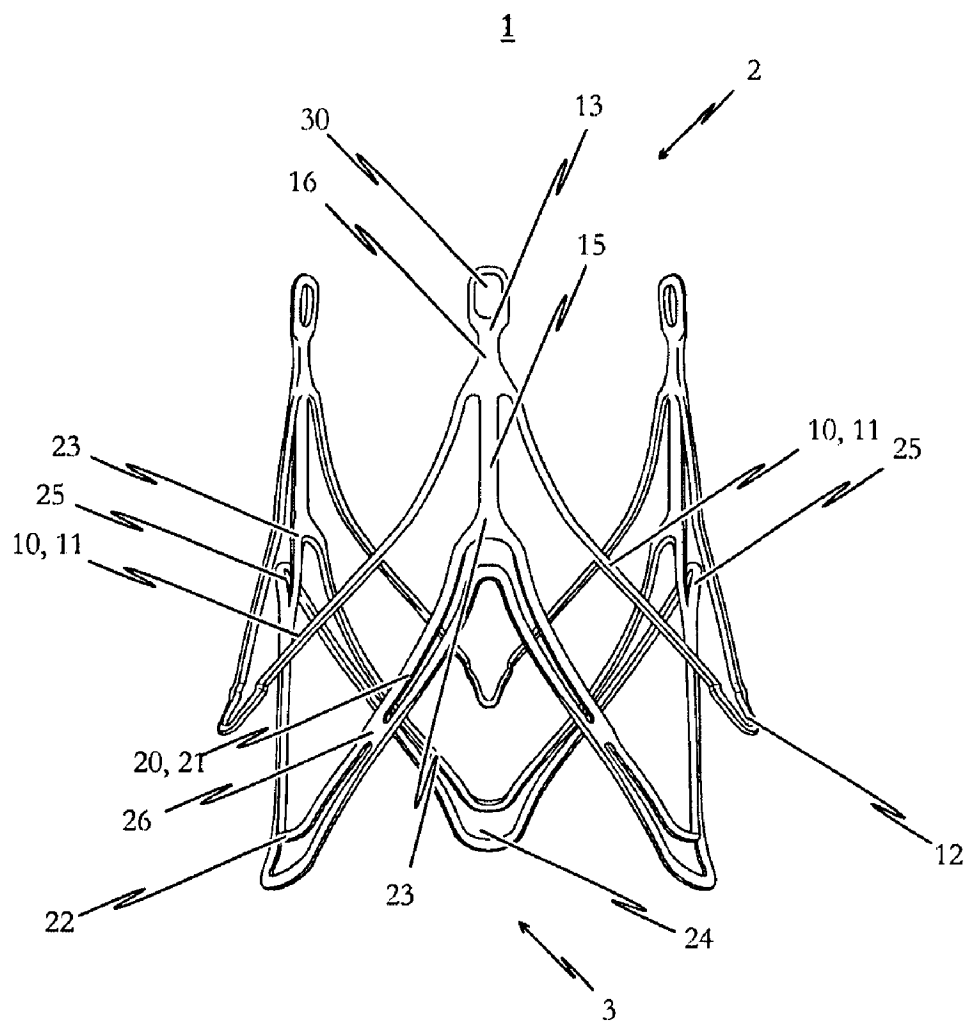


Fig. 11

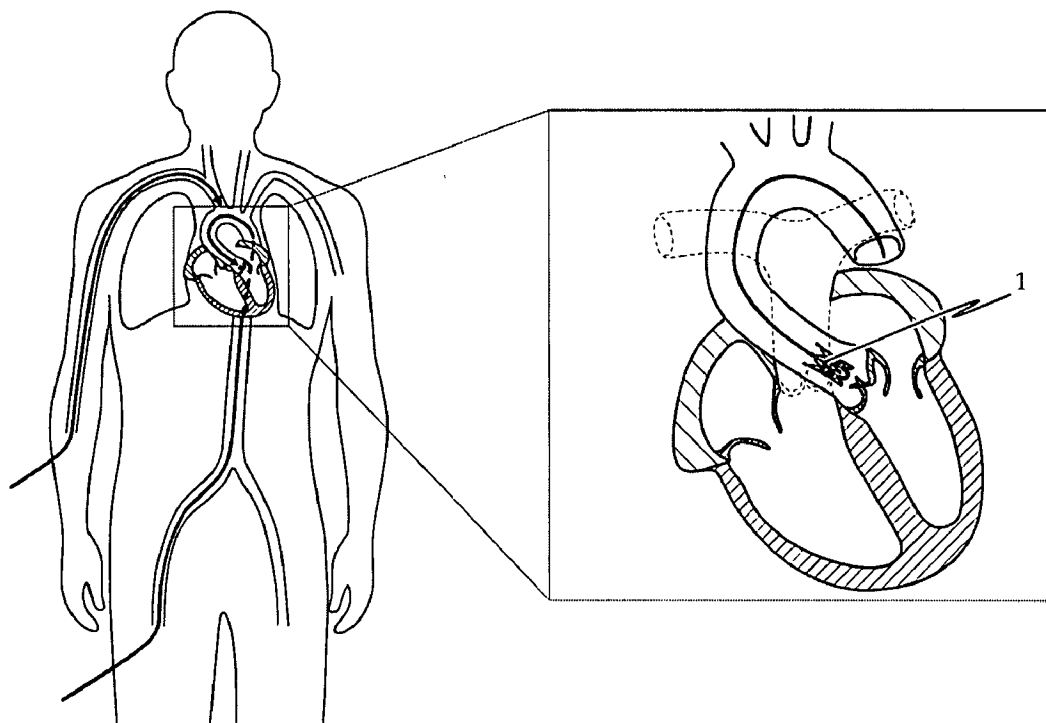


Fig. 12a

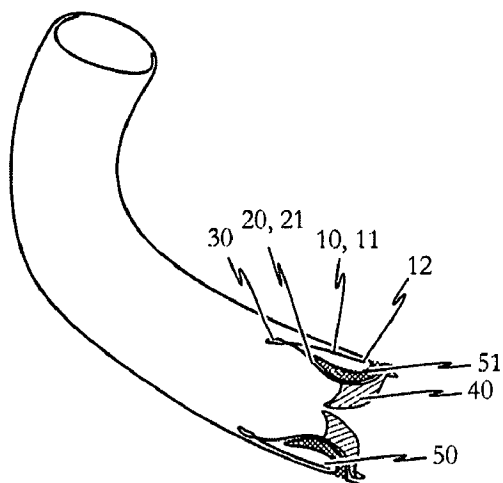


Fig. 12b

MEDICAL DEVICE FOR TREATING A HEART VALVE INSUFFICIENCY

[0001] This invention relates to a medical device for treating a heart valve insufficiency, with an endoprosthesis which can be introduced into a patient's body with minimal invasion and automatically expanded in order to position and secure a heart valve prosthesis in the patient's aorta, which endoprosthesis has at least three positioning arches for automatically positioning the medical device in the patient's aorta and a retaining segment with retaining arches for accommodating a heart valve prosthesis, and the endoprosthesis assumes a first pre-definable mode during the process of introducing it into the patient's body and a second pre-definable mode in the state when the medical device is implanted, and when the medical device is in a collapsed state when the endoprosthesis is in the first mode and in an expanded state when the endoprosthesis is in the second mode.

[0002] The operating principle of such a device is known from medical technology. Biological or mechanical valve models are currently available as a means of replacing human heart valves, which are securely stitched in the heart valve base through an opening in the thorax during surgery once the diseased heart valve has been removed. In order to undertake this intervention, the patient's circulation must be supported by a heart and lung machine and the heart is arrested whilst the heart valve prosthesis is being implanted. This is a risky surgical intervention which places the patient at risk accordingly and which involves a long post-operative phase of treatment. In multi-morbid patients in particular, the risk of carrying out such intervention is no longer justifiable.

[0003] In more recent times, treatment methods which are minimally invasive have been developed, which are distinctive due to the fact that the intervention can be carried out with a local anaesthetic. This option is based on the use of a self-expanding stent with a collapsible heart valve prosthesis, which is implanted in the human body by means of an appropriate catheter system. A self-expanding heart valve prosthesis of this type can be fed by means of a catheter system through a main artery or vein to the implantation site at the heart. Once the implantation site is reached, the stent, which is made up of several self-expanding stent segments which can be angled relative to one another, is successively unfolded. Once unfolded, the heart valve prosthesis can be anchored in the respective blood vessel at least in the vicinity of the heart with the assistance of anchoring hooks for example. The actual heart valve prosthesis is then disposed directly in the proximal region of the stent or endoprosthesis.

[0004] Patent publication DE 100 10 074 A1, for example, discloses a device for securing and anchoring heart valve prostheses, which essentially comprises shaped wire elements connected to one another. In this instance, different arches are used as a means of reliably securing and anchoring the heart valve prosthesis. To this end, the device described in this specification has three identical pairs of arches respectively disposed at a distance of 120° apart. These arches are connected to one another by fixed body joints, and the fixed body joints assume the function of pivot bearings. Arches bent in the opposite direction are also provided, which form lever arms which are of identical length as far as possible, to enable a reliable seating of the arches, even in the event of

peristaltic movements of the heart and blood vessel, and afford a reliable seal for an implanted and secured heart valve prosthesis.

[0005] With the known solution, however, there is still a risk of heart valves being incorrectly implanted. In particular, this is attributable to the fact that the heart valve prosthesis must be exactly positioned and longitudinally oriented. In particular, it requires enormous skill on the part of the surgeon performing the treatment—if it is possible at all—to position a stent which has a heart valve prosthesis at its proximal end and to do so accurately enough in the vicinity of the patient's diseased heart valve to ensure both correct lateral positioning accuracy and a correct longitudinal position of the heart valve prosthesis as far as possible.

[0006] Amongst other things, incorrect implantation of a heart valve prosthesis that is not optimally positioned can lead to inadequate sealing or valve insufficiency, which places considerable stress on the ventricle. If a heart valve prosthesis is implanted too far above the actual heart valve plane, for example, this can cause the outlets of the coronary vessels (coronaries) to close, thus leading to fatal coronary ischaemia due to heart infarction. This being the case, it is absolutely vital that both the lateral positioning accuracy and longitudinal positioning accuracy of a heart valve prosthesis meet requirements.

[0007] In the case of conventional implantation techniques whereby self-expandable heart valve prostheses are fed to the implantation site at the heart through a main artery of the patient requiring minimal invasion, for example, the prosthesis is usually introduced by means of a guide wire and with the aid of catheters, in which case it is standard practice to use a balloon catheter for this intervention. Although it is possible to monitor and control the introduction process during such an intervention, for example with the aid of an X-ray system (heart catheter laboratory=HCL) or with the aid of ultrasound (trans-oesophageal echocardiogram=TEE), the heart valve prosthesis is still of relatively large dimensions in spite of being collapsed whilst it is being introduced and it is often not possible to obtain the required positioning accuracy due to restricted ability to manoeuvre, and in particular to ensure correct longitudinal positioning of the heart valve prosthesis to be implanted with the fixing elements attached to it accordingly. Especially if there is a risk that the coronary vessels might close, implanting the heart valve prosthesis in a position angularly offset from the optimum implantation site represents a particular risk for the patient.

[0008] When designing a heart valve prosthesis, allowance must specifically be made for the considerable forces which act on the prosthesis, including during the filling phase of the heart cycle (diastole), and reliable anchoring is necessary in order to prevent the implanted heart valve prosthesis from becoming detached.

[0009] Accordingly, it must be possible to manoeuvre the heart valve prosthesis in the relevant access vessel as efficiently as possible during the implantation process in order to ensure optimum positioning accuracy on the one hand, and on the other hand, the implanted heart valve prosthesis must be firmly anchored at the implantation site in order effectively to prevent the prosthesis from shifting subsequently.

[0010] The underlying problem addressed by this invention is the fact that known devices used for the transvascular implantation of heart valve prostheses are often not suitable for implanting a heart valve prosthesis easily to the required degree of positioning accuracy. Furthermore, until now, it has

only been possible to correct an incorrectly positioned heart valve prosthesis that has already been partially implanted with great difficulty—if at all.

[0011] Against this background, the objective of the invention is to improve a medical device for treating heart valve insufficiency of the type outlined above so that maneuvering of the device is optimised during the implantation process on the one hand, and whilst achieving optimum positioning accuracy and anchoring of the implanted heart valve prosthesis on the other hand, thereby permitting a routine treatment of heart valve insufficiency without subjecting the patient to excessive stress.

[0012] This objective is achieved by means of a medical device of the type outlined above due to the fact that the endoprosthesis of the medical device is of an integral structure cut from a metal tube, and every end portion of the positioning arch at the distal end of the endoprosthesis is joined to the terminal portion of the associated retaining arch.

[0013] Accordingly, a medical device is proposed which essentially comprises a self-expandable endoprosthesis (hereafter referred to simply as stent), and this stent has a valve-supporting retaining segment for accommodating a heart valve prosthesis. The stent design is distinctive due to the fact that at least three positioning arches are provided, which project radially outwards and are open when the endoprosthesis assumes the second pre-definable mode, in which the original (old) heart valves of the heart valve to be replaced engage, thereby resulting in an automatic fixing and positioning of the medical device as regards the axial rotation on the one hand and the horizontal position on the other hand.

[0014] Since the endoprosthesis (stent) of the medical device has an integral structure cut from a metal tube incorporating the positioning arches on the one hand and the retaining segment with the retaining arches on the other hand, the endoprosthesis and hence also the medical device can be made particularly inexpensively and in large numbers. Specifically, it would be conceivable to cut the stent structure from a metal tube by means of a laser, after which the structure is subjected to an appropriate shaping and heat treatment process so that the endoprosthesis and hence also the medical device can be transferred from the collapsed state during implantation to the expanded state at the implantation site. This shaping and heat treatment process is advantageously operated in steps in order to prevent damage to the stent structure.

[0015] Since the endoprosthesis of the medical device is of an integral structure cut from a metal tube as proposed by the invention and a retaining arch is associated with every positioning arch and every end portion of the positioning arch at the distal end of the endoprosthesis is joined to the terminal portion of the associated retaining arch, there is no need to provide fixed body joints or similar connecting devices. On the other hand, the endoprosthesis of the medical device proposed by the invention is a stent which, on the one hand, offers a positioning function due to the positioning arches with a minimal longitudinal extension and, on the other hand, offers a function of retaining a heart valve prosthesis due to the retaining arches.

[0016] As will be seen, when transferring the endoprosthesis from the first pre-definable mode to the second pre-definable mode by widening the cross-section of the entire stent, the retaining arches on the one hand and the positioning arches on the other hand are opened out in the radial direction. The second mode of the endoprosthesis is advantageously

selected so that as the retaining and positioning arches open up, they hit against the vessel wall of the aorta and form a positive connection with it, thereby anchoring the medical device firmly at the implantation site.

[0017] Due to the fact that the structure of the endoprosthesis imparts a particularly short shape to the medical device, the medical device is particularly easy to manoeuvre in the collapsed state, which is of particular advantage if the implantation route to the heart valve to be replaced leads through the arch of the aorta. The minimum length of the medical device is made possible in particular by the special structure of the endoprosthesis due to the fact that every end portion of the positioning arch at the distal end is joined to the end portion of the associated retaining arch, and both the positioning arch and the retaining arch extend to the proximal retaining region of the medical device or endoprosthesis. The retaining segment for accommodating the heart valve prosthesis therefore lies at the proximal retaining region of the endoprosthesis.

[0018] Advantageous embodiments of the medical device are specified in the dependent claims, especially as regards the endoprosthesis (stent).

[0019] In one particular embodiment of the endoprosthesis used with the medical device proposed by the invention, every positioning arch and its associated retaining arch is respectively of an essentially U-shaped or V-shaped structure, which is closed towards the proximal end of the endoprosthesis. By particular preference, every positioning arch is cut from the material blank of the metal tube which is accommodated by the essentially U-shaped or V-shaped structure of the associated retaining arch. In this preferred embodiment of the stent structure, therefore, the respective retaining arches of the retaining segment form the proximal retaining region of the endoprosthesis and the respective positioning arches are of a design symmetrical with the retaining arches but lie slightly in front of the distal retaining region of the medical device. The respective distal ends of the positioning arches are joined to the respective distal ends of the co-operating retaining arches in the distal retaining region of the medical device or endoprosthesis. When the medical device is in the expanded state, not only the proximal retaining region with the heart valve prosthesis fitted to it and the positioning arches disposed between the proximal and the distal retaining regions of the medical device open out, but also the joining points between the respective positioning arches and retaining arches at the distal end of the medical device, so that a radially acting force is also applied to the vessel wall via the distal retaining region of the medical device, which further assists anchoring of the medical device at the implantation site.

[0020] Since the medical device is in a (an expanded) state in which the distal and proximal retaining region as well as the positioning arches are radially opened out when the endoprosthesis assumes the second mode, the expanded medical device has a shorter length than it does in its collapsed state. To enable the length of the medical device in its expanded state to be set beforehand, it would be conceivable to connect the respective distal end portions of the positioning arches to the distal end portions of the associated retaining arches using a connecting web extending essentially in the longitudinal direction of the endoprosthesis rather than directly. The length of the medical device in the expanded state can therefore be adapted by selecting the length of this connecting web accordingly. However, it is preferable, especially with a view to ensuring good manoeuvrability of the medical device during the implantation process, i.e. when the

endoprosthesis is in its first (collapsed) mode, if the connecting web between the respective end portions of the positioning arches and retaining arches is selected so that it is as short as possible. In one particularly preferred embodiment of the medical device, the endoprosthesis has other fixing means at its distal end, which can be engaged with an introduction catheter system. In a preferred embodiment of the fixing means, it would be conceivable for the latter to have a respective anchoring eye disposed between two adjacent positioning arches, in which case the respective arms of the adjacent positioning arches on the one hand and the respective arms of the retaining arches associated with the adjacent positioning arches on the other hand are connected to the anchoring eye. It would likewise be conceivable for the respective arms of the adjacent positioning arches to be directly and the respective arms of the retaining arches associated with the adjacent positioning arches to be indirectly connected via a connecting web extending essentially in the longitudinal direction of the endoprosthesis. Generally speaking, the purpose of the fixing means provided on the distal end of the endoprosthesis is to accommodate appropriate mechanisms on the introduction catheter system and these mechanisms are of a design complementing that of the fixing means of the endoprosthesis. The engagement between the catheter system on the one hand and the fixing means on the distal end of the endoprosthesis on the other hand can be released by means of an external manipulation in order to release the medical device at the implantation site, thereby ensuring that the medical device expands and is thus reliably anchored. Naturally, however, other fixing means could also be used.

[0021] As mentioned above, because of the special structure of the endoprosthesis, it is possible to use a self-expandable medical device which is distinctive due to its short overall length in the collapsed state, thereby ensuring improved manoeuvrability during the implantation process, whilst simultaneously affording a self-positioning function in the pockets of the old heart valve with the aid of the positioning arches so that the endoprosthesis is reliably anchored by the proximal and distal retaining regions of the endoprosthesis pressing radially against the vessel wall in the expanded state.

[0022] As an alternative to the preferred embodiment of the medical device outlined above, in which the respective arms of the adjacent positioning arches are joined directly and the respective arms of the retaining arches associated with the adjacent positioning arches are joined indirectly to the fixing eye by means of a connecting web extending essentially in the longitudinal direction of the endoprosthesis, it would however also be conceivable for the respective arms of the adjacent positioning arches to be joined to the fixing eye indirectly via a connecting web extending essentially in the longitudinal direction of the endoprosthesis, in which case the respective arms of the retaining arches associated with the adjacent positioning arches are joined to the fixing eye indirectly via a connecting web extending essentially in the longitudinal direction of the endoprosthesis, and the connecting web of the retaining arches merges into the connecting web of the positioning arches at the end portion of the positioning arches. Providing the respective connecting webs for connecting the arms of the positioning arches to the fixing eye and for connecting the arms of the retaining arches to the end portion of the positioning arches offers a particularly simple but effective way of adapting the length of the endoprosthesis to respective requirements and does so because the respective lengths of the connecting webs can be selected accordingly.

[0023] In a preferred embodiment of the solution proposed by the invention, in order to ensure that the distal retaining region of the endoprosthesis can be retained at the implantation site in its expanded state particularly reliably, the endoprosthesis is provided with fixing eyes or similar at its distal retaining region, and these fixing eyes, which are preferably disposed between two adjacent positioning arches, are respectively provided with at least one barb, the tip of which points in the direction of the proximal end of the endoprosthesis. In this preferred embodiment, therefore, the endoprosthesis is secured at the implantation site due to the radial force exerted on the vessel wall by the endoprosthesis and in particular by the distal retaining region of the endoprosthesis, but also due to the barb hooking into the vessel wall. As regards the barb, it would naturally also be possible to use other appropriate design options.

[0024] As an alternative to or in addition to the barbs, which are preferably provided on the fixing eyes, another conceivable way of securing the endoprosthesis reliably at the implantation site is for the respective arms of the retaining arches of the endoprosthesis to be respectively provided with an anchoring support in the shape of a bow, which projects out from the relevant arm of the retaining arch when the endoprosthesis is in the expanded state, the tip of which points in the direction of the distal end of the endoprosthesis. This embodiment therefore provides additional fixing means for the endoprosthesis and accordingly additionally secures the medical device to prevent it from becoming dislocated.

[0025] In a preferred embodiment of the anchoring support, it would be conceivable for the anchoring support to be of an essentially U-shaped or V-shaped structure which is closed at the distal end of the endoprosthesis or the distal end of the medical device, in which case the distal region of the anchoring support constitutes the tip of the anchoring support and the respective arms of the anchoring support are joined to the respective arms of two adjacent retaining arches at the proximal end of the anchoring support.

[0026] Alternatively, in another preferred embodiment, the respective arms of the retaining arches have continuous slots or elongate holes extending in the longitudinal direction of the retaining arches, the purpose of which is to enable and assist the expansion of the endoprosthesis from the collapsed state into the expanded state because these slots or elongate holes are preferably designed to permit a particularly easy cross-sectional expansion of the stent (endoprosthesis) whilst simultaneously reducing the length. Such slots or elongate holes have the additional advantage of saving on material.

[0027] In the case of the latter embodiment in which the respective retaining arches incorporate slots extending in the longitudinal direction of the retaining arches designed to influence the shape of the endoprosthesis in the second mode, it would be conceivable for the respective retaining arches to be additionally provided with reinforcing portions which interrupt the slots extending in the longitudinal direction of the retaining arches and which prevent components of the retaining arches from projecting outwards when the endoprosthesis is in the expanded state, which is of particular advantage in preventing explanation of the medical device.

[0028] In a preferred embodiment, the endoprosthesis has an external diameter of approximately 5.0 mm and a length of between 33.0 mm and 40.0 mm, preferably between 34.0 and 39.0 mm, and even more preferably between 34.37 mm and 38.37 mm, in its first mode, which means that the medical device can be introduced by means of a 21 F introduction

system, for example, and heart valve prostheses with a diameter of 21 mm to 28 mm may be used. The length specifications given above are currently preferred values, on the basis of which the medical device is suitable for the majority of patients to be treated.

[0029] In order to obtain a particularly reliable anchoring of the implanted medical device in its expanded state, the endoprosthesis is subjected to a shaping and heat treatment process during its manufacture so that when the endoprosthesis is in the finished state, it has a slightly concave shape tapering in the direction of the proximal retaining region of the endoprosthesis in its second mode.

[0030] In other words, this means that the proximal retaining region of the endoprosthesis, i.e. the region to which the heart valve prosthesis is attached, has a slightly narrower diameter than the distal retaining region. It has effectively been found that if the distal retaining region of the endoprosthesis in the second mode has an approximately 10% to 25% bigger diameter than the proximal retaining region of the endoprosthesis, radial forces are generated at the distal retaining region of the endoprosthesis in particular which enable the medical device to be securely retained in the vessel without causing damage to the vessel wall, and due allowance is also made for the peristaltic movements of the heart and vessel wall. The slightly lower radial force expended by the proximal retaining region of the endoprosthesis not only serves as a means of anchoring the medical device in the aorta but in particular also opens out the heart valve prosthesis fitted on the proximal retaining region of the endoprosthesis and imparts to it a reliable seal with respect to the vessel wall. Naturally, however, it would also be conceivable for the concave shape to be more or less pronounced when the endoprosthesis assumes the second mode.

[0031] In particular, however, it is preferable if the retaining region of the endoprosthesis has a diameter of between 22 mm and 33 mm, and preferably between 25 mm and 31 mm, in the second mode. This being the case, it would be conceivable for the endoprosthesis to be made in two or more differently dimensioned sizes, in which case an optimum size of endoprosthesis could be selected depending on the patient, and the exact dimensions of the endoprosthesis are adapted to the patient to be treated—starting from a pre-defined stent size—by an appropriate finishing treatment of the endoprosthesis (stent), in particular by tempering.

[0032] In one, particularly preferred embodiment of the medical device, not only does it have the endoprosthesis (stent) but also a heart valve prosthesis, preferably a bio-heart valve prosthesis, which is attached to the retaining segment of the endoprosthesis by means of a thread or similar, in which case orifices are provided in the retaining arches of the endoprosthesis through which the thread or similar is inserted. Accordingly, it would also be conceivable for the heart valve prosthesis to be connected to the retaining segment of the endoprosthesis immediately prior to the medical intervention. As a result, the medical device can be made in a modular design, which is of particular advantage in terms of transporting and storing the medical device.

[0033] As regards the preferred material used for the endoprosthesis of the medical device, a shape memory material is used, which is designed so that the endoprosthesis is transformed from a temporary shape to a permanent shape by means of an external stimulus, in which case the endoprosthesis assumes the temporary shape in the first mode (when the medical device is in the collapsed state) and the endoprosthesis

assumes the permanent shape in the second mode (when the medical device is in the expanded state). Especially if a shape memory material such as Nitinol is used, i.e. an equal atomic alloy of nickel and titanium, the implantation process will be particularly gentle during the operation of implanting the medical device.

[0034] During production of an endoprosthesis made from a shape memory material, after the stent structure has been cut from the metal tube, it is deformed and fixed in the desired permanent shape, a process which is known as programming. This operation may be performed on the one hand by heating, deforming and then cooling the stent structure. Alternatively, the stent structure may also be deformed at low temperature by an operation known as cold stretching. As a result, the permanent shape is memorised whilst the temporary shape actually prevails. If the stent structure is then subjected to an external stimulus, the shape memory effect is triggered and the memorised permanent shape is restored.

[0035] In a particularly preferred embodiment, the external stimulus is a settable switching temperature. It is therefore conceivable for the endoprosthesis material to be heated to a temperature higher than the switching temperature in order to trigger the shape memory effect and thus restore the memorised permanent shape of the endoprosthesis. By selecting the chemical composition of the shape memory material accordingly, a specific switching temperature can be fixed beforehand.

[0036] This being the case, the switching temperature is set so that it falls within the range of room temperature and the body temperature of the patient. This is of particular advantage in applications where the medical device is to be implanted in a patient's body. Accordingly, when implanting the medical device, it is merely necessary to ensure that the instrument is not heated and thus triggers the shape memory effect of the endoprosthesis material until it is in the implanted state on the patient's body (36° C.).

[0037] Preferred embodiments of an endoprosthesis of a medical device proposed by the invention will be described in more detail below with reference to the appended drawings. Of these:

[0038] FIG. 1a illustrates a first, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first predefined mode in which the medical device is in its collapsed state;

[0039] FIG. 1b shows the endoprosthesis illustrated in FIG. 1a but in a state between its first pre-definable mode and its second mode in which the medical device is in its expanded state;

[0040] FIG. 1c shows the endoprosthesis illustrated in FIG. 1a but in its second mode in which the medical device is in its expanded state;

[0041] FIG. 1d shows a first, preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 1c with a heart valve prosthesis attached to it and opened out;

[0042] FIG. 1e is a flat projection of a cutting pattern which can be used for the production of the first, preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 1a integrally from a metal tube;

[0043] FIG. 2a shows a second, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0044] FIG. 2*b* shows the endoprosthesis illustrated in FIG. 2*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0045] FIG. 2*c* shows the endoprosthesis illustrated in FIG. 2*a* in its second mode in which the medical device is in its expanded state;

[0046] FIG. 2*d* illustrates a second preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 2*c* and a heart valve prosthesis attached to it and opened out;

[0047] FIG. 2*e* is a flat projection of a cutting pattern which can be used for the production of the second preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 2*a* integrally from a metal tube;

[0048] FIG. 3*a* shows a third, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0049] FIG. 3*b* shows the endoprosthesis illustrated in FIG. 3*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0050] FIG. 3*c* shows the endoprosthesis illustrated in FIG. 3*a* in its second mode in which the medical device is in its expanded state;

[0051] FIG. 3*d* illustrates a third preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 3*c* and a heart valve prosthesis attached to it and opened out;

[0052] FIG. 3*e* is a flat projection of a cutting pattern which can be used for the production of the third preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 3*a* integrally from a metal tube;

[0053] FIG. 4*a* shows a fourth, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0054] FIG. 4*b* shows the endoprosthesis illustrated in FIG. 4*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0055] FIG. 4*c* shows the endoprosthesis illustrated in FIG. 4*a* in its second mode in which the medical device is in its expanded state;

[0056] FIG. 4*d* illustrates a fourth preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 4*c* and a heart valve prosthesis attached to it and opened out;

[0057] FIG. 4*e* is a flat projection of a cutting pattern which can be used for the production of the fourth, preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 4*a* integrally from a metal tube;

[0058] FIG. 5*a* shows a fifth preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0059] FIG. 5*b* shows the endoprosthesis illustrated in FIG. 5*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0060] FIG. 5*c* shows the endoprosthesis illustrated in FIG. 5*a* in its second mode in which the medical device is in its expanded state;

[0061] FIG. 5*d* illustrates a fifth preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 5*c* and a heart valve prosthesis attached to it and opened out;

[0062] FIG. 5*e* is a flat projection of a cutting pattern which can be used for the production of the fifth, preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 5*a* integrally from a metal tube;

[0063] FIG. 6*a* shows a sixth preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0064] FIG. 6*b* shows the endoprosthesis illustrated in FIG. 6*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0065] FIG. 6*c* shows the endoprosthesis illustrated in FIG. 6*a* in its second mode in which the medical device is in its expanded state;

[0066] FIG. 6*d* illustrates a sixth preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 6*c* and a heart valve prosthesis attached to it and opened out;

[0067] FIG. 6*e* is a flat projection of a cutting pattern which can be used for the production of the sixth, preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 6*a* integrally from a metal tube;

[0068] FIG. 7*a* shows a seventh, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0069] FIG. 7*b* shows the endoprosthesis illustrated in FIG. 7*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0070] FIG. 7*c* shows the endoprosthesis illustrated in FIG. 7*a* in its second mode in which the medical device is in its expanded state;

[0071] FIG. 7*d* illustrates a seventh preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis of the type illustrated in FIG. 7*c* and a heart valve prosthesis attached to it and opened out;

[0072] FIG. 7*e* is a flat projection of a cutting pattern which can be used for the production of the seventh preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 7*a* integrally from a metal tube;

[0073] FIG. 8*a* shows an eighth, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0074] FIG. 8*b* shows the endoprosthesis illustrated in FIG. 8*a* in a state between its first, pre-definable mode and its second mode in which the medical device is in its expanded state;

[0075] FIG. 8*c* shows the endoprosthesis illustrated in FIG. 8*a* in its second mode in which the medical device is in its expanded state;

[0076] FIG. 8*d* illustrates an eighth preferred embodiment of the medical device proposed by the invention in its

expanded state, with an endoprosthesis of the type illustrated in FIG. 8c and a heart valve prosthesis attached to it and opened out;

[0077] FIG. 8e is a flat projection of a cutting pattern which can be used for the production of the eighth preferred, self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 8a integrally from a metal tube;

[0078] FIG. 9a shows a ninth, preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its first, pre-determined mode in which the medical device is in its collapsed state;

[0079] FIG. 9b is a perspective side view of a connecting web between an end portion of a positioning arch and an end portion of an associated retaining arch of the endoprosthesis illustrated in FIG. 9a in its second mode in which the medical device is in its expanded state;

[0080] FIG. 9c is a perspective side view of a positioning arch and the associated retaining arch of the endoprosthesis illustrated in FIG. 9a in its second mode in which the medical device is in its expanded state;

[0081] FIG. 9d is a perspective plan view of the distal region of the endoprosthesis illustrated in FIG. 9a in its second mode in which the medical device is in its expanded state;

[0082] FIG. 9e is a flat projection of a cutting pattern which can be used for the production of the ninth preferred embodiment of the self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 9a integrally from a metal tube;

[0083] FIG. 10 is a flat projection of a cutting pattern which can be used for the production of another preferred embodiment of the self-expandable endoprosthesis in order to cut an endoprosthesis integrally from a metal tube;

[0084] FIG. 11 shows another preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention in its second mode in which the medical device is in its expanded state;

[0085] FIG. 12a is a schematic view intended to illustrate one possible implantation operation of the medical device proposed by this invention; and

[0086] FIG. 12b is a schematic view of the medical device proposed by the invention in the implanted state.

[0087] A first preferred embodiment of the self-expandable endoprosthesis 1 for the medical device proposed by the invention will be described first of all with reference to FIGS. 1a to 1e. FIG. 1a illustrates the endoprosthesis 1 in its first pre-definable mode in which the medical device (not explicitly illustrated) is in a collapsed state and can therefore be introduced into a patient's body with minimal invasion by means of a catheter system. FIG. 1c illustrates the endoprosthesis 1 in its second mode in which the medical device is in its expanded state. FIG. 1b illustrates the endoprosthesis 1 in a state between the first mode (see FIG. 1a) and the second mode (see FIG. 1c). FIG. 1d illustrates a first preferred embodiment of the medical device proposed by the invention in its expanded state with an endoprosthesis of the type illustrated to FIG. 1c and a heart valve prosthesis attached to it and secured.

[0088] The endoprosthesis 1 based on the first preferred embodiment is distinctive due to the fact that it has a structure which is cut integrally from a metal tube. The cutting pattern used to produce the stent design is illustrated in a flat projection in FIG. 1e. Specifically, the endoprosthesis 1 comprises a total of three positioning arches 10, which assume the function of automatically positioning the medical device in

the patient's aorta. The positioning arches 10 have a rounded head portion 12, which engages in the pockets of the insufficient heart valve to be replaced by the medical device when the medical device is positioned at the implantation site. Providing three positioning arches 10 in total ensures that the requisite positioning accuracy can be obtained in the direction of rotation.

[0089] The head portions 12 of the positioning arches 10 pointing respectively towards the proximal end 3 of the endoprosthesis 1 are appropriately rounded so that the vessel wall is not damaged when the positioning arches 10 engage in the pockets of the heart valve to be replaced. Extending from the head portion 12 of the positioning arch 10 to the distal end 2 of the endoprosthesis 1 are two positioning webs or arms 11 in total for each positioning arch 10, which merge into an eye-shaped element 30 at the distal end 2 of the endoprosthesis 1. This eye-shaped element 30 serves as a fixing means for attaching the endoprosthesis 1 and hence the medical device to an introduction catheter system.

[0090] Specifically, the respective fixing eyes 30 are disposed between the two arms 11 of two mutually adjacent positioning arches 10. Opening into the transition portion 13 between the two arms 11 of two mutually adjacent positioning arches 10 incorporating the fixing eye 30 is a connecting web 15 extending essentially in the longitudinal direction of the endoprosthesis 1. At the proximal end, the connecting web 15 merges into the respective retaining arms 21 of two mutually adjacent retaining arches 20.

[0091] As a result of this stent design, an axially symmetrical structure is obtained, whereby a retaining arch 20 is associated with each positioning arch 10. The endoprosthesis 1 in the preferred embodiment illustrated in FIGS. 1a to 1c therefore has a total of three retaining arms 20, which form the base for a retaining segment of the endoprosthesis 1 for accommodating a heart valve prosthesis 40 (illustrated in FIG. 1d, for example). Providing the respective connecting webs 15 between the distally lying transition portions 23 of two mutually adjacent retaining arches 20 and the transition portions 13 of two mutually adjacent positioning arches 10 results in a stent structure whereby the respective arms 11 of a positioning arch 10 extend essentially parallel with the respective arms 21 of a retaining arch 21 associated with the positioning arch 10.

[0092] When the endoprosthesis 1 is in the state illustrated in FIG. 1a in which it assumes its first mode, the respective arms 11 of the positioning arches 10 directly bound the respective arms 21 of the associated retaining arches 20.

[0093] Particular attention should be paid to FIG. 1c in which the endoprosthesis 1 based on the first preferred embodiment is illustrated in its second mode. Particularly worth mentioning in respect of this diagram is the fact that every positioning arch 10 and its associated retaining arch 20 has an essentially U-shaped or V-shaped structure which is closed towards the proximal end 3 of the endoprosthesis 1. Specifically, every positioning arch 10 is cut from the material portion of the metal tube which is accommodated in the essentially U-shaped or V-shaped structure of the associated retaining arch 20, as may be seen from the cutting pattern illustrated in FIG. 1e.

[0094] As may be seen by comparing FIGS. 1a and 1c, during the transition from the first mode into the second mode, the endoprosthesis becomes shorter in the longitudinal direction whilst the cross-section simultaneously becomes wider, in particular at the distal and the proximal retaining

regions 2, 3. When the endoprosthesis 1 is in the expanded state, the respective positioning arches 10 are specifically opened out to a more pronounced degree in the radial direction than is the case at the distal retaining region 2 of the stent 1. The positioning arches 10 which assume the function of positioning the medical device in the implanted state by engaging in the pockets of the old heart valve to be replaced can therefore project farther out in the radial direction and can be inserted in the heart valve pockets of the heart valve to be replaced in a particularly easy manner.

[0095] FIG. 1d illustrates a first preferred embodiment of the medical device proposed by the invention in its expanded state, with an endoprosthesis 1 of the type illustrated in FIG. 1c and a heart valve prosthesis 40 attached to with the aid of a thread 41 and opened out. As illustrated, opening out the proximal retaining region 3 of the endoprosthesis 1 in which the heart valve prosthesis 40 is disposed causes the heart valve prosthesis 40 to open out, whilst a radial force is simultaneously applied to the vessel wall (not illustrated) by the proximal end portions 22 of the retaining arches 21, thereby affording a reliable seal of the heart valve prosthesis 40 with respect to the vessel wall.

[0096] Although the force exerted by the retaining arches 21 in the radial direction onto the vessel wall causes the medical device to be secured at the implantation site to a certain extent, the distal retaining region 2 is expanded by a further 10% to 25% in the radial direction than is the case at the proximal retaining region 3 of the endoprosthesis 1 when the medical device is in the expanded state in order to obtain a permanently stable implantation of the medical device, especially in view of the unavoidable peristaltic movement of the vessel wall and the relatively high fluid pressures which prevail. As a result, a slightly concave shape is imparted to the endoprosthesis 1, which tapers in the direction of the proximal retaining region 3 of the endoprosthesis 1, thereby ensuring that the medical device is firmly anchored in the vessel due to the distal retaining region 2 of the endoprosthesis 1 pressing against the vessel wall.

[0097] In the embodiment illustrated, the respective arms 21 of the retaining arches 20 have uninterrupted slots or elongate holes 24, the purpose of which is to enable or assist expansion of the endoprosthesis 1 from the collapsed state into the expanded state, because these slots or elongate holes 24 make it easy to widen the cross-section of the stent 1 whilst simultaneously reducing its length. Naturally, however, it would also be conceivable for these slots or elongate holes 24 to accommodate a thread 41 or similar used to attach the heart valve prosthesis 40 (illustrated in FIG. 1d) to the proximal region 3 of the endoprosthesis 1.

[0098] The solution proposed by the invention is a medical device of a modular design essentially comprising the two separately manufactured components, endoprosthesis 1 and heart valve prosthesis 40, and the endoprosthesis 1 assumes the function of positioning and securing the heart valve prosthesis 40 in the patient's aorta. It may be preferable if the two components (endoprosthesis 1 and heart valve prosthesis 40) are not connected to one another until immediately prior to performing the surgical intervention; this is of advantage in terms of transporting and storing the endoprosthesis 1 as such since the endoprosthesis 1 is a relatively robust component from a mechanical point of view and in particular can be stored for a longer period. This applies in particular if the endoprosthesis 1 is stored in its second mode, i.e. in the

expanded state, and is not switched to its first (collapsed) mode until immediately prior to undertaking the surgical intervention.

[0099] The state of the endoprosthesis 1 illustrated in FIG. 1a in which the endoprosthesis 1 is in its first mode and the medical device is in its collapsed state is the so-called "temporary" mode of the endoprosthesis structure made from a memory shape material. When an external stimulus acts on the endoprosthesis body illustrated in FIG. 1a, the shape memory effect is triggered and the fixed permanent shape memorised during production of the endoprosthesis 1 illustrated in FIG. 1c is restored. This external stimulus is preferably a settable switching temperature and the body must be heated to a temperature higher than the switching temperature in order to trigger the shape memory effect and thus restore the memorised permanent shape of the endoprosthesis 1. By selecting the chemical composition of the material used for the endoprosthesis 1 accordingly, a specific switching temperature can be fixed beforehand; in the case of the preferred embodiment of the solution proposed by the invention, it lies in a range of between 20° C. and the body temperature of the patient.

[0100] When the medical device is being implanted, it would therefore be conceivable for the medical device to be cooled accordingly during the introduction process. When the medical device has been moved to the desired implantation site, in other words in front of the native heart valve, preferably by means of an appropriate introduction system, cooling can be interrupted so that the endoprosthesis 1 of the medical device is heated to the body temperature (36° C.) of the patient, thereby triggering the shape memory effect of the endoprosthesis material. Having triggered the self-expanding property of the endoprosthesis 1, radial forces are generated which act on the individual components of the endoprosthesis 1 and in particular on the respective positioning arches 10, 11 and retaining arches 20, 21 of the endoprosthesis 1. Since the endoprosthesis 1 of the medical device is still disposed in the introduction catheter system as before, the radial forces which build up once the critical switch temperature is exceeded and act on the individual components of the endoprosthesis 1 are still compensated by the introduction port of the introduction catheter system so that—in spite of the shape memory effect having been triggered—the endoprosthesis 1 of the medical device is forcibly retained in its first (collapsed) mode.

[0101] By releasing the endoprosthesis 1 from the introduction catheter system in appropriate steps, it is then possible to release the positioning arches 10, 11 of the endoprosthesis 1 through the introduction port of the introduction catheter system first, as a result of which it opens up due to the radial forces acting in the radial direction. The opened positioning arches 10, 11 can then be positioned in the pockets of the native heart valve.

[0102] The remaining components of the endoprosthesis 1 and the medical device can then be released through the introduction port of the introduction catheter system. As this happens, the retaining arches 20, 21 open in the radial direction and the heart valve prosthesis 40 attached to the retaining arches 20, 21 by means of a thread 41, etc., for example, thus unfolds in the manner of an umbrella. The radial forces acting on the retaining arches 20, 21 but also on the distal retaining region 2 of the endoprosthesis 1 cause the endoprosthesis 1 to be pressed in the radial direction against the vessel wall, which guarantees a reliable anchoring of the medical device

at the implantation site on the one hand and ensures a reliable seal of the heart valve prosthesis **40** at the proximal retaining region **3** of the endoprosthesis **1** on the other hand.

[0103] FIGS. **2a** to **2c** illustrate a second preferred embodiment of a self-expandable endoprosthesis **1** for the medical device proposed by the invention in its first, pre-definable mode (see FIG. **2a**) in its second pre-definable mode (see FIG. **2c**) as well as in a state in between (see FIG. **2b**).

[0104] FIG. **2d** illustrates a second preferred embodiment of the medical device proposed by the invention in its expanded state with an endoprosthesis of the type illustrated in FIG. **2c** and a heart valve prosthesis **40** attached to it and opened out. A flat projection of a cutting pattern which may be used for the production of the second preferred embodiment of the self-expandable endoprosthesis is illustrated in FIG. **2e**. This cutting pattern is suitable for cutting the endoprosthesis illustrated in FIG. **2a** integrally from a metal tube.

[0105] The endoprosthesis **1** based on the second preferred embodiment essentially corresponds to the first preferred embodiment described above with reference to FIGS. **1a** to **1e**. The second embodiment differs from the first preferred embodiment of the endoprosthesis due to the fact that the respective arms **11** of the adjacent positioning arches **10** are joined indirectly via a connecting web **16** extending essentially in the longitudinal direction of the endoprosthesis **1** to the fixing eye **30**, and the respective arms **21** of the retaining arches **20** associated with the adjacent positioning arches **10** are indirectly joined via a connecting web **15** extending essentially in the longitudinal direction of the endoprosthesis **1** to the fixing eye **30**. Specifically, the connecting web **15** of the retaining arches **20** merges into the connecting web **16** of the positioning arches **10** at the end portion **13** of the positioning arches **10**. By selecting the respective lengths of the two connecting webs **15** and **16** accordingly, therefore, the overall length of the stent **1** can be adjusted in an easy manner.

[0106] The third preferred embodiment of a self-expandable endoprosthesis for the medical device proposed by the invention illustrated in FIGS. **3a** to **3c** essentially corresponds to the first preferred embodiment illustrated in FIGS. **1a** to **1c**; the difference, however, is that in the third preferred embodiment, the fixing eyes **30** disposed between two adjacent positioning arches **10** are provided with barbs **17**, the respective tips of which point in the direction of the proximal end **3** of the endoprosthesis **1**. With this modification to the design of the heart valve-stent **1** based on the first preferred embodiment, therefore, additional anchoring is provided for the system to prevent the stent **1** from being dislocated in the direction of the left ventricle.

[0107] FIG. **3d** illustrates a third preferred embodiment of the medical device proposed by the invention in its expanded state with an endoprosthesis of the type illustrated in FIG. **3c** and a heart valve prosthesis **40** attached to it and opened out. This diagram essentially corresponds to that of FIG. **1d**; the exception, however, is the fact that the barb elements **17** described above are provided on the respective fixing eyes **30**.

[0108] A flat projection of a cutting pattern which may be used for the production of the third preferred embodiment of the self-expandable endoprosthesis **1** is illustrated in FIG. **3e**. This cutting pattern is suitable for cutting the endoprosthesis illustrated in FIG. **3a** integrally from a metal tube.

[0109] FIG. **4a** to FIG. **4c** illustrate a fourth preferred embodiment of a self-expandable endoprosthesis **1** for the medical device proposed by the invention. A fourth preferred

embodiment of the medical device proposed by the invention is illustrated in its expanded state with an endoprosthesis in FIG. **4c** and an opened out heart valve prosthesis **40** attached to it is illustrated in FIG. **4d**, whilst FIG. **4e** illustrates a flat projection of a cutting pattern, which may be used for the production of the fourth preferred embodiment of the self-expandable endoprosthesis **1**. The cutting pattern illustrated in FIG. **4e** is specifically suitable for cutting the endoprosthesis illustrated in FIG. **4a** integrally from a metal tube.

[0110] The fourth preferred embodiment of the self-expandable prosthesis **1** corresponds to a combination of the second and third preferred embodiments described above. Specifically, the respective arms **11** of the adjacent positioning arches **10** are indirectly joined via the connecting web **16** extending essentially in the longitudinal direction of the endoprosthesis to the fixing eye **30**, whilst barbs **17** are provided on the respective fixing eyes **30**, the tips of which point in the direction of the proximal end **3** of the endoprosthesis **1**. The advantages which can be achieved as a result of the features provided on the fourth preferred embodiment were described above and will not be reiterated at this stage.

[0111] The fifth preferred embodiment of a self-expandable endoprosthesis **1** and a medical device proposed by the invention illustrated in FIG. **5a** to FIG. **5e** essentially corresponds to the first preferred embodiment described with reference to FIG. **1a** to FIG. **1e**, except that in this instance, the respective retaining arches **21** of the endoprosthesis **1** are provided with reinforcing portions **26**, which interrupt the slots **24** extending in the longitudinal direction of the retaining arches **21**. The purpose of these reinforcing portions **26** is to open out the individual components of the retaining arches **21**, and in particular to break the anchoring support **25** radially out of the retaining arches **20**. Accordingly, a retaining portion for the stent **1** can be obtained with the reinforcing portions **26**, which has no components which might explant the medical device when it is in the expanded state.

[0112] FIG. **5e** illustrates a flat projection of a cutting pattern which may be used for production of the fifth preferred embodiment of the self-expandable endoprosthesis **1** in order to cut the endoprosthesis **1** illustrated in FIG. **5a** integrally from a metal tube.

[0113] The sixth preferred embodiment of the self-expandable endoprosthesis and the medical device proposed by the invention illustrated in FIGS. **6a** to **6e** corresponds to a combination of the second preferred embodiment illustrated in FIGS. **2a** to **2e** and the fifth preferred embodiment described above with reference to FIGS. **5a** to **5e**. Specifically, therefore, the endoprosthesis **1** based on the second preferred embodiment is provided with additional anchoring portions **26** at the respective retaining arches **21**, which interrupt the slots **24** extending in the longitudinal direction of the retaining arches **21**.

[0114] The seventh preferred embodiment of the endoprosthesis **1** and the medical device proposed by the invention illustrated in FIGS. **7a** to **7e** corresponds to a combination of the third and fifth embodiments described above, in which case the respective fixing eyes **30** are provided with barbs **17** and the respective retaining arches **21** are provided with reinforcing portions **26**.

[0115] The eighth preferred embodiment of the self-expandable endoprosthesis and the medical device proposed by the invention illustrated in FIGS. **8a** to **8e** corresponds to a combination of the fourth and fifth embodiments, in which case the respective retaining arches **21** are provided with

reinforcing portions 26 and the fixing eyes 30 provided with barbs 17 are connected to the respective arms 11 of the adjacent positioning arches 10 by means of a connecting web 16 extending essentially in the longitudinal direction of the endoprosthesis 1.

[0116] The ninth preferred embodiment of the self-expandable endoprosthesis for the medical device proposed by the invention illustrated in FIGS. 9a to 9d is of a slightly modified shape compared with the first embodiment (see FIGS. 1a to 1c). The endoprosthesis 1 based on the ninth embodiment is illustrated in its first pre-defined mode in FIG. 9a. FIGS. 9b and 9c respectively show a perspective side view of the endoprosthesis 1 based on the ninth embodiment in its second mode. Specifically, the connecting web 15 between the end portion 13 of a positioning arch 10, 11 and the end portion 23 of an associated retaining arch 20, 21 is illustrated in FIG. 9b. FIG. 9c, on the other hand, illustrates the positioning arches 10, 11 and the associated retaining arches 20, 21 of the endoprosthesis 1 illustrated in FIG. 9a.

[0117] FIG. 9e illustrates a flat projection of a cutting pattern which may be used to produce the ninth preferred embodiment of the self-expandable endoprosthesis in order to cut the endoprosthesis illustrated in FIG. 9a integrally from a metal tube.

[0118] Unlike the first embodiment, the respective head portions 12 of the positioning arches 10 pointing towards the proximal end 3 of the endoprosthesis are of a slightly wider design at the proximal end in the ninth embodiment of the endoprosthesis 1. Although the head portions 12 of the positioning arches 10 have a slightly rectangular in shape compared with the first embodiment, all the respective corners of the head portions 12 are rounded so that the vessel wall is not damaged when the positioning arches 10 engage in the pockets of the heart valve to be replaced. The advantage of the slightly wider design of the head portions 12 of the positioning arches 10 is that the positioning arches 10 can be placed in the pockets of the native heart valve with the smallest possible clearance during the implantation operation, thereby enabling even more accurate positioning of the medical device at the implantation site.

[0119] As with the embodiments described above, a total of two positioning webs or arms 11 extend from the head portion 12 of the positioning arches 10 to the distal end 2 of the endoprosthesis 1 for every positioning arch 10 in the ninth embodiment of the endoprosthesis 1, which merge at the distal end 2 of the endoprosthesis 1 into an eye-shaped element 30. This eye-shaped element 30 serves as a fixing means for attaching the endoprosthesis 1 and hence the medical device to an introduction catheter system.

[0120] Specifically in the case of the ninth embodiment of the endoprosthesis 1, the respective fixing eyes 30 are disposed between the two arms 11 of two mutually adjacent positioning arches 10. The connecting web 15 extending essentially in the longitudinal direction of the endoprosthesis 1 opens into the transition portion 13 between the two arms 11 of two mutually adjacent positioning arches 10 where the fixing eye 30 is formed. At the proximal end of the connecting web 15, the latter merges into the respective retaining arms 21 of two mutually adjacent retaining arches 20. This design is illustrated particularly clearly in FIG. 9d, which shows a perspective plan view of the distal region of the endoprosthesis illustrated in FIG. 9a in its second mode.

[0121] By contrast with the embodiments described above, the respective retaining arms 21 of the retaining arches 20 on

the transition portion 23 between the two arms 21 of two mutually adjacent retaining arches 20 are not provided with slots or elongate holes 24 in the ninth embodiment of the endoprosthesis 1. Due to the fact that only one arm web 21 actually opens into the transition portion 23 between the two arms 21 of two mutually adjacent retaining arches 20 for each retaining arch, there are advantageously no components belonging to the retaining arches 20 which project out from the respective retaining arches 20 in the radial direction when the endoprosthesis 1 is in the expanded state (see FIG. 9b for example). Especially when the endoprosthesis 1 is in the expanded state, no barb portion such as usually extends through the slots 24 projects out in the radial direction at the transition portions 23 between the two arms 21 of two mutually adjacent retaining arches 20, the tip of which points in the direction of the distal retaining region 2 of the endoprosthesis 1. Due to the fact that a barb portion of this type is dispensed with in the ninth embodiment, the endoprosthesis 1 can be explanted particularly easily and removed from the patient's body again.

[0122] Although the ninth embodiment of the endoprosthesis 1 does not have slots or elongate holes 24 at the respective transition portions 23 between the two arms 21 of two mutually adjacent retaining arches 20, the respective retaining arms 21 of the endoprosthesis 1 have reinforcing portions 26, which are respectively provided on portions of the retaining arms 21 that are not congruent with the transition portions 23 between the two arms 21 of two mutually adjacent retaining arches 20.

[0123] FIG. 10 illustrates a flat projection of a cutting pattern, which may be used for the production of another preferred embodiment of the self-expandable endoprosthesis 1 in order to cut an endoprosthesis integrally from a metal tube. The cutting pattern illustrated in FIG. 9 differs from the cutting pattern illustrated in FIG. 1e due to the fact that the distally disposed slots 24 extending in the longitudinal direction of the retaining arches 21 have been omitted from the respective retaining arches 21 on the one hand, and a bigger space 27 is cut from between the adjacent retaining arches 21 in order to save on material on the other hand.

[0124] FIG. 11 illustrates another preferred embodiment of a self-expandable endoprosthesis 1 for an alternative design of the medical device proposed by the invention. Specifically, the endoprosthesis 1 of the other preferred embodiment illustrated in FIG. 11 has assumed its second mode in which the medical device is in its expanded state and contains a different embodiment of the endoprosthesis 1 for the medical device proposed by the invention. Specifically, this is an endoprosthesis 1 which is in its second mode, i.e. after triggering the shape memory effect.

[0125] The endoprosthesis 1 illustrated in FIG. 11 differs from the endoprosthesis 1 illustrated in FIG. 1c due to the fact that in the case of the stent 1 illustrated in FIG. 11, an inter-connecting web 16 extending essentially in the longitudinal direction of the endoprosthesis 1 is provided between the fixing eyes 30 and the transition portion 13 between the positioning arms 11 of two adjacent positioning arches 10, and the total length of the endoprosthesis 1 and hence the medical device is made longer. In order to ensure optimum ability to manoeuvre the medical device in the collapsed state, however, it is of advantage if the endoprosthesis 1 has as short a longitudinal extension as possible, especially if the implantation route to the heart valve leads through the arch of the aorta, in which case it is of advantage if the medical device is as short as possible (and the endoprosthesis 1 is also as short as possible) so that it can overcome this bend.

[0126] The endoprosthesis **1** illustrated in FIG. **11** also differs from the endoprosthesis of the embodiments described above due to the fact that when the endoprosthesis **1** is in the expanded state, a barb portion **25** projects through the slots **24** in the radial direction at the respective transition portions **23** between the two arms **21** of two mutually adjacent retaining arches **20**, the tip of which points in the direction of the distal retaining region **2** of the endoprosthesis **1**.

[0127] A more detailed description will be given below with reference to FIGS. **12a** and **12b**, explaining how the medical device proposed by the invention is used to treat a condition of heart valve insufficiency.

[0128] The medical device proposed by the invention, and in particular the endoprosthesis **1** with the heart valve prosthesis **40** contained in it, is designed to be introduced into the patient's body either backwards or transapically, i.e. coming from the heart apex, via a special catheter, positioned percutaneously orthotopically in vivo and assume the function of an insufficient or narrowed heart valve. FIG. **12a** provides a schematic illustration of one possible implantation operation for the medical device proposed by the invention, whereby the medical device in this instance is introduced into the patient's body backwards using a special catheter. FIG. **12b** provides a schematic view of the medical device proposed by the invention in the implanted state.

[0129] In the case of the implantation route illustrated in FIG. **12a**, the special catheter system, which is not specifically illustrated, containing the medical device with the heart valve prosthesis **40** and the endoprosthesis **1** serving as an anchoring stent are introduced by puncturing the A. femoris communis (inguinal artery). This catheter system is preferably moved forward to the aortal valve position assisted by angiographic (vessel display) and echocardiographic (ultrasound) control, where the actual heart valve implantation then takes place.

[0130] Alternatively, a special catheter system can be pushed transapically from the heart apex through the left ventricle to the aortal valve, where a similar implantation of the endoprosthesis **1** with the heart valve prosthesis **40** is possible using a catheter tube modified accordingly.

[0131] As the special catheter system is being fed forwards, the medical device is preferably appropriately cooled, for example by rinsing the special catheter system with an appropriate coolant, such as a salt solution. When the medical device has been moved forward to the desired implantation site, cooling is interrupted, as a result of which the endoprosthesis **1** of the medical device is warmed to the body temperature (36° C.) of the patient, thereby triggering the shape memory effect of the endoprosthesis material.

[0132] Due to the triggering of the self-expanding property of the endoprosthesis **1**, radial forces develop which act on the individual components of the endoprosthesis **1** and in particular on the respective positioning arches **10**, **11** and retaining arches **20**, **21** of the endoprosthesis **1**. Since the endoprosthesis **1** of the medical device is still disposed in the introduction catheter system as before, the radial forces which develop once the critical switching temperature is exceeded and act on the individual components of the endoprosthesis **1** are still compensated by the introduction port of the introduction catheter system so that—in spite of the shape memory effect having been triggered—the endoprosthesis **1** of the medical device is forcibly held in its first (collapsed) shape.

[0133] By releasing the endoprosthesis **1** from the introduction catheter system in appropriate steps, the positioning

arches **10**, **11** of the endoprosthesis **1** are then moved out through the introduction port of the introduction catheter system. The positioning arches **10**, **11** open out due to the radial forces acting in the radial direction. The opened positioning arches **10**, **11** are then positioned in the pockets **50** of the native heart valve **51**.

[0134] The other components of the endoprosthesis **1** and the medical device are then released through the introduction port of the introduction catheter system. As illustrated in FIG. **12b**, the retaining arches **20**, **21** open in the radial direction at the same time and thus cause the heart valve prosthesis **40** attached to the retaining arches **20**, **21** by means of a thread **41**, etc., for example, to open out in the manner of an umbrella. However, the radial forces acting on the retaining arches **20**, **21** also act on the distal retaining region **2** of the endoprosthesis **1**, causing the endoprosthesis **1** to be pressed in the radial direction against the vessel wall, which on the one hand guarantees a reliable anchoring of the medical device at the implantation site and on the other hand ensures a reliable seal of the heart valve prosthesis **40** at the proximal retaining region **3** of the endoprosthesis **1**.

[0135] When the medical device is in the implanted state illustrated in FIG. **12b**, the heart valve prosthesis **40** is opened out at the proximal retaining region **3** of the endoprosthesis **1** whilst the old (insufficient) heart valve **51** is pressed against the vessel wall due to the self-expanding property of the endoprosthesis **1**. The distal retaining region of the endoprosthesis **1** affords additional mechanical support for the system and reliable anchoring.

[0136] As may specifically be seen from FIG. **12b**, when the endoprosthesis **1** is in the expanded state, the respective positioning arms **21** of the positioning arches **20** locate in the pockets of the diseased heart valve and thus guarantee secure and error-free positioning of the medical device. The pocket flaps of the diseased heart valve are clamped between the positioning arches **10** and the retaining arches **20** due to the expansion of the endoprosthesis **1**, which further assists in achieving optimum positioning and a stable anchoring of the heart valve prosthesis **40** disposed at the proximal retaining region **3** of the endoprosthesis **1**. Optimum lateral sealing of the implanted valve prosthesis **40** is guaranteed at the same time.

[0137] The system is afforded additional mechanical support and reliable anchoring can also be achieved by providing barbs **17** on the fixing eyes **30** disposed at the distal retaining region **2** of the endoprosthesis **1** and/or by appropriate anchoring supports **25**. When the endoprosthesis **1** is in the expanded state, the anchoring supports **25** stand proud of the co-operating arm **21** of the retaining arches **20**, and their tips point in the direction of the distal end **2** of the endoprosthesis **1**.

[0138] In principle, the special design of the endoprosthesis **1** offers the possibility of gripping the endoprosthesis **1** subsequently by means of the fixing eyes **30** and collapsing the medical device by the longitudinal extension of the endoprosthesis **1** so that the medical device can be removed from the patient's body again by means of a catheter tube.

[0139] Due to the modular integration of retaining elements (fixing eyes) on the self-expandable endoprosthesis **1**, it can also be explanted again by means of a special catheter once it has been implanted. To this end, the distal retaining region **2** of the endoprosthesis **1** is pulled into a catheter by several retaining points using guide wires. This being the case, in the reverse of the implantation operation, the endoprosthesis **1** is pulled from its expanded state into the collapsed state and released from the anchoring in the pockets of the actual heart valve.

[0140] In summary, it remains to be said that the solution proposed by the invention is based on a metal endoprosthesis 1 with a heart valve prosthesis which can be stitched to it or is stitched to it, designed for use in treating diseases of the heart valve which make replacement of the old heart valve necessary. The heart valve stent 1 (endoprosthesis) may be introduced in the inverted position and thus positioned orthotopically in vivo percutaneously and assume the function of the insufficient or defective native heart valve. The radial forces created due to the self-expanding property of the endoprosthesis 1 guarantee reliable anchoring in the region of the aorta.

[0141] Specifically, a medical instrument comprising an endoprosthesis 1 for positioning and securing a heart valve prosthesis in the aorta of the patient is described, and a specially developed endoprosthesis 1 made from a base of Nitinol is provided as a means of accommodating a heart valve prosthesis for implantation in the aorta. The ready-to-use medical device proposed by the invention consists of the components comprising the self-expandable Nitinol stent 1 with the valve-supporting segment 20, valve and system for introducing it to the desired site in the body.

[0142] In terms of design, the endoprosthesis 1 has three positioning arches for positioning and fixing the medical device in the vessel of the patient and retaining webs for accommodating/attaching the heart valve prosthesis by means of a thread, for example. From a functional point of view, the endoprosthesis 1 exerts high radial forces in its second mode to ensure that the medical device is anchored in the aorta. Eyes 30 are preferably provided on the distal retaining region of the endoprosthesis 1 or medical device, which can be releasably engaged with corresponding components of an introduction catheter system.

[0143] The material used to trigger the shape memory effect of the endoprosthesis has a switching temperature between 20° C. and 36° C. and is preferably 22° C. In the cooled state, therefore, the medical device can be introduced into the patient's body by means of a 21 F introduction system.

[0144] As regards the exact dimensions of the endoprosthesis 1, it is designed to accommodate heart valve prostheses with a valve diameter of 21 mm to 25 mm, in which case the distal retaining region 2 of the endoprosthesis 1 in particular has a diameter that is approximately 10% to 15% bigger than this in order to ensure that the medical device is reliably anchored.

[0145] The medical device proposed by the invention has an endoprosthesis which is readily visible by X-ray, which can be achieved by applying markers at the proximal and/or distal region of the endoprosthesis if necessary.

[0146] The materials used for the endoprosthesis 1 are materials that have been tried and tested for implantation purposes, for example Nitinol and Tantal. As regards the dimensions of the endoprosthesis, two different stent sizes are currently preferred, which are set out in the table below together with the diameter of the proximal retaining region and the distal retaining region.

Stent size	Diameter of the proximal retaining region	Diameter of the distal retaining region
Stent No. 1	21 to 25 mm	32 to 34 mm
Stent No. 2	26 to 31 mm	35 to 38 mm

[0147] By applying an appropriate finishing treatment, in particular tempering, other dimensions of the stent can be achieved—starting from the two currently preferred stent sizes.

[0148] The invention is not restricted to the features described in connection with the preferred embodiments illustrated in the drawings. All combinations of the features described in the specification would be conceivable.

1. Medical device for treating a heart valve insufficiency, comprising an endoprosthesis having a plurality of positioning arches configured to be respectively positioned within a plurality of pockets of a native heart valve and a plurality of retaining arches configured to support a heart valve prosthesis, wherein each retaining arch is associated with each positioning arch and each distal end portion of a respective positioning arch is joined to a distal end portion of an associated retaining arch.

2. Medical device as claimed in claim 1, in which each positioning arch includes a substantially U-shaped or V-shaped structure.

3. Medical device as claimed in claim 1, in which each retaining arch includes a substantially U-shaped or V-shaped structure.

4. Medical device as claimed in claim 1, in which a distal end portion of a positioning arch is joined to a distal end portion of an adjacent retaining arch by a connecting web extending substantially in the longitudinal direction of the endoprosthesis.

5. Medical device as claimed in claim 1, in which the endoprosthesis further includes at least one eye-shaped element at the distal end of the endoprosthesis, the at least one eye-shaped element configured to be engaged with an introduction catheter system.

6. Medical device as claimed in claim 5, in which the at least one eye-shaped element is fixedly connected to and disposed substantially between two adjacent positioning arches.

7. Medical device as claimed in claim 6, in which the one eye-shaped element is disposed substantially between two adjacent retaining arches and fixedly connected to respective arms of the two adjacent retaining arches via a connecting web, the connecting web extending substantially in the longitudinal direction of the endoprosthesis.

8. Medical device as claimed in claim 6, in which the two adjacent positioning arches are indirectly joined by a connecting web extending substantially in the longitudinal direction of the endoprosthesis to the at least one eye-shaped element.

9. Medical device as claimed in claim 6, in which the at least one eye-shaped element includes at least one barb having a tip pointing in the direction of the proximal end of the endoprosthesis.

10. Medical device as claimed in claim 1, in which each of the plurality of retaining arches includes a pair of arms, the device further including a plurality of anchoring arches disposed between respective arms of two adjacent retaining arches.

11. Medical device as claimed in claim 10, in which each of the anchoring arches includes a substantially U-shaped or V-shaped structure, which is closed at a distal end and including arms of the extending therefrom toward a proximal end and being joined to respective arms of two adjacent retaining arches.

12. Medical device as claimed in claim 1, in which slots are provided in each of the respective arms of the plurality of retaining arches.

13. Medical device as claimed in claim 12, in which each of the respective retaining arches includes a reinforcing portion which interrupts a respective slot.

14. Medical device as claimed in claim 1, in which the endoprosthesis includes a first collapsed mode when the medical device is being introduced into the patient's body and a second expanded mode when the medical device is in the implanted state.

15. Medical device as claimed in claim 14, in which the endoprosthesis has a concave shape tapering in the direction of the proximal end of the endoprosthesis when the endoprosthesis is in the second mode.

16. Medical device as claimed in claim 15, in which the distal end of the endoprosthesis has a diameter that is approximately 10% to 25% bigger than the diameter of the proximal end of the endoprosthesis when the endoprosthesis is in the second mode.

17. Medical device as claimed in claim 15, in which the proximal end of the endoprosthesis has a diameter of between approximately 22 mm and approximately 33 mm in the second mode.

18. Medical device as claimed in claim 1, further comprising a heart valve prosthesis attached to the plurality of retaining arches.

19. Medical device as claimed in claim 1, in which the endoprosthesis is made from a shape memory material so that the endoprosthesis can be expanded from a collapsed shape to an expanded shape under the effect of an external stimulus.

20. Medical device as claimed in claim 19, in which the external stimulus is a settable switching temperature.

21. Medical device as claimed in claim 20, in which the switching temperature is approximately 22° C.

22. Medical device as claimed in claim 1, in which the plurality of positioning arches are expandable from a first collapsed mode to a second expanded mode independently from the plurality of retaining arches.

23. Medical device as claimed in claim 14, in which the endoprosthesis has an external diameter of approximately 5.0 mm and a length between approximately 33.0 mm and approximately 40.0 mm when in the first mode.

24. Medical device as claimed in claim 14, in which the endoprosthesis has a length between approximately 34.0 mm and approximately 39.0 mm when in the first mode.

25. Medical device as claimed in claim 15, in which the proximal end of the endoprosthesis has a diameter of between approximately 25 mm and approximately 31 mm.

26. Medical device as claimed in claim 1, in which the endoprosthesis is integrally cut from a metal tube.

27. Medical device as claimed in claim 1, in which the plurality of positioning arches are configured to expand from a collapsed mode to an expanded form and be positioned within pockets of a native heart valve.

28. Medical device as claimed in claim 1, in which the endoprosthesis is configured to position flaps of the native heart valve between the positioning arches and the retaining arches.

29. A stent comprising:

a plurality of first elements each including first and second arms connected at respective distal ends thereof to one another, forming a plurality of first closed ends, and connected at respective proximal ends thereof to a

respective first or second arm of an adjacent first element, forming a plurality of first joints; and

a plurality of second elements each including third and fourth arms connected at respective distal ends thereof to one another, forming a plurality of second closed ends, and connected at respective proximal ends thereof to a respective third or fourth arm of an adjacent second element, forming a plurality of second joints;

wherein:

each of the plurality of first elements is joined to a respective one of the plurality of second elements via a first leg member; and

each of the plurality of first closed ends extends axially between the distal and proximal ends of a second element, and each of the plurality of second joints extends axially between the distal and proximal ends of a first element.

30. The stent of claim 29, further including a plurality of apertures, each aperture disposed adjacent a respective one of the plurality of first joints and configured to operatively connect the stent to a catheter.

31. The stent of claim 30, wherein each of the plurality of apertures is connected to a respective one of the plurality of first joints via a second leg member approximately extending along a longitudinal axis of the stent.

32. The stent of claim 30, wherein each of the plurality of apertures includes at least one barb having a tip projecting in the proximal direction.

33. The stent of claim 29, further including a plurality of third elements each including fifth and sixth arms connected at respective proximal ends thereof to one another forming a plurality of third closed ends and connected at respective distal ends thereof to a respective third or fourth arm of one of the plurality of second elements.

34. The stent of claim 33, wherein each of the first, second, and third elements includes a generally U-shaped or a V-shaped structure.

35. The stent of claim 29, wherein each of the first and second elements generally forms an arch having a generally rounded tip portion formed at a respective one of the plurality of first and second joints.

36. The stent of claim 29, wherein the stent is expandable from a collapsed mode to an expanded mode.

37. The stent of claim 36, wherein each of the plurality of first closed ends is configured to engage a pocket of a native heart valve when the stent is in the expanded mode.

38. The stent of claim 37, wherein the native heart valve is an aortic valve.

39. The stent of claim 36, wherein the plurality of second elements are configured to radially compress a native heart valve against a vessel wall when the stent is in the expanded mode.

40. The stent of claim 36, wherein the plurality of second elements are configured to radially compress the plurality of first elements against a vessel wall via a native heart valve when the stent is in the expanded mode.

41. The stent of claim 36, wherein the plurality of first and second elements are configured to clamp at least a portion of the native heart valve therebetween when the stent is in the expanded mode.

42. The stent of claim 29, wherein the plurality of first elements includes three first elements.

43. The stent of claim 29, wherein the stent is made from a shape-memory alloy.

44. The stent of claim 29, further including a valve prosthesis connected to the plurality of second elements.

45. The stent of claim 44, wherein the valve prosthesis is a naturally occurring valve.

46. The stent of claim 29, wherein each of third and fourth arms of each of the plurality of second elements includes at least one slot therein.

47. The stent of claim 29, wherein the plurality of first elements consists essentially of three arches, and the plurality of second elements consists essentially of three arches.

48. A method of implanting a stent, comprising:

cooling a stent formed from a shape memory material and maintaining the stent in a collapsed form via a catheter; positioning the stent in the collapsed form relative to a native valve;

heating the stent above the critical temperature of the shape memory alloy and radially confining the stent via the catheter to remain in the collapsed form; and

releasing at least a first portion of the stent to radially expand the first portion.

49. The method of claim 48, wherein the first portion of the stent includes a first plurality of arches each including a closed proximal end and an open distal end, the method further including positioning each of the plurality of closed proximal ends within a respective pocket of the native valve.

50. The method of claim 49, wherein the stent further includes a second plurality of arches each including a closed proximal end and an open distal end, the method further including releasing a remainder of the stent to radially expand the remainder of the stent and radially press the native valve against a vessel wall.

51. The method of claim 50, wherein the step of releasing the remainder of the stent clamps at least a portion of the native valve between the first and second plurality of arches.

52. The method of claim 48, wherein the step of positioning the stent includes manipulating the catheter through the femoral artery toward the aortic valve.

53. The method of claim 48, wherein the step of positioning the stent includes manipulating the catheter through the heart toward the aortic valve.

54. The method of claim 48, wherein the step of cooling the stent includes supplying a stream of coolant to the stent via the catheter.

55. The method of claim 48, wherein the step of heating the stent includes interrupting a stream of coolant supplied to the stent via the catheter.

56. The method of claim 48, wherein the critical temperature is below 36° C.

57. A method of treating an insufficiency of a native heart valve with a heart valve prosthesis supported on a stent including a plurality of first arches each having an open end joined to an open end of an adjacent first arch and a plurality of second arches each having an open end joined to an open end of an adjacent second arch, the method comprising:

positioning the plurality of first arches within pockets of the native heart valve;

clamping at least a portion of the native heart valve between the plurality of first arches and the plurality of second arches; and

radially compressing the at least a portion of the native heart valve against a vessel wall with the plurality of second arches to secure the heart valve prosthesis within the vessel.

58. The method of claim 57, wherein the stent is configured to expand from a collapsed mode to an expanded mode.

59. The method of claim 58, wherein the plurality of first arches are configured to expand independently of the plurality of second arches.

60. The method of claim 59, wherein the step of positioning the plurality of first arches is performed before the plurality of second arches is expanded.

61. The method of claim 57, wherein the stent is made from a self-expandable shape memory alloy, the method further including expanding the stent from a collapsed mode to an expanded mode by heating the stent above a transition temperature, retaining the heated stent via a catheter, and subsequently releasing the stent to allow the stent to self-expand.

62. The method of claim 57, wherein the heart valve prosthesis is a naturally occurring valve.

63. A method of making a self-expanding stent including a plurality of first arches and a plurality of second arches, each first arch associated with a respective second arch, the stent being configured to be introduced into a patient's body in a collapsed mode and configured to clamp at least a portion of a native heart valve between the plurality of first arches and the plurality of second arches in an expanded mode, the method comprising:

cutting the stent integrally from a metal tube;

shaping the stent; and

heat treating the stent so that the stent can be transferred from a collapsed mode to an expanded mode.

64. The method of claim 63, wherein the steps of shaping the stent and heat treating the stent are separate steps.

65. The method of claim 63, wherein the step of cutting the stent includes laser cutting the stent integrally from a metal tube.

66. The method of claim 63, wherein each of the plurality of first arches includes an open distal end and is respectively joined to at least another one of the plurality of first arches at a distal end.

67. The method of claim 63, wherein each of the plurality of second arches includes an open distal end and is respectively joined to at least another one of the plurality of second arches at a distal end.

68. The method of claim 63, wherein each of the plurality of first arches is joined to at least one of the plurality of second arches via a web, the web being formed during the step of cutting the stent integrally from the metal tube.

69. The method of claim 63, wherein each of the plurality of first arches includes a closed proximal end, and each of the plurality of second arches includes a closed proximal end, each of the closed proximal ends being formed during the step of cutting the stent integrally from the metal tube.

70. The method of claim 63, wherein the stent includes a plurality of locating eyes being formed during the step of cutting the stent integrally from the metal tube.

71. The method of claim 63, wherein the stent includes a plurality of slots located in respective arms of the plurality of second arches being formed during the step of cutting the stent integrally from the metal tube.

* * * * *